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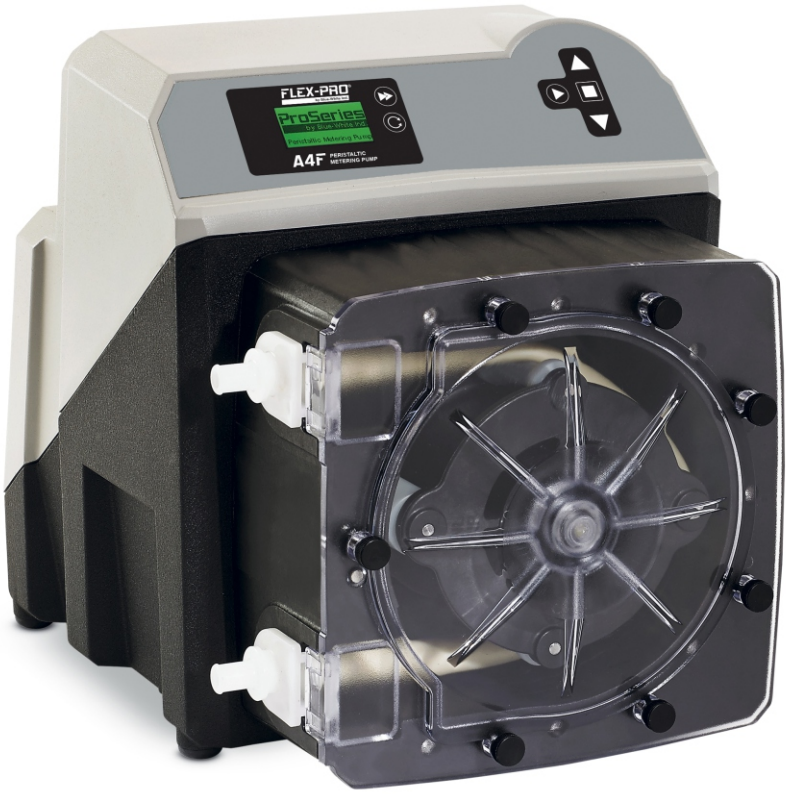
FLEX-PRO®

Peristaltic Metering Pump





Exclusive:
TFD system
Tube Failure Detection
Patent No. 7,001,153 & 7,284,964

ProSeries 2 TWO-YEAR WARRANTY

SERIES A3F and A4F

Operating Manual

ProSeries® by Blue-White Ind.

Protected by Patents: 7,001,153; 7,284,964; 4,496,295 and other patents pending

5300 Business Drive, Huntington Beach, CA 92649 USA
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TABLE OF CONTENTS

1.0 Introduction.....**2**
1.1 Available Models.....3

2.0 Specifications.....**4**
2.1 Materials of Construction.....4

3.0 Features.....**5**
3.1 Agency Listings.....5

4.0 Installation.....**6**
4.1 Mounting Location.....6
4.2 Dimensions.....6
4.3 Installing the Discharge Injection Fitting and Suction Strainer.....7

5.0 Input Power Connections.....**8**
5.1 Wiring Terminals and I/O Schematics.....9

6.0 How to Operate Flex-Pro.....**10**

7.0 Pump Output Speed Adjustment.....**11**

8.0 Contact Closure Input.....**11**

9.0 Set FVS (flow verification system).....**12**

10.0 Pump Tube Timer.....**13**

11.0 TFD (tube failure detection).....**13**

12.0 Alarm relay.....**13**

13.0 Reverse Rotor Rotation.....**14**

14.0 How To Maintain the Pump.....**15**

15.0 Tube Replacement.....**16**

16.0 Model A3 Replacement Parts List.....**18**

17.0 Model A4 Replacement parts List.....**19**

18.0 Tubing Data.....**20**
18.1 Tube Life Estimates.....**20**
18.2 Output Versus Fluid Viscocity.....**22**

1.0 Introduction

Congratulations on purchasing the Flex-Pro variable speed Peristaltic Metering Pump. A peristaltic pump is a type of positive displacement pump used for pumping a variety of fluids.

Your Flex-Pro pump is pre-configured for the tubing that shipped with your metering pump. The tubing assembly has an Identification number printed for easy re-order.

Please Note: Your new pump has been pressure tested at the factory with clean water before shipping. You may notice trace amounts of clean water in the pre-installed tube assembly. This is part of our stringent quality assurance program at Blue-White Industries.

1.1 Available Models

Flex-A-Prene® A3 Tube Pumps

Meets FDA criteria for food | Excellent chemical resistance | CIP | SIP

Feed Rate GPH	LPH	ML/Min	Max Speed RPM	Max Pressure PSI (bar)	Max Temperature F (C)	A3 Model Numbers 115V AC	230V AC	220V AC
.001 - 2.10	.003 - 7.8	.05 - 132	125	125 (8.6)	185 (85)	A3F24-*ND	A3F25-*ND	A3F26-*ND
.010 - 25.3	.038 - 96.0	.6 - 1596	125	125 (8.6)	185 (85)	A3F24-*NJ	A3F25-*NJ	A3F26-*NJ
.013 - 33.3	.050 - 126	.8 - 2100	125	125 (8.6)	185 (85)	A3F24-*NK	A3F25-*NK	A3F26-*NK
.013 - 33.3	.050 - 126	.8 - 2100	125	30 (2.1)	185 (85)	A3F24-*NKL	A3F25-*NKL	A3F26-*NKL

Flex-A-Prene® A3 Tube Pumps

Meets FDA criteria for food | Excellent chemical resistance | Extra long tube life

GPH	LPH	ML/MIN	RPM	PSI (bar)	F (C)	115V AC	230V AC	220V AC
.002 - 4.76	.007 - 18	.12 - 300	125	110 (7.6)	185 (85)	A3F24-*NEE	A3F25-*NEE	A3F26-*NEE
.007 - 19.02	.03 - 72	.48 - 1200	125	110 (7.6)	185 (85)	A3F24-*NGG	A3F25-*NGG	A3F26-*NGG

Flex-A-Chem® A3 Tube Pumps

Meets FDA criteria for food | Superior chemical resistance

GPH	LPH	ML/Min	RPM	PSI (bar)	F (C)	115V AC	230V AC	220V AC
.006 - 15.06	.022 - 57.0	.4 - 950	125	50 (3.4)	130 (54)	A3F24-*TH	A3F25-*TH	A3F26-*TH
.011 - 28.5	.043 - 108	.72 - 1800	125	50 (3.4)	130 (54)	A3F24-*TK	A3F25-*TK	A3F26-*TK

Flex-A-Thane® A3 Tube Pumps

Meets FDA criteria for food | Resistant to oils, greases and fuels

GPH	LPH	ML/Min	RPM	PSI (bar)	F (C)	115V AC	230V AC	220V AC
.002 - 4.6	.007 - 17.4	.1 - 290	125	65 (4.5)	130 (54)	A3F24-*GE	A3F25-*GE	A3F26-*GE
.004 - 10.1	.015 - 38.4	.3 - 637	125	65 (4.5)	130 (54)	A3F24-*GG	A3F25-*GG	A3F26-*GG
.010 - 24.9	.038 - 94.2	.6 - 1570	125	65 (4.5)	130 (54)	A3F24-*GH	A3F25-*GH	A3F26-*GH
.011 - 28.5	.043 - 108	.7 - 1800	125	65 (4.5)	130 (54)	A3F24-*GK	A3F25-*GK	A3F26-*GK
.007 - 18.23	.03 - 69.0	.46 - 1150	125	65 (4.5)	130 (54)	A3F24-*G2G	A3F25-*G2G	A3F26-*G2G

Flex-A-Prene® A4 Tube Pumps

Meets FDA criteria for food | Excellent chemical resistance | CIP | SIP

Feed Rate GPH	LPH	ML/Min	Max Speed RPM	Max Pressure PSI (bar)	Max Temp F (C)	A4 Model Numbers 115V AC	230V AC	220V AC
.01 - 28.5	.04 - 108	.7 - 1800	125	125 (8.6)	185 (85)	A4F24-*NH	A4F25-*NH	A4F26-*NH
.02 - 44.4	.07 - 168	1.1 - 2800	125	100 (6.9)	185 (85)	A4F24-*NJ	A4F25-*NJ	A4F26-*NJ
.02 - 50.7	.08 - 192	1.3 - 3200	125	80 (5.5)	185 (85)	A4F24-*NK	A4F25-*NK	A4F26-*NK
.02 - 54.0	.09 - 204	1.4 - 3400	125	100 (6.9)	185 (85)	A4F24-*NHH	A4F25-*NHH	A4F26-*NHH
.02 - 54.0	.09 - 204	1.4 - 3400	125	65 (4.5)	185 (85)	A4F24-*NHHL	A4F25-*NHHL	A4V26-*NHHL
.04 - 100.0	.15 - 378	2.5 - 6300	125	50 (3.4)	185 (85)	A4F24-*NL	A4F25-*NL	A4F26-*NL
.06 - 158.5	.24 - 600	4.0 - 10000	125	30 (2.0)	185 (85)	A4F24-*NP**	A4F25-*NP**	A4F26-*NP**

Flex-A-Chem® A4 Tube Pumps

Meets FDA criteria for food | Superior chemical resistance

GPH	LPH	ML/Min	RPM	PSI (bar)	F (C)	115V AC	230V AC	220V AC
.02 - 54.00	.08 - 204	1.36 - 3400	125	30 (2.1)	130 (54)	A4F24-*TK	A4F25-*TK	A4F26-*TK
.05 - 126	.20 - 477	3.2 - 8000	125	30 (2.1)	130 (54)	A4F24-*TKK	A4F25-*TKK	A4F26-*TKK

Flex-A-Thane® A4 Tube Pumps

Meets FDA criteria for food | Resistant to oils, greases and fuels

GPH	LPH	ML/Min	RPM	PSI (bar)	F (C)	115V AC	230V AC	220V AC
.01 - 39.6	.06 - 150	1.0 - 2500	125	65 (4.5)	130 (54)	A4F24-*GH	A4F25-*GH	A4F26-*GH
.02 - 55.5	.09 - 210	1.4 - 3500	125	65 (4.5)	130 (54)	A4F24-*GK	A4F25-*GK	A4F26-*GK
.04 - 100	.20 - 378	2.5 - 6300	125	65 (4.5)	130 (54)	A4F24-*GKK	A4F25-*GKK	A4F26-*GKK

- The Flex-Pro Pump's motor speed is linear over the entire 0.05% to 100% adjustment range.
- Output versus pressure is nearly linear in all models. Larger tubes exhibit greater losses.
- See the instruction manual for output versus viscosity curves.
- For optimum tube life, specify the pump to operate at the lowest possible RPM and pressure.
- Output based on testing with water at 72 F, 5 foot suction lift, atmospheric conditions at sea level.

* Inlet/outlet connection type
** NP flow rate reduced 16.5% with Quick Disconnect connections.
S = 3/8" OD x 1/4" ID tubing compression type connections (A3 models only)
M = 1/2"male NPT (available on A3 & A4 models)
B = 1/2" ID tubing barb type connections (ND, NKL, NEE, NGG, G2G and A4 models only)
C = 1/2" - 3/4" tri-clamp connections (ND, NKL, NEE, NGG, and G2G only)
Q = Quick Disconnect (A3 Models ND, NKL, NEE, NGG, G2G, and A4 single Flex-A-Prene® tube models only) (**Valves sold separately**)

2.0 Specifications

Maximum working pressure (excluding pump tubes):
125 psig (8.6 bar)
Note: see individual pump tube assembly maximum pressure ratings.

Maximum Fluid temperature (excluding pump tubes):
185° F (85° C)
Note: see individual pump tube assembly maximum temperature ratings.

Ambient Operating Temperature
14°F to 115°F (-10°C to 46°C)

Ambient Storage Temperature
-40°F to 158°F (-40°C to 70°C)

Operating Voltage:
A3 MODELS:
115VAC/60Hz, 1ph (2.0 Amp Maximum)
230VAC/60Hz, 1ph (1.0 Amp Maximum)
220VAC/50Hz, 1ph (1.0 Amp Maximum)
240VAC/50Hz, 1ph (1.0 Amp Maximum)

A4 MODELS:
115VAC/60Hz, 1ph (3.1 Amp Maximum)
230VAC/60Hz, 1ph (1.6 Amp Maximum)
220VAC/50Hz, 1ph (1.6 Amp Maximum)
240VAC/50Hz, 1ph (1.6 Amp Maximum)

Power Cord Options:
115V60Hz = NEMA 5/15 (USA)
230V60Hz = NEMA 6/15 (USA)
220V50Hz = CEE 7/VII (EU)
240V50Hz = AS 3112 (Australia/New Zealand)

Enclosure:
NEMA 4X (Ip66), Polyester powder coated aluminum.
Maximum Overall Dimensions:
A3 models: 8-1/8"W x 10-3/4"H x 15-1/4"D (20.6W x 27.3H x 38.9D cm)
A4 models: 12-1/8"W x 14-1/4"H x 18-5/8"D (30.8W x 36.1H x 47.3D cm)

Approximate shipping wt:
A3 models: 33 lb. (15.0 Kg)
A4 models: 58 lb. (26.3 Kg)

Motor speed adjustment range 2,500:1:
0.05% - 100% motor speed

Motor speed adjustment resolution:
0.1% increments > 10% motor speed
0.01% increments > 1% motor speed and < 10%
0.001% increments < 1% motor speed

Maximum viscosity:
12,000 Centipoise

Maximum suction lift:
30 ft. Water, 0 psig (9.14 m, 0 bar)

Display
3 color VGA backlit LCD, UV resistant.

Display Languages
English, Spanish, French or German selectable.

Keypad
Ten button positive action tactile switch keypad.

Security
Programmable 4-digit password

2.1 Materials of construction

Wetted components:

Pump Tube Assembly (Model Specific - 2 provided):
Tubing: . . . . . Flex-A-Prene® or Flex-A-Chem® or Flex-A-Thane®
Adapter fittings: .PVDF

Injection / Back-flow Check valve:
Body & insert: . . . . . PVDF
Check Ball: . . . . . Ceramic
Spring: . . . . . Hastelloy C-276
Ball Seat O-ring: . . . . . TFE/P (optional EP)
Static Seal O-ring: . . . . TFE/P (optional EP)

Ancillary Items provided

With "S" tubing type connections only:
Suction Tubing: . . . . . 3/8" OD x 1/4" ID x 10' Clear PVC
Discharge Tubing: . . . . 3/8" OD x 1/4" ID x 10' Polyethylene (LLDPE)
Suction Strainer: . . . . . PVDF

With "B" tubing and "M" M/NPT connections only:
(Available on ND, NKL, NK, NGG, NEE, G2G and A4 only)
Suction Strainer:
Body: . . . . . PVDF
Check Ball: . . . . . Ceramic
Ball Seat O-ring: . . . . . TFE/P (optional EP)

For "C" Tri-clamp and "Q" Quick Disconnect connections:
(Available on ND, NKL, NK, NGG, NEE, and G2G only)
No accessories provided

***Quick Disconnect Valves sold separately**

Non-Wetted components:

Enclosure:
413 Aluminum (Polyester powder coated)

Pump Head:
Valox® (PBT) thermoplastic

Pump Head Cover:
Polycarbonate for added strength and chemical resistance.
Permanently lubricated sealed motor shaft support ball bearing.

Cover Screws:
Stainless Steel

Roller Assembly:
Rotor: .....Valox® (PBT)
Rollers: .....PVDF/Nylon
Roller Bearings: .....SS Ball Bearings

Motor Shaft:
Chrome plated steel

TFD System Sensor pins:
Hastelloy C-276

Power Cord:
3 conductor, SJTW-A Water-resistant

Tube Installation Tool:
GF Nylon

Mounting Brackets and Hardware:
316 Stainless Steel

3.0 Features

- Peristaltic pump design does not have valves that can clog requiring maintenance.
- Self priming - even against maximum line pressure. By-pass valves are not required. Cannot vapor lock or lose prime. Syphoning cannot occur.
- Output rates to: 158.5 GPH (600 LPH) and pressures to 125 PSI (8.6 Bar).
- No maintenance brushless variable speed motor.
- Specially engineered tubing for long life at high pressures.
- Patented Tube Failure Detection (TFD) system. Senses tube failure by detecting chemical in the pump head. No false triggering.
- 2500:1 turndown ratio.
- Remote start/stop.
- Operator friendly digital touch pad.
- VGA Graphic multi-color backlit LCD displays remote/local control status, motor speed, output rate, service and alarm status.
- Outputs include one 250V/6A Form C no/nc relay assigned to monitor both the TFD, FVS systems.
- Two molded squeeze and alignment rollers for optimum squeeze, unparalleled accuracy, and tube life.
- Heavy duty rotor - single piece plastic rotor means no flexing and increased accuracy (no metal springs or hinges to corrode).
- Inject at maximum PSI in either direction (clockwise and counter clockwise).
- Compatible with Blue-White's output Flow Verification Sensor (FVS) system.

Enclosure Rating:

NEMA 4X: Constructed for either indoor or outdoor use to provide a degree of protection to personnel against incidental contact with enclosed equipment; to provide a degree of protection against falling dirt, rain, sleet, snow, windblown dust, splashing water, and hose-directed water; and that will be undamaged by external formation of ice on enclosure.

IP66: No ingress of dust; complete protection against contact. Water projected in powerful jets against enclosure from any direction shall have no harmful effects.

3.1 Agency Listings

This pump is ETL listed to conforms to the following:
UL Standard 778 as a motor operated water pump
CSA Standard C22.2 as process control equipment

This pump complies to the Machinery Directive 98/37/EC, BS EN 60204-1, Low Voltage Directive 73/23/EC BS EN 61010-1, EMC Directive 89/336/EC, BS EN 50081-1/BS EN 50082-1.

Symbol	Explanation
	WARNING, risk of electric shock
	CAUTION, refer to users' guide
	GROUND, PROTECTIVE CONDUCTOR TERMINAL

4.0 Installation

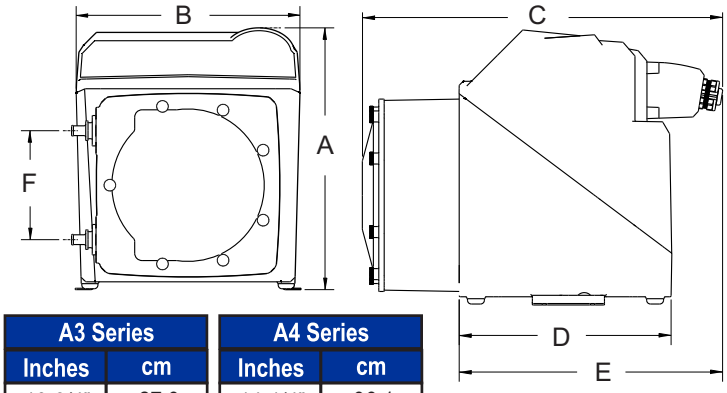
CAUTION ⚠	Risk of chemical overdose. Be certain pump does not overdose chemical during backwash and periods of no flow in circulation system.
CAUTION ⚠	Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.
CAUTION ⚠	All diagrams are strictly for guideline purposes only. Always consult an expert before installing metering pump on specialized systems. Metering pump should be serviced by qualified persons only.

4.1 Mounting Location

Choose an area located near chemical supply tank, chemical injection point, and electrical supply. Install pump where it can be easily serviced.

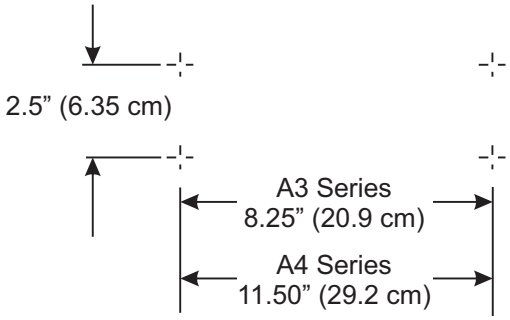
- 316SS Mounting brackets are included. Mount pump to a secure surface using enclosed mounting hardware.
- Mount pump close to injection point. Keep inlet (suction) and outlet (discharge) tubing as short as possible. Longer discharge tubing increases back pressure at pump head.
- A back flow prevention check valve is recommended at the discharge of the pump to prevent system fluid from flowing back through the pump during tube replacement or if the tube should rupture.
- A pressure relief valve is recommended at the discharge of the pump to prevent premature wear and damage to the pump tube in the event the discharge line becomes blocked.
- The Flex-Pro does not require back pressure. Pressure regulator valves are not required. Keep the discharge pressure as low as possible to maximize tube life.
- An anti-syphon valve is not required. Syphoning cannot occur.

4.2 Dimensions



Dim	A3 Series		A4 Series	
	Inches	cm	Inches	cm
A	10-3/4”	27.3	14-1/4”	36.1
B	8-1/8”	20.6	12-1/8”	30.8
C	15-1/4”	38.9	18-5/8”	47.3
D	10”	25.4	11”	27.9
E	12-1/4”	31.0	13-5/8”	34.6
F	4-1/4”	10.7	6”	15.2

Mounting Hole Spacings
(for standard and extended type brackets)



Maximum bolt hole size
0.200” diameter (4 places)

OptionalExtended Brackets
Model Number 72000-380

Stainless Steel extended brackets allow pump to be securely mounted to most any surface; floor, shelf, or skid. Brackets lift pump up 4-1/2 inches (11.43 cm), for easy pump access in hard to reach areas.

- Raise metering pump 4-1/2 inches (11.43 cm) off ground or a surface.
- Made out of tough Stainless Steel.
- Provides a stable mounting surface.

Model #	Description
72000-380	Extended Mounting Bracket, 1 Pair, SS, 4 SS Screws



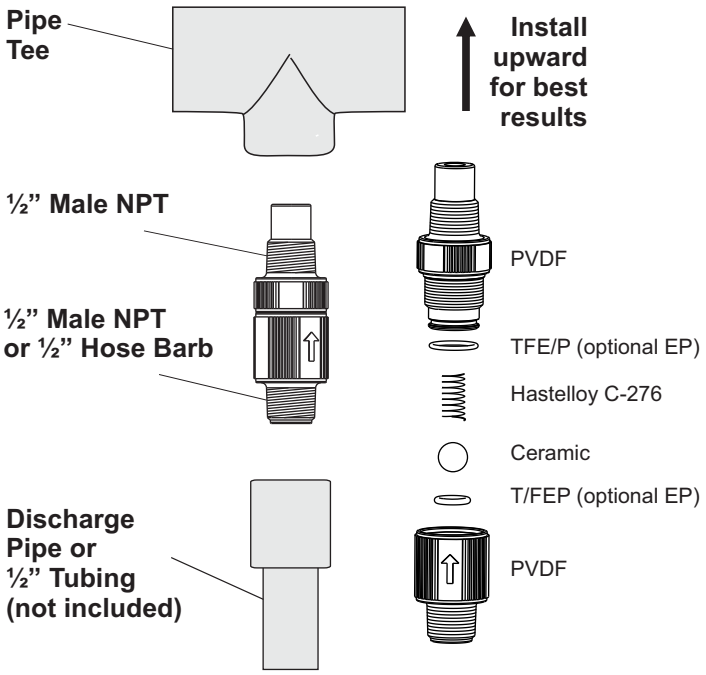
4.3 Installing Discharge Injection Fitting and Suction Strainer

⚠ CAUTION | **Proper eye and skin protection must be worn when installing and servicing pump.**

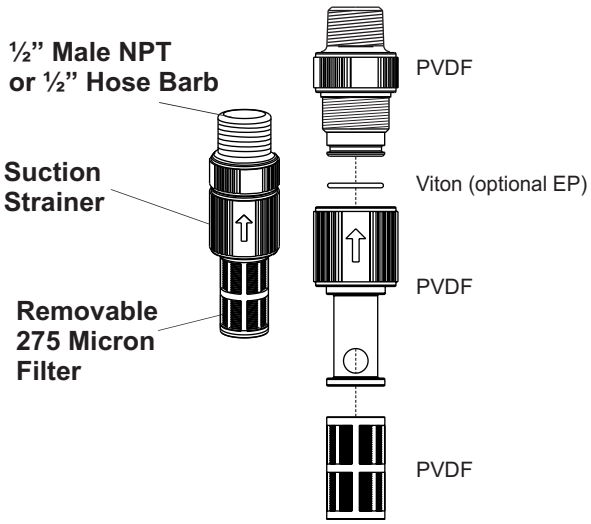
⚠ CAUTION | **This Pump Has Been Evaluated for Use with Water Only.**

1/2” Male NPT Connection and 1/2”Hose Barb Models

Discharge Injection / Check Valve

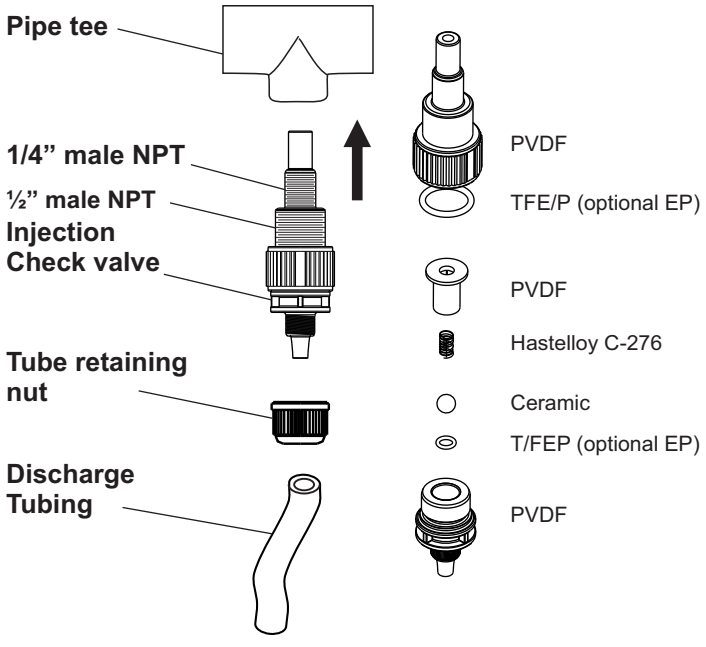


Suction Strainer

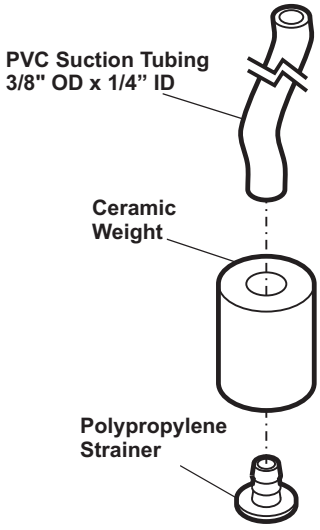


3/8”OD x 1/4” ID Tubing and Connection End Models (not included)

Discharge Injection / Check Valve



Suction Tubing and Strainer



5.0 Input Power Connections

WARNING

Risk of electric shock – cord connected models are supplied with a grounding conductor and grounding-type attachment plug. To reduce risk of electric shock, be certain that it is connected only to a properly grounded, grounding-type receptacle.

WARNING

Electrical connections and grounding (earthing) must conform to local wiring codes. Be certain that a grounding conductor is connected to terminal T11-1 located in the wiring compartment.

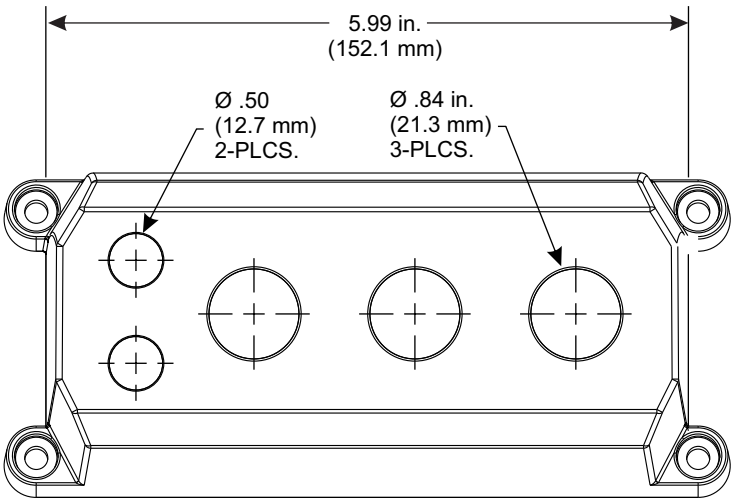
WARNING

Risk of electric shock - Disconnect electricity before removing the wiring compartment cover.

- Be certain to connect pump to proper supply voltage. Using incorrect voltage will damage pump and may result in injury. Voltage requirement is printed on pump serial label.
- Input power range is 96VAC to 264VAC 50/60 Hz.
- Voltage Selection is automatically detected and adjusted by power supply. No mechanical switch necessary.
- Use voltage your power cord is rated for.
- Cord connected models are supplied with a ground wire conductor and a grounding type attachment plug (power cord). To reduce risk of electric shock, be certain that power cord is connected only to a properly grounded, grounding type receptacle.
- Permanently connected models must be properly grounded. Be certain that a grounding conductor is connected to terminal T11-1 located in the wiring compartment.
- Never strap control (input / output) cables and power cables together.
- **Power Interruption:** This pump has an auto-restart feature which will restore pump to operating state it was in when power was lost.

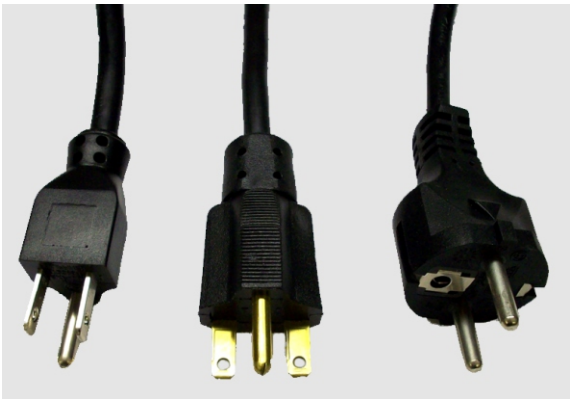
Note: *When in doubt regarding your electrical installation, contact a licensed electrician.*

WIRING COMPARTMENT COVER



POWER CORD OPTIONS

Three power cord plug types available.
Power cord length is 6 feet (3.83 meters)



115V 60Hz	230V 60Hz	240V 50Hz
NEMA 5/15 (USA)	NEMA 6/15 (USA)	CEE 7/VII (EU)
max: 125V AC	max: 250V AC	max: 250V AC

Cable and conduit connectors included

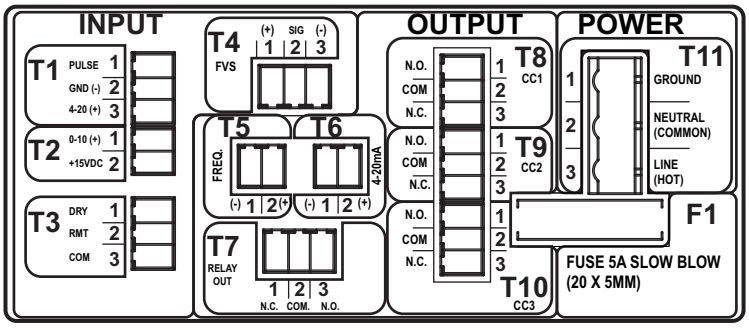
QTY.	DESCRIPTION
2	.50 INCH (12.7 mm) LIQ-TIGHT HOLE PLUGS (MAT'L = NEOPRENE), PRE-INSTALLED
3	.875 INCH (22.2 mm) LIQ-TIGHT HOLE PLUGS (MAT'L = NEOPRENE), 2 PRE-INSTALLED
2	.50 INCH (12.7 mm) LIQ-TIGHT CONNECTORS FOR PASS THRU CORDS (MAT'L = NYLON) ACCEPTABLE CABLE DIAMETER .118 TO .255 INCH (3.0 TO 6.5 MM), NOT INSTALLED
3	.875 INCH (22.2 mm) METALLIC LIQ-TIGHT CONNECTORS FOR PASS THRU CORDS (MAT'L = NYLON) ACCEPTABLE CABLE DIAMETER .200 TO .395 INCH (5.1 TO =10.0 MM), 1 PRE-INSTALLED WITH POWER CORD MODELS
2	METALLIC LIQ-TIGHT CONNECTORS FOR .50 INCH FLEXIBLE CONDUIT (MAT'L = DIE CAST ZINC), NOT INSTALLED

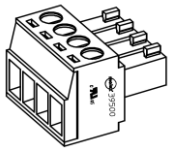
5.1 Wiring Terminals and I/O Schematics

WARNING

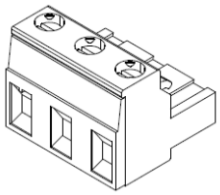
Risk of electric shock - All wiring must be insulated and rated 300V minimum.

Terminal Block	Replacement #
2 Positions	90010-304
3 Positions	90010-305
5 Positions	90010-306



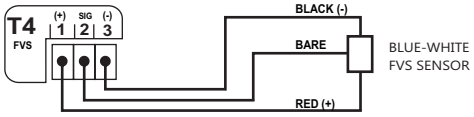
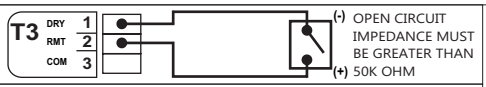
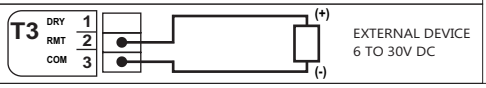
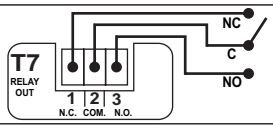
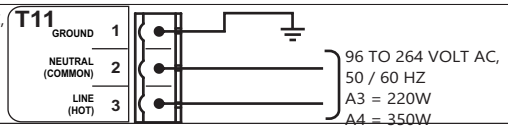


Terminals T1 thru T10
Plug type
16 - 24 AWG



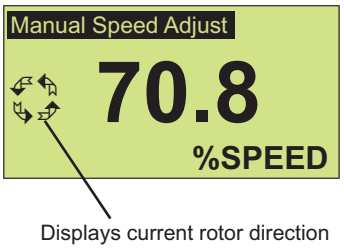
Power Input Terminal T11
Plug type
14 - 30 AWG

Shielded cables should be used on all input signal wires.

FUNCTION	TERMINAL	PIN #	RATING	ELECTRICAL SP.	
NOT USED	T1	3	(+) POSITIVE		
	T1	2	(-) NEGATIVE		
NOT USED	T1	1	(+) POSITIVE		
	T1	2	(-) NEGATIVE		
NOT USED	T2	1	(+) POSITIVE		
	T1	2	(-) NEGATIVE		
INPUT: FVS (FLOW VERIFICATION SENSOR)	T4	1	(+) POSITIVE		 BLUE-WHITE FVS SENSOR
	T4	2	SIGNAL		
	T4	3	(-) NEGATIVE		
INPUT: REMOTE START / STOP (DRY CONTACT C.)	T3	1	(-) NEGATIVE	NO VOLTAGE	 OPEN CIRCUIT IMPEDANCE MUST BE GREATER THAN 50K OHM
	T3	2	(+) POSITIVE		
INPUT: REMOTE START / STOP (WET CONTACT C.)	T3	2	(+) POSITIVE	6 TO 30 VOLT DC 1 AMP MAX.	 EXTERNAL DEVICE 6 TO 30V DC
	T3	3	(-) NEGATIVE		
					NOTE: USE ONLY DRY CONTACT FOR REMOTE S/S WHEN USING 4-20mA INPUT OR 0-10V DC
NOT USED	T6	2	(+) POSITIVE		
	T6	1	(-) NEGATIVE		
NOT USED	T5	2	(+) POSITIVE		
	T5	1	(-) NEGATIVE		
OUTPUT: RELAY, 10 AMP	T7	1	NORM. CLOSED	6 AMP MAX AT 250 VAC, 5 AMP MAX AT 30 VOLT DC	 SWITCH LOAD 10 AMP MAX @ 250V AC 8 AMP MAX @ 30V DC
	T7	2	COMMON		
	T7	3	NORM. OPEN		
NOT USED	T8	1	NORM. OPEN		
	T8	2	COMMON		
	T8	3	NORM. CLOSED		
NOT USED	T9	1	NORM. OPEN		
	T9	2	COMMON		
	T9	3	NORM. CLOSED		
NOT USED	T10	1	NORM. OPEN		
	T10	2	COMMON		
	T10	3	NORM. CLOSED		
INPUT: POWER	T11	1	GROUND	96 TO 264 VOLT AC, 50 / 60 HZ A3 = 220W A4 = 350W	 96 TO 264 VOLT AC, 50 / 60 HZ A3 = 220W A4 = 350W
	T11	2	NEUTRAL		
	T11	3	LINE (HOT)		
FUSE	F1	NA	5 AMP	5A SLOW BLOW (20 X 5MM)	

7.0 Pump Output Speed Adjustment

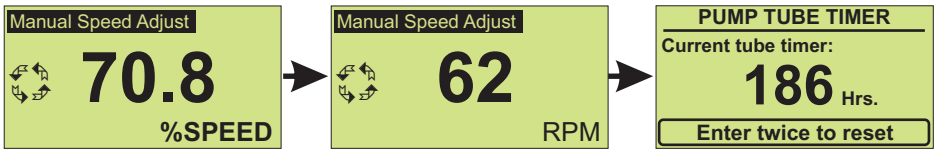
Press UP arrow to increase pump output. Press DOWN arrow to increase pump output.



Displays current rotor direction

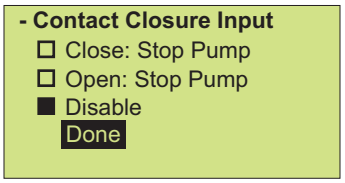
Tip!

Pressing the START button repeatedly will toggle the display to indicate the %SPEED, RPM, and Tube Timer Hours.



Tube Timer Displays for 4 seconds.

8.0 Contact Closure Input (Remote Start/Stop)

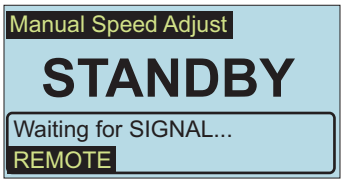


Used to remotely start and stop the pump using a close=stop or open=stop signal. If the pump must start when the loop is open, then select “Close: Stop Pump” option. Can be used with an external foot pedal, a PLC, contact closure, or other similar external devices.

Default settings: Disable

CC Input Range: 6 - 30 VDC
or
Dry Contact Closure (no voltage required)
[See section 5.1 for wire connections]

Signal stopped pump

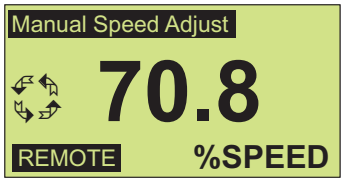


Navigate to **Contact Input** menu by holding the START button for 5 seconds.

Press UP or DOWN arrow to scroll through your options.

Press START to make a selection. The radio button (square box) is now filled in next to your selection.

Signal started pump



Press DOWN arrow to scroll down to Done selection. Then press START.

IMPORTANT: To begin operation, press the START button to place pump in STANDBY. The display background will turn blue indicating the pump has been stopped remotely. When the pump is started by the remote contact, the display background will turn green.

IMPORTANT: If the Contact Closure Input is enabled, the pump will display STANDBY if the pump has been stopped by the Remote Contact Closure. **Please use caution in this mode as the pump may Start at anytime. If you must perform maintenance to the pump, Press STOP button.**

When Contact Closure Input is enabled, the word **Remote** will always be displayed on the lower left side of the display screen.

6.0 How To Operate Flex-Pro

Flex-Pro F Series, Control Panel - Button Operation



To STOP pump at any time

Pump can be stopped at any time by pressing STOP button. STOP button overrides all other controls and stops pump. Display will read OFF if pump has been stopped in this manner. Pump will not respond to incoming input signals while in OFF state. When START button is pressed, pump will start according to it's previous operating state.



To START pump

Press START button to start pump. If a remote start/stop input signal is used, the pump will begin "listening" for the input signal.

Pressing the START button repeatedly will toggle the display to indicate the %SPEED, RPM, and Tube Timer Hours.

UP Arrow

Press UP arrow to increase pump output.

Press UP arrow to navigate through menu items.

DOWN Arrow

Press DOWN arrow to increase pump output.

Press DOWN arrow to navigate through menu items.

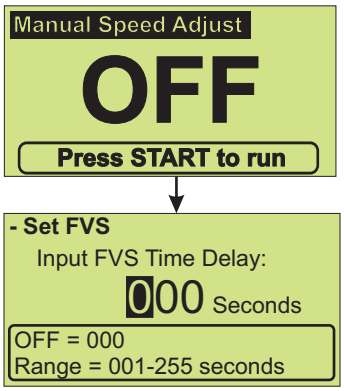
To PRIME pump

Press PRIME button to start 60 second prime feature. Pump will run at full speed for 60 seconds or until STOP or START button is pressed. STOP button will stop pump and display will read OFF. START button will stop prime feature and jump back into previous operating state.

To REVERSE ROTATION of rotor

Press REVERSE ROTATION button to reverse flow. A3V pump display will guide you through reverse rotor rotation process.

9.0 Set FVS (Flow Verification System)



Used to monitor pump output. If pump does not dispense fluid when pump head rotor is turning, pump will go into an alarm mode and stop pump. Blue-White offers a flow verification sensor that can easily attach to fitting on pump.

Default settings: 000 (off)

Navigate to **Set FVS** menu by pressing **UP** and **DOWN** arrows at the same time, then select Input Setup, then **Set FVS**.

Press UP or DOWN arrow to set the FVS delay time in seconds.

Press START to save changes and exit FVS screen.

Flow Verification System (sensor sold separately)
Flex-Pro is equipped with a *Flow Verification System* which is designed to stop pump and energize a 6 amp relay in event sensor does not detect chemical during pump operation. This could indicate a clogged injection fitting, empty chemical solution tank, worn pump tube, loose tubing connection, etc.

When a FVS alarm occurs

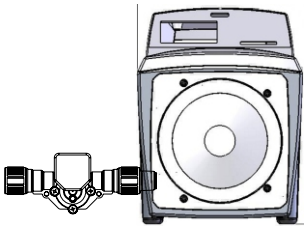


To allow pump to clear any gasses that may have accumulated during stopper operation (such as with chlorine), an alarm delay time value from 1-255 seconds must be programmed (An alarm delay value of 000 seconds disables FVS system).

If FVS alarm occurs, pump will stop, send an external signal (if setup), and screen will flash FVS with an alarm icon.

To clear FVS alarm, you must press START button or re-cycle power (unplug power to pump, then plug back in).

Install FVS Flow Sensor - Flow Verification Sensor (FVS) should be installed on the inlet (suction) side of the pump tube. Sensor includes a PVC tubing insert, located inside sensors female thread connection, that is designed to seal sensor onto pump tube inlet adapter. Thread sensor onto pump tube until tubing insert is snug against pump tube inlet fitting - do not over-tighten.



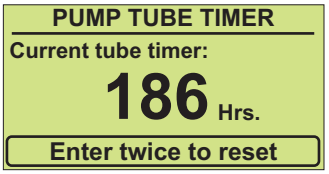
Confirm the FVS flow range - Flow Verification Sensor (FVS) will only function within its operating range. See chart for available ranges.

NOTE: For low viscosity (water-like) fluids only. Consult the factory if attempting to use with viscous fluids.

SENSOR MODEL NUMBER		OPERATING FLOW RANGE (ml/min)
3/8"OD tube connections	1/2" F/NPT connections	
FV-100-6V	FV-100-3V	30-300
FV-200-6V	FV-200-3V	100-1000
FV-300-6V	FV-300-3V	200-2000
FV-400-6V	FV-400-3V	300-3000
FV-500-6V	FV-500-3V	500-5000
FV-600-6V	FV-600-3V	700-7000



10.0 Pump Tube Timer

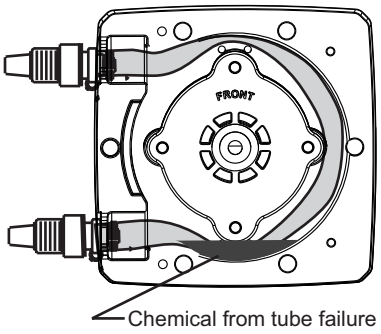


Flex-Pro has a built in Pump Tube Timer. Timer starts when rotor is rotating and stops when rotor is idle. To view current Pump Tube Timer value, press START button repeatedly until the Tube Timer screen appears. Screen will display current Pump Tube Time in run-time hours. The Tube Timer screen will display for 4 seconds and then switch back to the previous operating display screen.

While displayed, press DOWN arrow button twice to reset Pump Tube Timer to zero.

When replacing pump tube, pump will ask you if you'd like to reset Pump Tube Timer. If you choose YES, screen will display current Pump Tube Time for 5 seconds before timer is reset to zero.

11.0 TFD (Tube Failure Detection)



Flex-Pro is equipped with a *Tube Failure Detection* System which is designed to stop the pump and provide an output alarm (see Output menu) in the event pump the tube should rupture and chemical enters the pump head. The pump will detect a chemical with a conductivity reading greater than 500 microsiemens. Chemicals with a conductivity of less than 500 microsiemens will not be detected.

This patented system is capable of detecting the presence of a large number of chemicals including Sodium Hypochlorite (Chlorine), Hydrochloric (muriatic) Acid, Sodium Hydroxide, and many others. The system will not be triggered by water (rain, condensation, etc.) or silicone oil (roller and tubing lubricant).

When a TFD alarm occurs



If system has detected chemical, pump tube must be replaced and pump head and roller assembly must be thoroughly cleaned. Failure to clean the roller assembly will void warranty.

If TFD alarm occurs, pump will stop, close an alarm output (if configured), and screen will flash TFD with an alarm icon.

Confirm Chemical Detection - To determine if your chemical will be detected by the system, remove the pump head cover and the pump tube and roller assembly. Place a small amount of chemical in the bottom of the pump head - just enough to cover the sensors. Replace the pump head cover only. When asked if the tube was replaced, select "no" and press enter. Turn on the pump (press start). If the TFD system detects the chemical, the pump will stop after a two second confirmation period and the TFD Alarm screen will display. If the TFD system does not detect the chemical, the pump will continue to run after the confirmation period. Carefully clean the chemical out of the pump head being sure to remove all traces of the chemical from sensor probes. Replace the roller assembly and tubing. Replace the pump head cover. Press the START button to clear the alarm condition and restart the pump.

12.0 Alarm Relay

Pump has a built in 6 amp alarm output relay. Relay is pre-configured to energize on tube failure detection (TFD) and on Flow Verification Sensor (FVS).

A Flow Verification Sensor must be installed and configured for relay to trigger on no-flow conditions.

13.0 Reverse Rotor Rotation

Increase tube life with this feature!

CAUTION	Prior to service, pump clean water through the pump and suction / discharge line to remove chemical.

CAUTION	Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.

Pump rotor can reverse rotation by pressing REVERSE ROTATION button. This process can be used for many reasons throughout various industries.

Two reasons for reversing current rotor rotation; to purge chemical from tubing and to extend tube life.

Plan ahead before reversing rotor rotation. If checkvalves are installed, make necessary arrangements to allow back flow.

CAUTION	Failure to install checkvalves in their proper flow direction can cause excess pressure (PSIg) build up in system and can result in tube rupture. Always use extreme caution and ensure proper connections when using this feature.

If your desire is to simply extend tube life:

Typically tubing fails on outlet side (pressure side) of tube assembly in pump head.

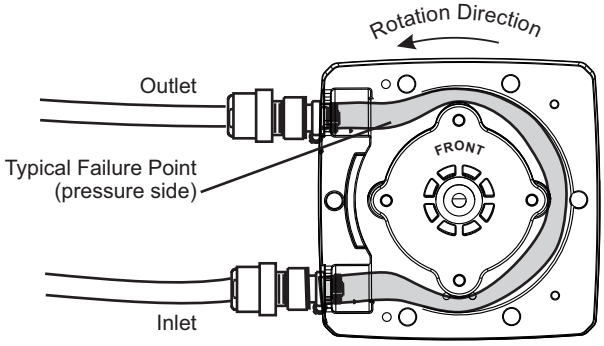
Reversing rotation, moves outlet side (pressure side) to opposite side of tube assembly, greatly increasing tube life.

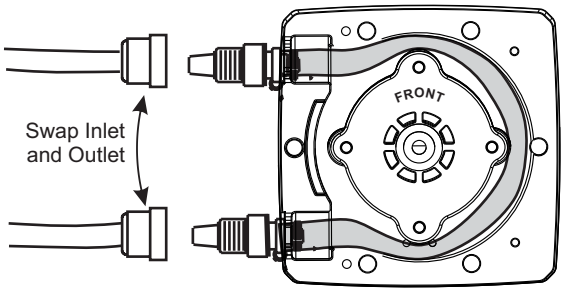
Stop pump before tube failure occurs.

Disconnect power from pump. Carefully purge any pressure in discharge line of pump. Disconnect suction end tubing and discharge end tubing from pump head tubing.

IMPORTANT! Swap sides of suction (inlet) and discharge (outlet) tubing. No need to remove Pump Head Cover.

Double check all connections before starting pump.





14.0 How to Maintain Pump

CAUTION ⚠	Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.

Routine Inspection and Maintenance

Pump requires very little maintenance. However, pump and all accessories should be checked weekly. This is especially important when pumping chemicals. Inspect all components for signs of leaking, swelling, cracking, discoloration or corrosion. Replace worn or damaged components immediately.

Cracking, crazing, discoloration and the like during first week of operation are signs of severe chemical attack. If this occurs, immediately remove chemical from pump. Determine which parts are being attacked and replace them with parts that have been manufactured using more suitable materials. Manufacturer does not assume responsibility for damage to pump that has been caused by chemical attack.

How to Clean and Lubricate Pump

Pump will require occasional cleaning. The amount will depend on severity of service.

- When changing pump tube assembly, pump head chamber, roller assembly and pump head cover should be wiped free of any dirt and debris.

- Pump head cover bearing may require grease periodically. Apply a small amount of grease (Aeroshell aviation grease #5 or equivalent) when necessary.

- 100% silicone lubrication may be used on the roller assembly. Refer to **Blue-White.com/videos** for roller assembly maintenance video instructions.

- Periodically clean injection/check valve assembly, especially when injecting fluids that calcify such as sodium hypochlorite. These lime deposits and other build ups can clog fitting, increase the back pressure and interfere with check valve operation.

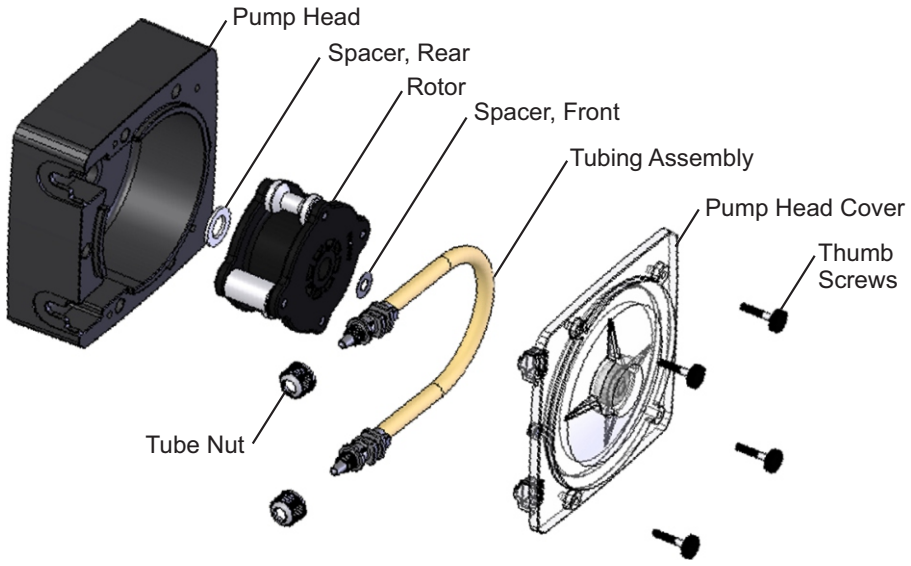
- Periodically clean suction strainer.

15.0 Tube Replacement

CAUTION ⚠	Prior to service, pump clean water through the pump and suction / discharge line to remove chemical.
CAUTION ⚠	Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.
CAUTION ⚠	Use provided Tube Installation Tool to leverage tubing into pump head, NOT YOUR FINGERS.
CAUTION ⚠	Use extreme caution when replacing pump tube. Be careful of your fingers and DO NOT place fingers near rollers.



Tube Installation Tool
90002-278



Remove **Pump Head Cover** by unscrewing four **Thumb Screws.** Pull out **Pump Head Cover.**

Pump will detect **Pump Head Cover** is removed and enter MAINTENANCE MODE.

Rotor will rotate at a maximum of 6 RPM for your safety.

Pull out suction side of **Tubing Assembly**.

Press START button. While rotor is rotating, pull out old **Tube Assembly**.

TIP! Let pump do the work for you. Just guide tubing out between two rollers located on **Rotor**.

Press STOP button at any time to stop the pump.

Pull out suction line adapter from Pump Head. Pull out **Tubing Assembly** as the **Rotor** rotates around.

Stop pump by pressing STOP button.

Thoroughly clean **Pump Head** and **Rotor**. **Rotor** can be removed by pulling straight out. After cleaning process, push **Rotor** back on shaft. See drawing above for proper assembly. IMPORTANT! **Rotor** direction; the word “FRONT” on **Rotor** must face front of pump.

Locate your new tubing and Tube Installation Tool. Please see next page on how to install new **Tube Assembly** into **Pump Head**.

MAINTENANCE MODE

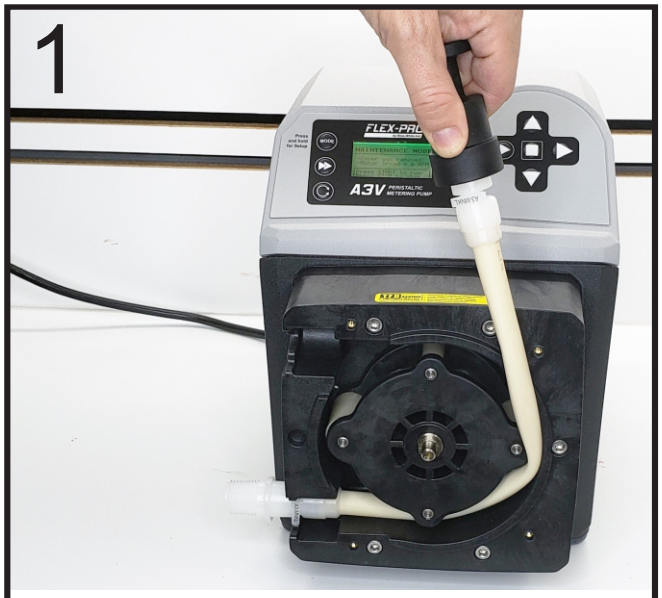
Pump Cover Removed!

MAINTENANCE MODE

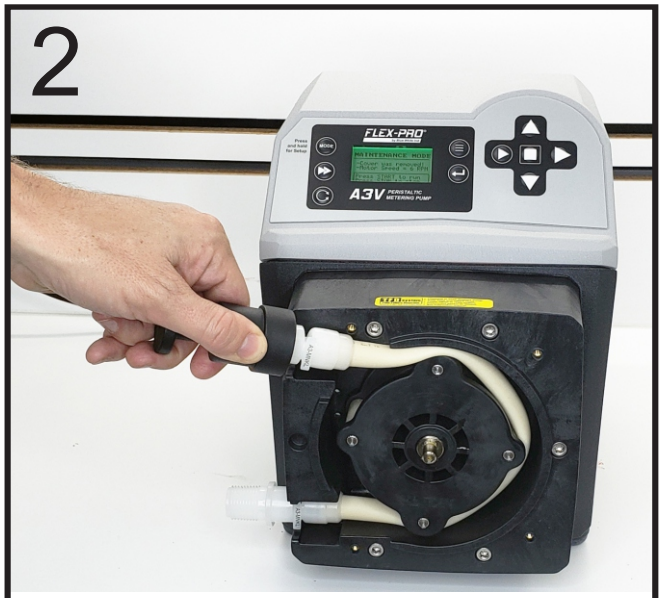
- Cover was removed!
- Motor Speed = 6 RPM

Press START to run
Press STOP to stop

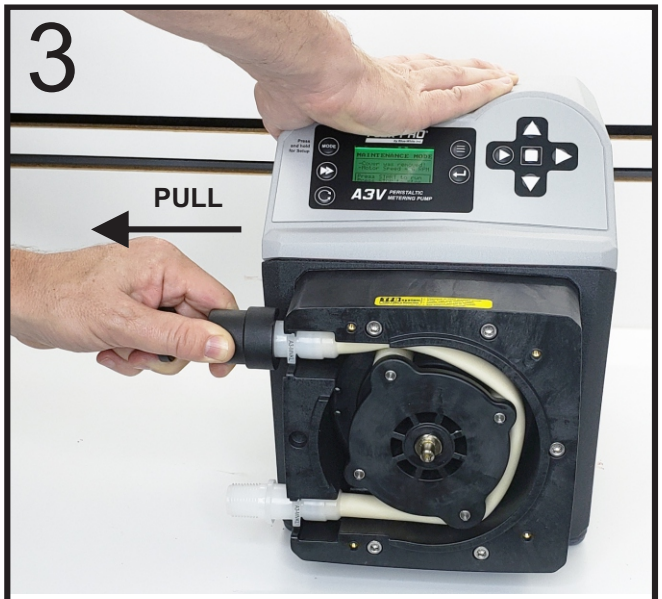
TIP! Apply silicone oil to outside of **Flex-A-Thane®** tubes for longer tube life.



Insert suction fitting into pump head. Remove your fingers from pump head. Start pump by pressing START button. Grab hold of Tube Installation Tool and use it to leverage tubing into pump head.



Introduce tubing into pump head while the rotor is rotating. Avoid using fingers to guide the tubing. Stop pump at anytime by pressing STOP button. Start pump by pressing START button.



Continue to follow rotation of rotor while directing tube into pump head. At this point, you may need to pull Tube Installation Tool to stretch tubing into position. Let rotor spin a few rotations while pulling Installation tool so fitting can be properly installed.



Continue to pull Tube Installation Tool to allow enough room to slide discharge fitting into pump head tongue and groove. Once discharge fitting is secured in pump head, stop pump by pressing STOP button. Replace pump head cover. Pump will ask you if you'd like to reset tube timer. If you choose yes, current tube time will display for 5 seconds before resetting to zero. Make note of your displayed tube life. Select Yes again to reset tube life timer.

Re-attach **Pump Head Cover** using the four **Thumb Screws**.

Pump will detect **Pump Head Cover** is installed and begin to exit MAINTENANCE MODE.

Pump will ask you if Tube was replaced. Yes / No

If Yes is selected, pump ask you to reset Tube Timer. Yes / No

If Yes is selected, pump will display Current Tube Timer briefly (5 seconds) before resetting to zero.

The pump can now begin normal operation.

MAINTENANCE MODE

Pump Cover Detected!

MAINTENANCE MODE

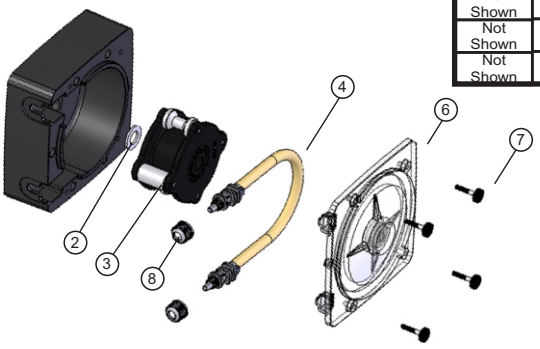
Was Tube Replaced?

NO **YES**

Up/Down to select
Press ENTER to set

16.0 Flex-Pro Model A3 replacement parts list

		Item	Description	Part Number	QTY
		2	Spacer, Back	90011-184	1
Flex-A-Prene®	Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assembly Complete (Rotor), For ND Tubes	A3-SND-R	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Prene® ND (.075 ID)	A3-SND-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Prene® ND (.075 ID)	A3-MND-T	1
Flex-A-Prene®	Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assembly Complete (Rotor), For NJ, NK, NE, and NGG Tubes	A3-SNGG-R	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Prene® NJ (.312 ID)	A3-SNJ-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Prene® NJ (.312 ID)	A3-MNJ-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Prene® NK (.375 ID)	A3-SNK-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Prene® NK (.375 ID)	A3-MNK-T	1
		3	Roller Assembly Complete (Rotor), For NKL Tubes	A3-STH-R	1
		4	Tube Assy, 3/8" OD tube comp, Flex-A-Prene® NKL (.375 ID) **Low Pressure (30 psi max)**	A3-SNKL-T	1
		4	Tube Assy, 1/2" Male NPT, Flex-A-Prene® NKL (.375 ID) **Low Pressure (30 psi max)**	A3-MNKL-T	1
Flex-A-Prene®	Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assembly Complete (Rotor), For NJ, NK, NEE and NGG Tubes	A3-SNGG-R	1
		4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NEE (0.093 ID)*	A3-QNEE-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Prene® NEE (0.093 ID)*	A3-SNEE-T	1
		4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NEE (0.093 ID)	A3-MNEE-T	1
		4	Tube Assembly, 1/2" Hose Barb, Flex-A-Prene® NEE (0.093 ID)	A3-BNEE-T	1
		4	Tube Assembly, 1/2" - 3/4" tri-clamp (Sanitary Fitting), Flex-A-Prene® NEE (0.093 ID)	A3-CNEE-T	1
		4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NGG (0.187 ID)*	A3-QNGG-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Prene® NGG (0.187 ID)	A3-SNGG-T	1
		4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NGG (0.187 ID)	A3-MNGG-T	1
		4	Tube Assembly, 1/2" Hose Barb, Flex-A-Prene® NGG (0.187 ID)	A3-BNGG-T	1
		4	Tube Assembly, 1/2" - 3/4" tri-clamp (Sanitary Fitting), Flex-A-Prene® NGG (0.187 ID)	A3-CNGG-T	1
Flex-A-Chem®	Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assembly Complete (Rotor), For TH Tubes	A3-STH-R	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Chem® TH (.250 ID)	A3-STH-T	1
		4	Tube Assembly, 1/2" Male NPT, Flex-A-Chem® TH (.250 ID)	A3-MTH-T	1
		3	Roller Assembly Complete (Rotor), For TK Tubes	A3-SNGG-R	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Chem® TK (.375 ID)	A3-STK-T	1
		4	Tube Assembly, 1/2" Male NPT, Flex-A-Chem® TK (.375 ID)	A3-MTK-T	1
Flex-A-Thane®	Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assembly Complete (Rotor), For GE, GG, GH, GK. G2G Tubes	A3-SGE-R	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Thane® GE (.125 ID)	A3-SGE-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Thane® GE (.125 ID)	A3-MGE-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Thane® GG (.187 ID)	A3-SGG-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Thane® GG (.187 ID)	A3-MGG-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Thane® GH (.250 ID)	A3-SGH-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Thane® GH (.250 ID)	A3-MGH-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Thane® GK (.375 ID)	A3-SGK-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Thane® GK (.375 ID)	A3-MGK-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Thane® G2G (.187 ID)	A3-SG2G-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Thane® G2G (.187 ID)	A3-MG2G-T	1
		6	Pump Head Cover, Polycarbonate - New design, backwards compatible	A3-SXX-C	1
		7	Thumb Screw	90011-183	4
		8	Tube Nut, Compression, For 3/8" Tubing	C-330-6	2
		Not Shown	Stainless Steel mounting bracket kit (pair)	72000-379	1
		Not Shown	Stainless Steel extended mounting bracket kit (pair)	72000-380	1
		Not Shown	Rubber feet	90003-561	4



Flex-A-Prene® Upgrade Kit

Model #	Description
72000-537	Roller Assembly and Pump Head Cover

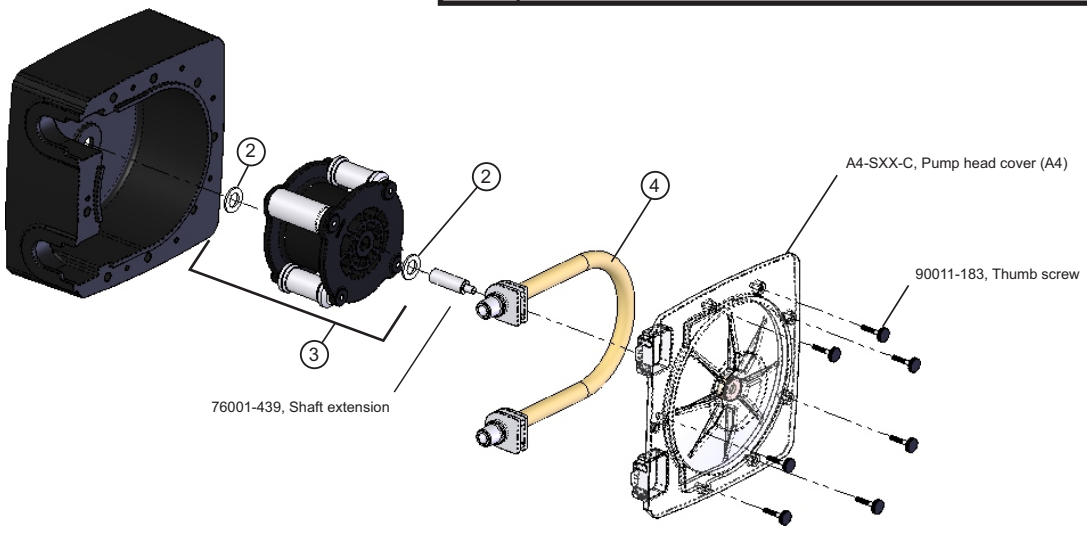
Upgrade existing A3 pumps with Flex-A-Prene® Upgrade Kit to be compatible with all new Flex-A-Prene® tubes.

*Quick Disconnect valves sold separately.

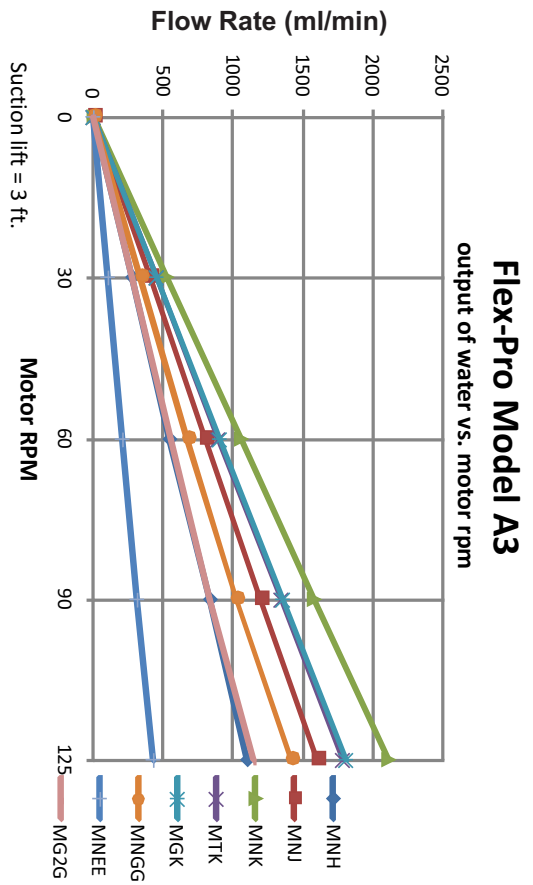
Note: ND and NKL tube assemblies are also available in "B", "C" and "Q" connection types.

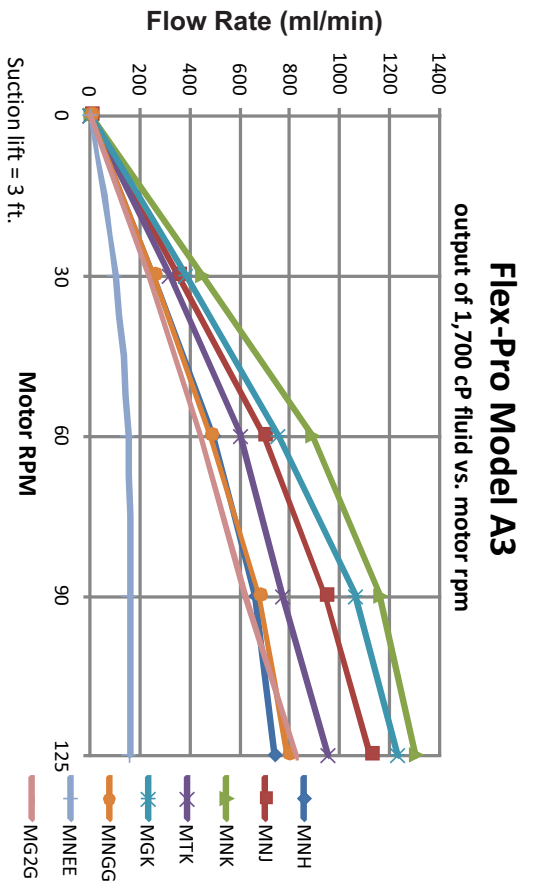
17.0 Flex-Pro Model A4 replacement parts list

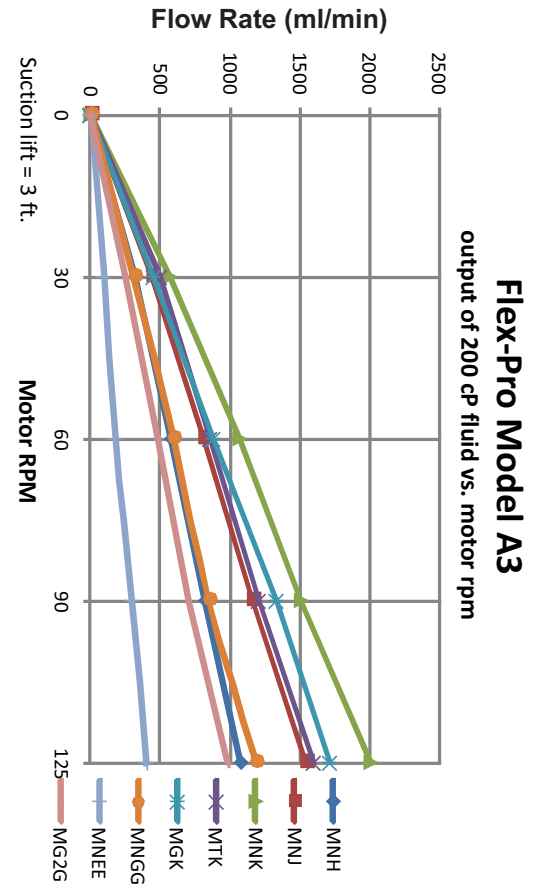
	Item	Description	Part Number	QTY
	2	Spacer, two spacers required, A4 (replaces 90011-184)	90011-217	1
Flex-A-Prene® Tubing in this group are interchangeable with single roller assembly (rotor). Dual tube designs are Patent Pending	3	Roller Assy Complete (A4 Rotor), For NH, NJ, NK, NHH Tubes	A4-MNH-R	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Prene® NH (.25 ID)	A4-BNH-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NH (.25 ID)	A4-MNH-T	1
	4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NH (0.25 ID)*	A4-QNH-T	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Prene® NJ (.31 ID)	A4-BNJ-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NJ (.31 ID)	A4-MNJ-T	1
	4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NJ (0.31 ID)*	A4-QNJ-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NK (0.38 ID)	A4-MNK-T	1
	4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NK (0.38 ID)*	A4-QNK-T	1
	4	Tube Assembly, 1/2" Male NPT, Multi-Tube Flex-A-Prene® NHH (.25 + .25 ID)	A4-MNHH-T	1
	4	Tube Assembly, 1/2" Male NPT, Multi-Tube Flex-A-Prene® NHH (.25 + .25 ID)	A4-MNHH-T	1
Flex-A-Prene® Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assy Complete (A4 Rotor), For NL, NP Tubes	A4-MNL-R	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Prene® NL (.50 ID)	A4-BNL-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NL (.50 ID)	A4-MNL-T	1
	4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NL (.50 ID)*	A4-QNL-T	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Prene® NP (.75 ID)	A4-BNP-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NP (.75 ID)	A4-MNP-T	1
	4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NP (.75 ID)*	A4-QNP-T	1
Flex-A-Chem® Tubing in this group are interchangeable with single roller assembly (rotor). Dual tube designs are Patent Pending	3	Roller Assy Complete (A4 Rotor), For TH, TK, THH, TKK Tubes	A4-MTH-R	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Chem® TK (.38 ID)	A4-BTK-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Chem® TK (.38 ID)	A4-MTK-T	1
	4	Tube Assy, 1/2" hose barb, Multi-Tube Flex-A-Chem® TK & TK (.38 +.38 ID)	A4-BTKK-T	1
	4	Tube Assy, 1/2" Male NPT, Multi-Tube Flex-A-Chem® TK & TK (.38 + .38 ID)	A4-MTKK-T	1
Flex-A-Thane® Tubing in this group are interchangeable with single roller assembly (rotor). Dual tube designs are Patent Pending	3	Roller Assy Complete (A4 Rotor), For GH, GK, GHH, GKK Tubes	A4-MGH-R	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Thane® GH (.25 ID)	A4-BGH-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Thane® GH (.25 ID)	A4-MGH-T	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Thane® GK (.38 ID)	A4-BGK-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Thane® GK (.38 ID)	A4-MGK-T	1
	4	Tube Assy, 1/2" hose barb, Multi-Tube Flex-A-Thane® GH & GH (.25 + .25 ID)	A4-BGHH-T	1
	4	Tube Assy, 1/2" Male NPT, Multi-Tube Flex-A-Thane® GH & GH (.25 + .25 ID)	A4-MGHH-T	1
	4	Tube Assy, 1/2" hose barb, Multi-Tube Flex-A-Thane® GK & GK (.38 + .38 ID)	A4-BGKK-T	1
	4	Tube Assy, 1/2" Male NPT, Multi-Tube Flex-A-Thane® GK & GK (.38 + .38 ID)	A4-MGKK-T	1
	Not Shown	Stainless Steel mounting bracket kit (pair)	72000-379	1
	Not Shown	Stainless Steel extended mounting bracket kit (pair)	72000-380	1
	Not Shown	Rubber feet (4 required per pump, sold individually)	90003-561	1

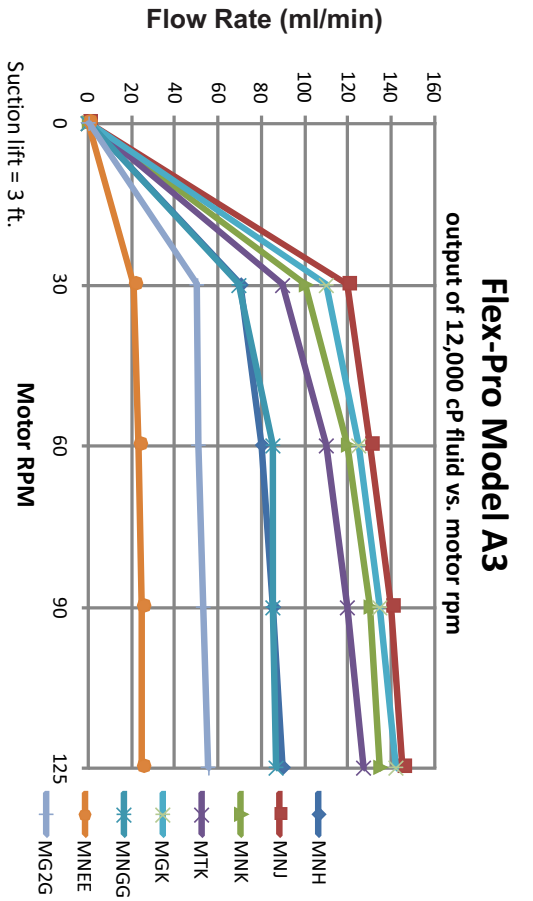


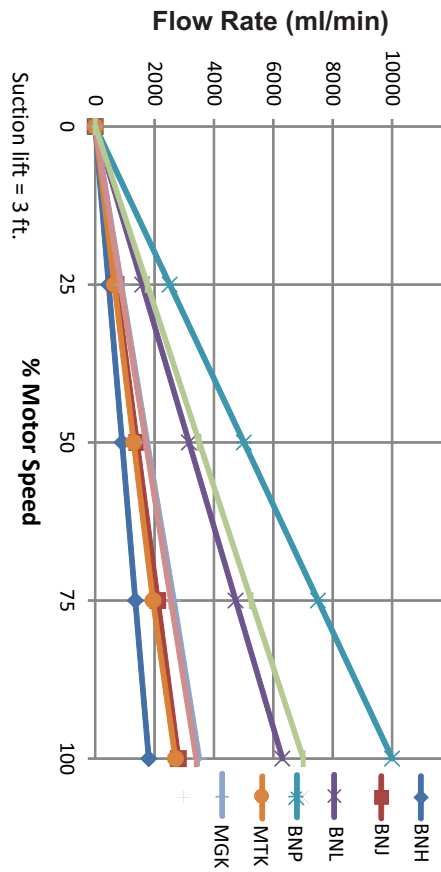
18.2 Output Versus Fluid Viscosity

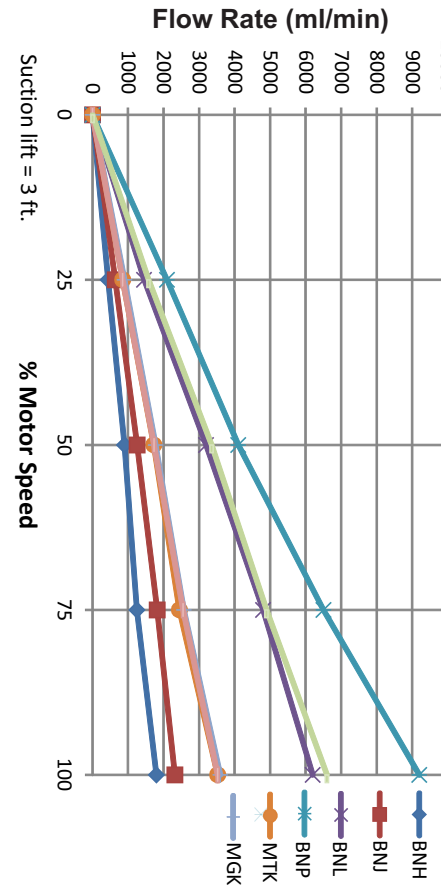


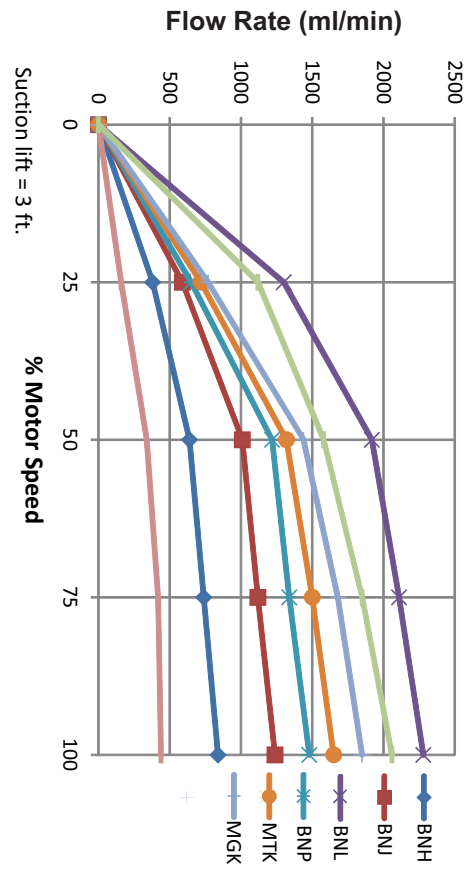


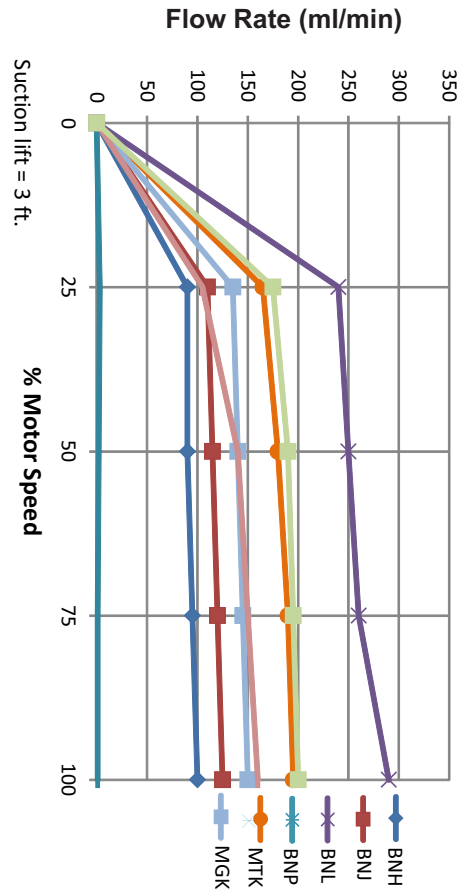





Flex-Pro Model A4
output of water vs. % motor speed
Flow Rate (ml/min)
0
2000
4000
6000
8000
10000
12000
Suction lift = 3 ft.
0
25
50
75
100
% Motor Speed
BNH
BNJ
BNL
BNP
MTK
MGK


Flex-Pro Model A4
output of 200 cP fluid vs. % motor speed
Flow Rate (ml/min)
0
1000
2000
3000
4000
5000
6000
7000
8000
9000
10000
Suction lift = 3 ft.
0
25
50
75
100
% Motor Speed
BNH
BNJ
BNL
BNP
MTK
MGK


Flex-Pro Model A4
output of 1,700 cP fluid vs. % motor speed
Flow Rate (ml/min)
0
500
1000
1500
2000
2500
Suction lift = 3 ft.
0
25
50
75
100
% Motor Speed
BNH
BNJ
BNL
BNP
MTK
MGK


Flex-Pro Model A4
output of 12,000 cP fluid vs. motor speed
Flow Rate (ml/min)
0
50
100
150
200
250
300
350
Suction lift = 3 ft.
0
25
50
75
100
% Motor Speed
BNH
BNJ
BNL
BNP
MTK
MGK

LIMITED WARRANTY

Your new Flex-Pro pump is a quality product and is warranted for 24 months from date of purchase (proof of purchase is required). The pump will be repaired or replaced at our discretion. Pump Head and roller assembly is warrantied against damage from chemical attack when proper TFD (Tube Failure Detection) system instructions and maintenance procedures are followed.

WHAT IS NOT COVERED

- **Pump Tube Assemblies and rubber components – They are perishable and require periodic replacement.**
- **Pump removal, or re-installation, and any related labor charge.**
- **Freight to the factory, or ProSeries service center.**
- **Pumps that have been tampered with, or in pieces.**
- **Damage to the pump that results from misuse, carelessness such as chemical spills on the enclosure, abuse, lack of maintenance, or alteration which is out of our control.**
- **Pumps damaged by faulty wiring, power surges or acts of nature.**

Blue-White Industries does not assume responsibility for any loss, damage, or expense directly or indirectly related to or arising out of the use of its products. Failure must have occurred due to defect in material or workmanship and not as a result of operation of the product other than in normal operation as defined in the pump manual.
Warranty status is determined by the pump's serial label and the sales invoice or receipt. The serial label must be on the pump and legible. The warranty status of the pump will be verified by Blue-White or a factory authorized service center.

OTHER IMPORTANT WARRANTY INFORMATION

Please be advised; injection and metering devices are not intended as a means of treating water to render it suitable for human consumption. When used as hypochlorinators, they are meant to destroy bacteria and algae contamination, before its removal by filtration. Acid and soda injectors are used for PH control (balance). Blue-White injectors are factory tested with water only for pressure and performance. Installers and operators of these devices must be well informed and aware of the precautions to be taken when injecting various chemicals -especially those considered hazardous or dangerous, eye protection must be worn when working around this product or any other metering type of pump.
Should it become necessary to return the pump for repair or service, you must attach information regarding the chemical used as some residue may be present within the unit which could be a hazard to service personnel.
Blue-White Industries will not be liable for any damage that may result by the use of chemicals with their injectors and its components.
Thank you.

PROCEDURE FOR IN WARRANTY REPAIR

Contact the factory to obtain a RMA (Return Material Authorization) number. Carefully pack the pump to be repaired. It is recommended to include foot strainer and injection/check valve fitting since these devices may be clogged and part of the problem. Please enclose a brief description of the problem as well as the original invoice or sales receipt, or copy showing the date of purchase. Prepay all shipping costs. COD shipments will not be accepted. Warranty service must be performed by the factory or an authorized ProSeries service center. Damage caused by improper packaging is the responsibility of the sender. When In-Warranty repair or replacement is completed, the factory pays for return shipping to the dealer or customer.



Users of electrical and electronic equipment (EEE) with the WEEE marking per Annex IV of the WEEE Directive must not dispose of end of life EEE as unsorted municipal waste, but use the collection framework available to them for the return, recycle, recovery of WEEE and minimize any potential effects of EEE on the environment and human health due to the presence of hazardous substances. The WEEE marking applies only to countries within the European Union (EU) and Norway. Appliances are labeled in accordance with European Directive 2002/96/EC.
Contact your local waste recovery agency for a *Designated Collection Facility* in your area.

ProSeries®
by Blue-White Ind.

5300 Business Drive, Huntington Beach, CA 92649 USA
Phone: 714-893-8529 **FAX:** 714-894-9492
E mail: sales@blue-white.com **or** techsupport@blue-white.com **URL:** www.blue-white.com

P.N. 80000-419 Rev. 41 20210309

FLEX-PRO®

Peristaltic Metering Pump



Exclusive:
TFD system
Tube Failure Detection
Patent No. 7,001,153 & 7,284,964

ProSeries 2 TWO-YEAR WARRANTY

SERIES A3V and A4V

Operating Manual

ProSeries® by Blue-White Ind.

Protected by Patents: 7,001,153; 7,284,964; 4,496,295 and other patents pending

5300 Business Drive, Huntington Beach, CA 92649 USA
Phone: 714-893-8529 **FAX:** 714-894-9492
E mail: sales@blue-white.com **or** techsupport@blue-white.com **URL:** www.blue-white.com

TABLE OF CONTENTS

1.0 Introduction....2
1.1 Available Models....3
1.2 Specifications....4
1.3 Materials of Construction....4
1.4 Features....5
1.5 Agency Listings....5
2.0 Installation....6
2.1 Mounting Location....6
2.2 Mounting Dimensions....6
2.3 Installing Injection Fitting and Strainer....7
2.4 Input Power Connections....8
2.5 Wiring Terminals and I/O Schematics....9
3.0 How to Operate Flex-Pro....10
3.1 Menu Navigation....11
3.2 Configuration Menu....12
3.2.1 Language Selection....12
3.2.2 Display Rate (units of measure)....13
3.2.3 Reset Factory Defaults....13
4.0 Input Setup....14
4.1 Max RPM cut-off....15
4.2 Max Flowrate (Output Calibration)....15
4.3 Input Setup (Operating Mode Configuration)....16
4.3.1 Manual Adjust (manual speed adjust)....16
4.3.2 4 - 20 mA Input....17
4.3.3 0 - 10 VDC Input....18
4.3.4 Frequency Input (Hz)....19
4.3.5 Pulse Batch (low speed batch)....20
4.3.6 Manual Cycle Adjust (repeating cycle timer)....21
4.3.7 Dispensing....22
4.3.8 Manual Dosing....23
4.3.9 Proportional Dosing....24
4.4 Contact Closure Input (Remote start/stop)....25
4.5 Set FVS (Flow Verification System)....26
4.6 TFD (Tube Failure Detection)....27
4.6.1 TFD Adjustment....27
4.7 Remote/Local Control....28
4.8 Pump Tube Timer....28
5.0 Output Setup (Alarm Relays & Output Signal signals)....29
5.1 Signal Output....30
6.0 Pump Maintenance....31
6.1 Routine Inspection and Maintenance....31
6.2 How to Clean and Lubricate the Pump....31
6.3 Reverse Rotor Rotation....31
6.4 Tube Replacement....32
6.5 A3 Replacement Parts List....34
6.6 A4 Replacement Parts List....34
7.0 Tubing Data....36
7.1 Tube Life Estimates....36
7.2 Output Versus Fluid Viscosity....38

1.0 Introduction

Congratulations on purchasing the Flex-Pro variable speed Peristaltic Metering Pump.

Your Flex-Pro pump is pre-configured for the tubing that shipped with your metering pump. The tubing assembly has an Identification number printed for easy re-order.

Please Note: Your new pump has been pressure tested at the factory with clean water before shipping. You may notice trace amounts of clean water in the pre-installed tube assembly. This is part of our stringent quality assurance program at Blue-White Industries.

1.1 Available Models

Flex-A-Prene® A3 Tube Pumps

Meets FDA criteria for food | Excellent chemical resistance | CIP | SIP

Feed Rate GPH	LPH	ML/Min	Max Speed RPM	Max Pressure PSI (bar)	Max Temperature F (C)	A3 Model Numbers 115V AC	230V AC	220V AC
.001 - 2.10	.003 - 7.8	.05 - 132	125	125 (8.6)	185 (85)	A3V24-*ND	A3V25-*ND	A3V26-*ND
.010 - 25.3	.038 - 96.0	.6 - 1596	125	125 (8.6)	185 (85)	A3V24-*NJ	A3V25-*NJ	A3V26-*NJ
.013 - 33.3	.050 - 126	.8 - 2100	125	125 (8.6)	185 (85)	A3V24-*NK	A3V25-*NK	A3V26-*NK
.013 - 33.3	.050 - 126	.8 - 2100	125	30 (2.1)	185 (85)	A3V24-*NKL	A3V25-*NKL	A3V26-*NKL

Flex-A-Prene® A3 Tube Pumps

Meets FDA criteria for food | Excellent chemical resistance | Extra long tube life

GPH	LPH	ML/MIN	RPM	PSI (bar)	F (C)	115V AC	230V AC	220V AC
.002 - 4.76	.007 - 18	.12 - 300	125	110 (7.6)	185 (85)	A3V24-*NEE	A3V25-*NEE	A3V26-*NEE
.007 - 19.02	.03 - 72	.48 - 1200	125	110 (7.6)	185 (85)	A3V24-*NGG	A3V25-*NGG	A3V26-*NGG

Flex-A-Chem® A3 Tube Pumps

Meets FDA criteria for food | Superior chemical resistance

GPH	LPH	ML/Min	RPM	PSI (bar)	F (C)	115V AC	230V AC	220V AC
.006 - 15.06	.022 - 57.00	.4 - 950	125	50 (3.4)	130 (54)	A3V24-*TH	A3V25-*TH	A3V26-*TH
.011 - 28.5	.043 - 108	.72 - 1800	125	50 (3.4)	130 (54)	A3V24-*TK	A3V25-*TK	A3V26-*TK

Flex-A-Thane® A3 Tube Pumps

Meets FDA criteria for food | Resistant to oils, greases and fuels

GPH	LPH	ML/Min	RPM	PSI (bar)	F (C)	115V AC	230V AC	220V AC
.002 - 4.6	.007 - 17.4	.1 - 290	125	65 (4.5)	130 (54)	A3F24-*GE	A3F25-*GE	A3F26-*GE
.004 - 10.1	.015 - 38.4	.3 - 637	125	65 (4.5)	130 (54)	A3F24-*GG	A3F25-*GG	A3F26-*GG
.010 - 24.9	.038 - 94.2	.6 - 1570	125	65 (4.5)	130 (54)	A3F24-*GH	A3F25-*GH	A3F26-*GH
.011 - 28.5	.043 - 108	.7 - 1800	125	65 (4.5)	130 (54)	A3F24-*GK	A3F25-*GK	A3F26-*GK
.007 - 18.23	.03 - 69.0	.46 - 1150	125	65 (4.5)	130 (54)	A3F24-*G2G	A3F25-*G2G	A3F26-*G2G

Flex-A-Prene® A4 Tube Pumps

Meets FDA criteria for food | Excellent chemical resistance | CIP | SIP

Feed Rate GPH	LPH	ML/Min	Max Speed RPM	Max Pressure PSI (bar)	Max Temp F (C)	A4 Model Numbers 115V AC	230V AC	220V AC
.01 - 28.5	.04 - 108	.7 - 1800	125	125 (8.6)	185 (85)	A4V24-*NH	A4V25-*NH	A4V26-*NH
.02 - 44.4	.07 - 168	1.1 - 2800	125	100 (6.9)	185 (85)	A4V24-*NJ	A4V25-*NJ	A4V26-*NJ
.02 - 50.7	.08 - 192	1.3 - 3200	125	80 (5.5)	185 (85)	A4V24-*NK	A4V25-*NK	A4V26-*NK
.02 - 54.0	.09 - 204	1.4 - 3400	125	100 (6.9)	185 (85)	A4V24-*NHH	A4V25-*NHH	A4V26-*NHH
.02 - 54.0	.09 - 204	1.4 - 3400	125	65 (4.5)	185 (85)	A4V24-*NHHL	A4V25-*NHHL	A4V26-*NHHL
.04 - 100.0	.15 - 378	2.5 - 6300	125	50 (3.4)	185 (85)	A4V24-*NL	A4V25-*NL	A4V26-*NL
.06 - 158.5	.24 - 600	4.0 - 10000	125	30 (2.0)	185 (85)	A4V24-*NP**	A4V25-*NP**	A4V26-*NP**

Flex-A-Chem® A4 Tube Pumps

Meets FDA criteria for food | Superior chemical resistance

GPH	LPH	ML/Min	RPM	PSI (bar)	F (C)	115V AC	230V AC	220V AC
.02 - 54.00	.08 - 204.0	1.36 - 3400	125	30 (2.1)	130 (54)	A4V24-*TK	A4V25-*TK	A4V26-*TK
.05 - 126	.20 - 477	3.2 - 8000	125	30 (2.1)	130 (54)	A4V24-*TKK	A4V25-*TKK	A4V26-*TKK

Flex-A-Thane® A4 Tube Pumps

Meets FDA criteria for food | Resistant to oils, greases and fuels

GPH	LPH	ML/Min	RPM	PSI (bar)	F (C)	115V AC	230V AC	220V AC
.01 - 39.6	.06 - 150	1.0 - 2500	125	65 (4.5)	130 (54)	A4V24-*GH	A4V25-*GH	A4V26-*GH
.02 - 55.5	.09 - 210	1.4 - 3500	125	65 (4.5)	130 (54)	A4V24-*GK	A4V25-*GK	A4V26-*GK
.04 - 100	.20 - 378	2.5 - 6300	125	65 (4.5)	130 (54)	A4V24-*GKK	A4V25-*GKK	A4V26-*GKK

- The Flex-Pro Pump's motor speed is linear over the entire 0.04% to 100% adjustment range.
- Output versus pressure is nearly linear in all models. Larger tubes exhibit greater losses.
- See the instruction manual for output versus viscosity curves.
- For optimum tube life, specify the pump to operate at the lowest possible RPM and pressure.
- Output based on testing with water at 72 F, 5 foot suction lift, atmospheric conditions at sea level.

* Inlet/outlet connection type.
** NP flow rate reduced 16.5% with Quick Disconnect connections.
S = 3/8" OD x 1/4" ID tubing compression type connections (A3 models only)
M = 1/2"male NPT (available on A3 & A4 models)
B = 1/2" ID tubing barb type connections (ND, NKL, NEE, NGG, G2G and A4 models only)
C = 1/2" - 3/4" tri-clamp connections (ND, NKL, NEE, NGG, and G2G only)
Q = Quick Disconnect (A3 Models ND, NKL, NEE, NGG, G2G, and A4 single Flex-A-Prene® tube models only) (**Valves sold separately**)

1.2 Specifications

Maximum working pressure (excluding pump tubes):
125 psig (8.6 bar)
Note: see individual pump tube assembly maximum pressure ratings.

Maximum Fluid temperature (excluding pump tubes):
185° F (85° C)
Note: see individual pump tube assembly maximum temperature ratings.

Ambient Operating Temperature
14°F to 115°F (-10°C to 46°C)

Ambient Storage Temperature
-40°F to 158°F (-40°C to 70°C)

Operating Voltage:
A3 MODELS:
115VAC/60Hz, 1ph (2.0 Amp Maximum)
230VAC/60Hz, 1ph (1.0 Amp Maximum)
220VAC/50Hz, 1ph (1.0 Amp Maximum)
240VAC/50Hz, 1ph (1.0 Amp Maximum)

A4 MODELS:
115VAC/60Hz, 1ph (3.1 Amp Maximum)
230VAC/60Hz, 1ph (1.6 Amp Maximum)
220VAC/50Hz, 1ph (1.6 Amp Maximum)
240VAC/50Hz, 1ph (1.6 Amp Maximum)

Power Cord Options:
115V60Hz = NEMA 5/15 (USA)
230V60Hz = NEMA 6/15 (USA)
220V50Hz = CEE 7/VII (EU)
240V50Hz = AS 3112 (Australia/New Zealand)

Enclosure:
NEMA 4X (Ip66), Polyester powder coated aluminum.
Maximum Overall Dimensions:
A3 models: 8-1/8"W x 10-3/4"H x 15-1/4"D (20.6W x 27.3H x 38.9D cm)
A4 models: 12-1/8"W x 14-1/4"H x 18-5/8"D (30.8W x 36.1H x 47.3D cm)

Approximate shipping wt:
A3 models: 33 lb. (15.0 Kg)
A4 models: 58 lb. (26.3 Kg)

Motor speed adjustment range 2,500:1:
0.05% - 100% motor speed

Motor speed adjustment resolution:
0.1% increments > 10% motor speed
0.01% increments > 1% motor speed and < 10%
0.001% increments < 1% motor speed

Maximum viscosity:
12,000 Centipoise

Maximum suction lift:
30 ft. Water, 0 psig (9.14 m, 0 bar)

Display
3 color VGA backlit LCD, UV resistant.

Display Languages
English, Spanish, French or German selectable.

Keypad
Ten button positive action tactile switch keypad.

Security
Programmable 4-digit password.

1.3 Materials of construction

Wetted components:

Pump Tube Assembly (Model Specific - 2 provided):
Tubing: . . . . . Flex-A-Prene® or Flex-A-Chem® or Flex-A-Thane®
Adapter fittings: .PVDF

Injection / Back-flow Check valve:
Body & insert: . . . . . PVDF
Check Ball: . . . . . Ceramic
Spring: . . . . . Hastelloy C-276
Ball Seat O-ring: . . . . . TFE/P (optional EP)
Static Seal O-ring: . . . . TFE/P (optional EP)

Ancillary Items provided

With "S" tubing type connections only:
Suction Tubing: . . . . . 3/8" OD x 1/4" ID x 10' Clear PVC
Discharge Tubing: . . . . 3/8" OD x 1/4" ID x 10' Polyethylene (LLDPE)
Suction Strainer: . . . . . PVDF

With "B" tubing and "M" M/NPT connections only:
(Available on ND, NKL, NK, NGG, NEE, G2G and A4 only)
Suction Strainer:
Body: . . . . . PVDF
Check Ball: . . . . . Ceramic
Ball Seat O-ring: . . . . . TFE/P (optional EP)

For "C" Tri-clamp and "Q" Quick Disconnect connections:
(Available on ND, NKL, NK, NGG, NEE, and G2G only)
No accessories provided

***Quick Disconnect Valves sold separately**

Non-Wetted components:

Enclosure:
413 Aluminum (Polyester powder coated)

Pump Head:
Valox®(PBT) thermoplastic

Pump Head Cover:
Polycarbonate for added strength and chemical resistance.
Permanently lubricated sealed motor shaft support ball bearing.

Cover Screws:
Stainless Steel

Roller Assembly:
Rotor:.....Valox®(PBT)
Rollers: .....PVDF/Nylon
Roller Bearings:.....SS Ball Bearings

Motor Shaft:
Chrome plated steel

TFD System Sensor pins:
Hastelloy C-276

Power Cord:
3 conductor, SJTW-A Water-resistant

Tube Installation Tool:
GF Nylon

Mounting Brackets and Hardware:
316 Stainless Steel

1.4 Features

- Peristaltic pump design does not have valves that can clog requiring maintenance.
- Self priming - even against maximum line pressure. By-pass valves are not required. Cannot vapor lock or lose prime. Syphoning cannot occur.
- Output rates to: 158.5 GPH (600 LPH) and pressures to 125 PSI (8.6 Bar).
- No maintenance brushless variable speed motor.
- Specially engineered tubing for long life at high pressures.
- Patented Tube Failure Detection (TFD) system. Senses tube failure by detecting chemical in the pump head. No false triggering.
- 2500:1 turndown ratio.
- SCADA Inputs include: 4-20mA, 0-10Vdc, and Pulse inputs for remote external speed control and 0-30 VDC / contact closure remote start/stop.
- Operator friendly digital touch pad with menu driven software.
- VGA Graphic multi-color backlit LCD displays remote/local control status, motor speed, output rate, input signal values, service and alarm status.
- Outputs include: Scalable 4-20mA or pulse, one 250V/6A relay and three 115V/1A contact closures assignable to monitor up to 17 different pump functions including TFD, FVS, remote/local control setting, motor on, fault, current operating mode, and others.
- Two molded squeeze and alignment rollers for optimum squeeze, unparalleled accuracy, and tube life.
- Heavy duty rotor - single piece plastic rotor means no flexing and increased accuracy (no metal springs or hinges to corrode).
- Inject at maximum PSI in either direction (clockwise and counter clockwise).
- Patent pending feature for extended tube life.
- Compatible with Blue-White's output Flow Verification Sensor (FVS) system.

Enclosure Rating:

NEMA 4X: Constructed for either indoor or outdoor use to provide a degree of protection to personnel against incidental contact with enclosed equipment; to provide a degree of protection against falling dirt, rain, sleet, snow, windblown dust, splashing water, and hose-directed water; and that will be undamaged by external formation of ice on enclosure.

IP66: No ingress of dust; complete protection against contact. Water projected in powerful jets against enclosure from any direction shall have no harmful effects.

1.5 Agency Listings

This pump is ETL listed to conforms to the following:
UL Standard 778 as a motor operated water pump
CSA Standard C22.2 as process control equipment

This pump complies to the Machinery Directive 98/37/EC, BS EN 60204-1, Low Voltage Directive 73/23/EC BS EN 61010-1, EMC Directive 89/336/EC, BS EN 50081-1/BS EN 50082-1.

Symbol	Explanation
	WARNING, risk of electric shock
	CAUTION, refer to users' guide
	GROUND, PROTECTIVE CONDUCTOR TERMINAL

2.0 Installation

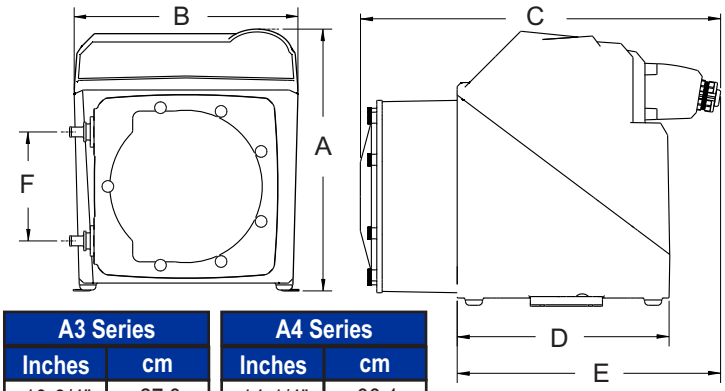
CAUTION ⚠	Risk of chemical overdose. Be certain pump does not overdose chemical during backwash and periods of no flow in circulation system.
CAUTION ⚠	Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.
CAUTION ⚠	All diagrams are strictly for guideline purposes only. Always consult an expert before installing metering pump on specialized systems. Metering pump should be serviced by qualified persons only.

2.1 Mounting Location

Choose an area located near chemical supply tank, chemical injection point, and electrical supply. Install pump where it can be easily serviced.

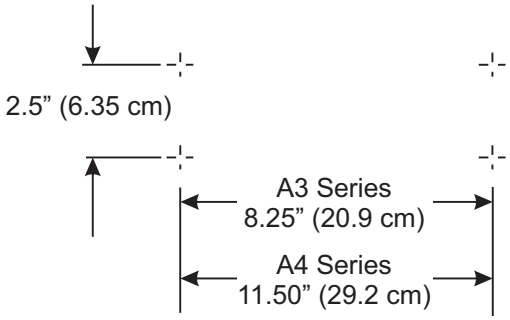
- 316SS Mounting brackets are included. Mount pump to a secure surface using enclosed mounting hardware.
- Mount pump close to injection point. Keep inlet (suction) and outlet (discharge) tubing as short as possible. Longer discharge tubing increases back pressure at pump head.
- A back flow prevention check valve is recommended at the discharge of the pump to prevent system fluid from flowing back through the pump during tube replacement or if the tube should rupture.
- A pressure relief valve is recommended at the discharge of the pump to prevent premature wear and damage to the pump tube in the event the discharge line becomes blocked.
- The Flex-Pro does not require back pressure. Pressure regulator valves are not required. Keep the discharge pressure as low as possible to maximize tube life.
- An anti-syphon valve is not required. Syphoning cannot occur.

2.2 Dimensions



Dim	A3 Series		A4 Series	
	Inches	cm	Inches	cm
A	10-3/4”	27.3	14-1/4”	36.1
B	8-1/8”	20.6	12-1/8”	30.8
C	15-1/4”	38.9	18-5/8”	47.3
D	10”	25.4	11”	27.9
E	12-1/4”	31.0	13-5/8”	34.6
F	4-1/4”	10.7	6”	15.2

Mounting Hole Spacings
(for standard and extended type brackets)



Maximum bolt hole size
0.200” diameter (4 places)

Optional Extended Brackets

Model Number 72000-380

Stainless Steel extended brackets allow pump to be securely mounted to most any surface; floor, shelf, or skid. Brackets lift pump up 4-1/2 inches (11.43 cm), for easy pump access in hard to reach areas.

- Raise metering pump 4-1/2 inches (11.43 cm) off ground or a surface.
- Made out of tough Stainless Steel.
- Provides a stable mounting surface.

Model #	Description
72000-380	Extended Mounting Bracket, 1 Pair, SS, 4 SS Screws



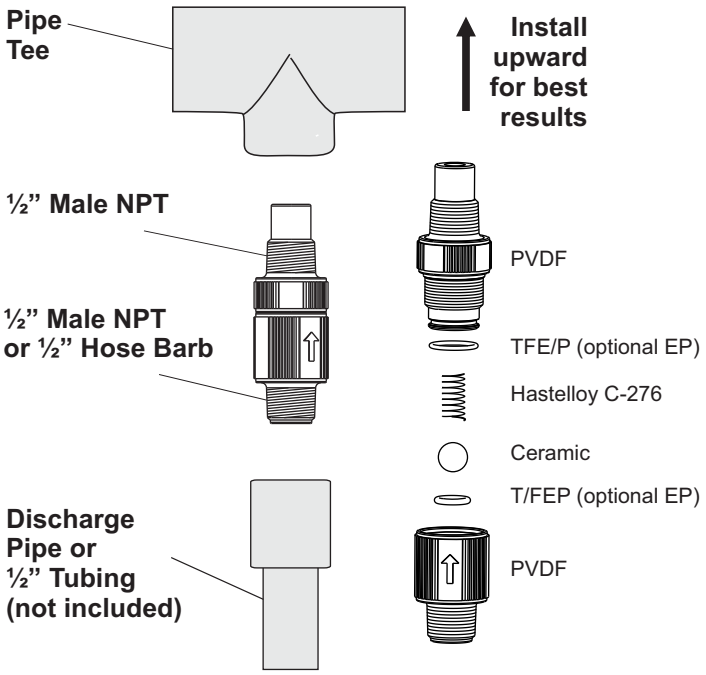
2.3 Installing Discharge Injection Fitting and Suction Strainer

⚠ CAUTION | **Proper eye and skin protection must be worn when installing and servicing pump.**

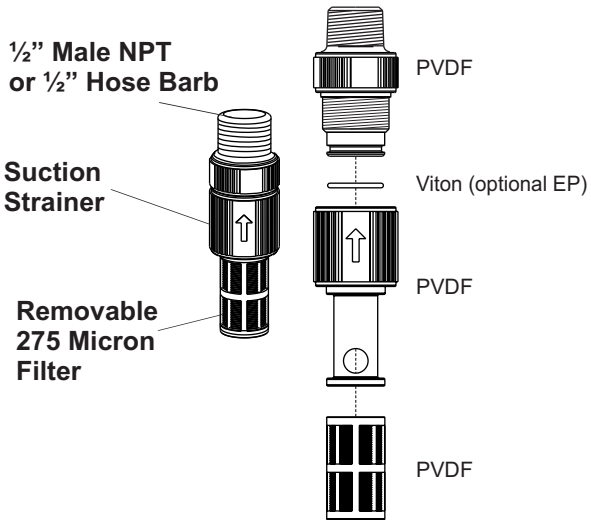
⚠ CAUTION | **This Pump Has Been Evaluated for Use with Water Only.**

1/2” Male NPT Connection and 1/2”Hose Barb Models

Discharge Injection / Check Valve

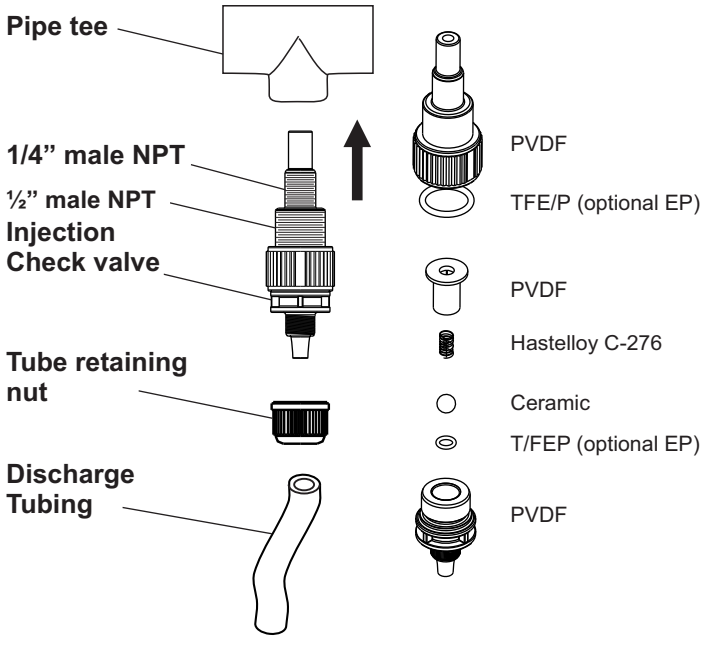


Suction Strainer

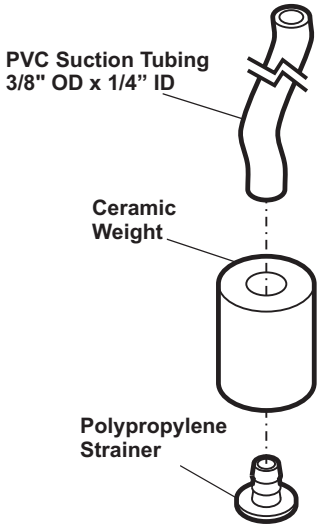


3/8”OD x 1/4” ID Tubing and Connection End Models (not included)

Discharge Injection / Check Valve



Suction Tubing and Strainer



2.4 Input Power Connections

WARNING

Risk of electric shock – cord connected models are supplied with a grounding conductor and grounding-type attachment plug. To reduce risk of electric shock, be certain that it is connected only to a properly grounded, grounding-type receptacle.

WARNING

Electrical connections and grounding (earthing) must conform to local wiring codes. Be certain that a grounding conductor is connected to terminal T11-1 located in the wiring compartment.

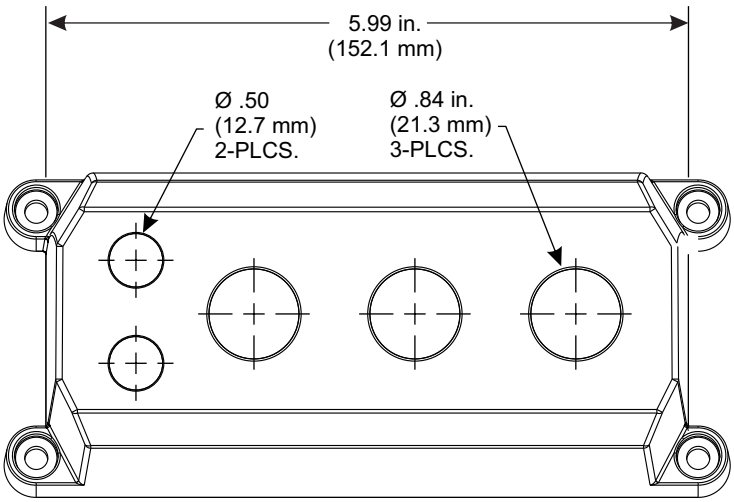
WARNING

Risk of electric shock - Disconnect electricity before removing the wiring compartment cover.

- Be certain to connect pump to proper supply voltage. Using incorrect voltage will damage pump and may result in injury. Voltage requirement is printed on pump serial label.
- Input power range is 96VAC to 264VAC 50/60 Hz.
- Voltage Selection is automatically detected and adjusted by power supply. No mechanical switch necessary.
- Use voltage your power cord is rated for.
- Cord connected models are supplied with a ground wire conductor and a grounding type attachment plug (power cord). To reduce risk of electric shock, be certain that power cord is connected only to a properly grounded, grounding type receptacle.
- Permanently connected models must be properly grounded. Be certain that a grounding conductor is connected to terminal T11-1 located in the wiring compartment.
- Never strap control (input / output) cables and power cables together.
- **Power Interruption:** This pump has an auto-restart feature which will restore pump to operating state it was in when power was lost.

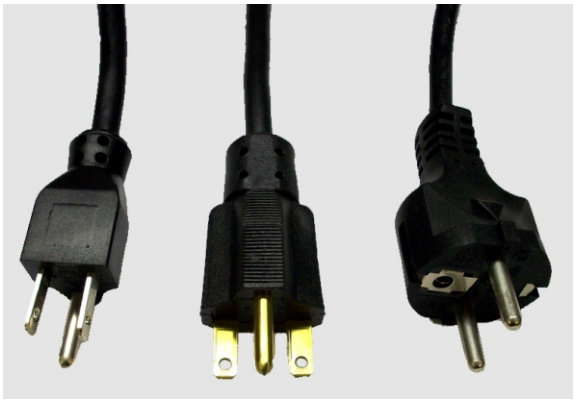
Note: *When in doubt regarding your electrical installation, contact a licensed electrician.*

WIRING COMPARTMENT COVER



POWER CORD OPTIONS

Three power cord plug types available.
Power cord length is 6 feet (3.83 meters)

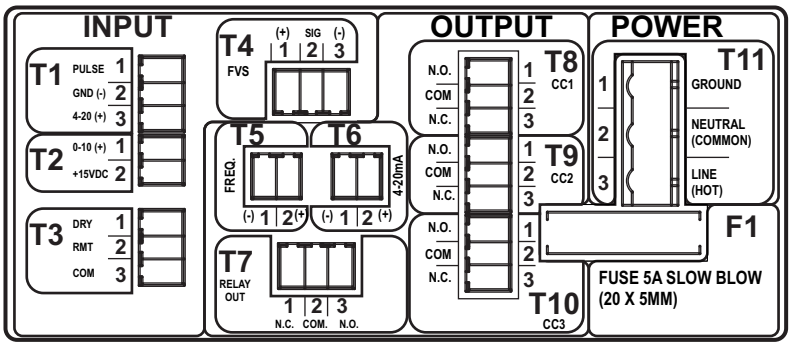


115V 60Hz	230V 60Hz	240V 50Hz
NEMA 5/15 (USA)	NEMA 6/15 (USA)	CEE 7/VII (EU)
max: 125V AC	max: 250V AC	max: 250V AC

Cable and conduit connectors included

QTY.	DESCRIPTION
2	.50 INCH (12.7 mm) LIQ-TIGHT HOLE PLUGS (MAT'L = NEOPRENE), PRE-INSTALLED
3	.875 INCH (22.2 mm) LIQ-TIGHT HOLE PLUGS (MAT'L = NEOPRENE), 2 PRE-INSTALLED
2	.50 INCH (12.7 mm) LIQ-TIGHT CONNECTORS FOR PASS THRU CORDS (MAT'L = NYLON) ACCEPTABLE CABLE DIAMETER .118 TO .255 INCH (3.0 TO 6.5 MM), NOT INSTALLED
3	.875 INCH (22.2 mm) METALLIC LIQ-TIGHT CONNECTORS FOR PASS THRU CORDS (MAT'L = NYLON) ACCEPTABLE CABLE DIAMETER .200 TO .395 INCH (5.1 TO =10.0 MM), 1 PRE-INSTALLED WITH POWER CORD MODELS
2	METALLIC LIQ-TIGHT CONNECTORS FOR .50 INCH FLEXIBLE CONDUIT (MAT'L = DIE CAST ZINC), NOT INSTALLED

2.5 Wiring Terminals and I/O Schematics



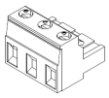
WARNING

Risk of electric shock - All wiring must be insulated and rated 300V minimum.

Terminals T1 thru T10
Plug type
16 - 24 AWG

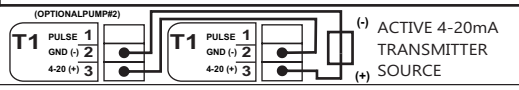
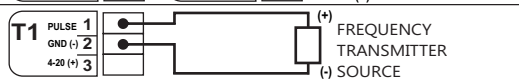
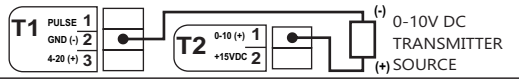
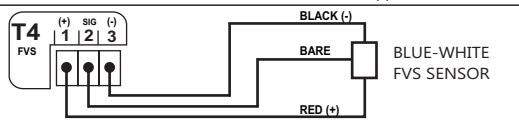
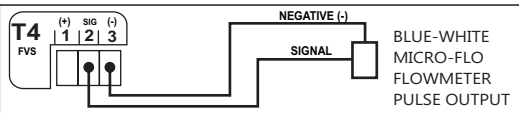
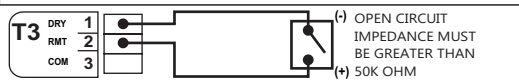
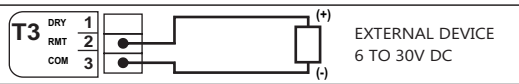
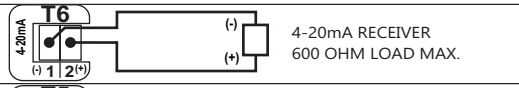
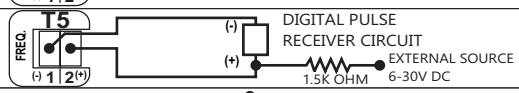
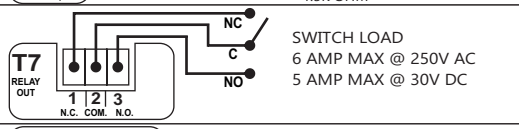
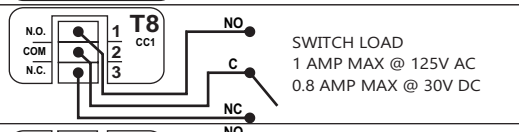
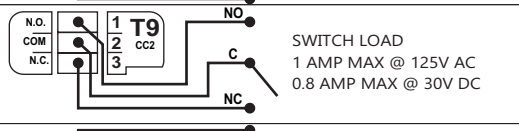
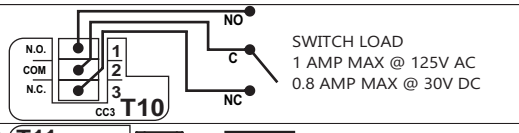
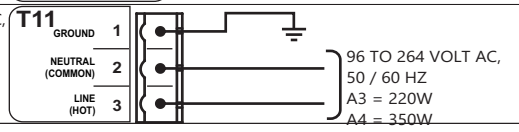


Power Input
Terminal T11
Plug type
14 - 30 AWG



Terminal Block	Replacement #
2 Positions	90010-304
3 Positions	90010-305
5 Positions	90010-306

Shielded cables should be used on all input signal wires.

FUNCTION	TERMINAL	PIN #	RATING	ELECTRICAL SP.	BLOCK DIAGRAM
INPUT: 4-20 mA	T1	3	(+) POSITIVE	120 OHM IMPEDANCE, NON POWERED LOOP	 (OPTIONAL PUMP #2) (-) ACTIVE 4-20mA TRANSMITTER (+) SOURCE. Single or dual pump (series) input. Loop voltage must not exceed 24 Volts.
	T1	2	(-) NEGATIVE		
INPUT: FREQUENCY, AC SINE WAVE, TTL, CMOS	T1	1	(+) POSITIVE	0-1000 HZ MAX.	 (+) FREQUENCY TRANSMITTER (-) SOURCE
	T1	2	(-) NEGATIVE		
INPUT: 0-10V DC	T2	1	(+) POSITIVE		 (-) 0-10V DC TRANSMITTER (+) SOURCE
	T1	2	(-) NEGATIVE		
INPUT: FVS SYSTEM (FLOW VERIFICATION SENSOR) FV SENSOR ONLY	T4	1	(+) POSITIVE		 BLACK (-) BARE RED (+) BLUE-WHITE FVS SENSOR
	T4	2	SIGNAL		
	T4	3	(-) NEGATIVE		
INPUT: FVS SYSTEM (FLOW VERIFICATION SENSOR) FS or FP MICRO-FLO FLOWMETER ONLY	T4	1	(+) POSITIVE		 NEGATIVE (-) SIGNAL BLUE-WHITE MICRO-FLO FLOWMETER PULSE OUTPUT
	T4	2	SIGNAL		
	T4	3	(-) NEGATIVE		
INPUT: REMOTE START / STOP (DRY CONTACT C.)	T3	1	(-) NEGATIVE	NO VOLTAGE	 (-) OPEN CIRCUIT IMPEDANCE MUST BE GREATER THAN (+) 50K OHM. **NOTE:** USE ONLY DRY CONTACT FOR REMOTE S/S WHEN USING 4-20mA INPUT OR 0-10V DC
	T3	2	(+) POSITIVE		
INPUT: REMOTE START / STOP (WET CONTACT C.)	T3	2	(+) POSITIVE	6 TO 30 VOLT DC 1 AMP MAX.	 (+) EXTERNAL DEVICE 6 TO 30V DC (-)
	T3	3	(-) NEGATIVE		
OUTPUT: 4-20 mA	T6	2	(+) POSITIVE	120 OHM RESISTANCE ACTIVE LOOP	 (-) (+) 4-20mA RECEIVER 600 OHM LOAD MAX.
	T6	1	(-) NEGATIVE		
OUTPUT: FREQUENCY - OPEN COLLECTOR	T5	2	(+) POSITIVE	OPEN COLLECTOR 0-1000 Hz 50% DUTY CYCLE	 DIGITAL PULSE RECEIVER CIRCUIT (-) (+) 1.5K OHM EXTERNAL SOURCE 6-30V DC
	T5	1	(-) NEGATIVE		
OUTPUT: RELAY, 6 AMP	T7	1	NORM. CLOSED	Form C 6 AMP MAX AT 250 VAC, 5 AMP MAX AT 30 VOLT DC	 NC C NO SWITCH LOAD 6 AMP MAX @ 250V AC 5 AMP MAX @ 30V DC
	T7	2	COMMON		
	T7	3	NORM. OPEN		
OUTPUT: CONTACT CLOSURE 1	T8	1	NORM. OPEN	Form C 1 AMP MAX AT 125 VOLT AC, 0.8 AMP MAX AT 30 VOLT DC	 NO C NC SWITCH LOAD 1 AMP MAX @ 125V AC 0.8 AMP MAX @ 30V DC
	T8	2	COMMON		
	T8	3	NORM. CLOSED		
OUTPUT: CONTACT CLOSURE 2	T9	1	NORM. OPEN	Form C 1 AMP MAX AT 125 VOLT AC, 0.8 AMP MAX AT 30 VOLT DC	 NO C NC SWITCH LOAD 1 AMP MAX @ 125V AC 0.8 AMP MAX @ 30V DC
	T9	2	COMMON		
	T9	3	NORM. CLOSED		
OUTPUT: CONTACT CLOSURE 3	T10	1	NORM. OPEN	Form C 1 AMP MAX AT 125 VOLT AC, 0.8 AMP MAX AT 30 VOLT DC	 NO C NC SWITCH LOAD 1 AMP MAX @ 125V AC 0.8 AMP MAX @ 30V DC
	T10	2	COMMON		
	T10	3	NORM. CLOSED		
INPUT: POWER	T11	1	GROUND	96 TO 264 VOLT AC, 50 / 60 HZ A3 = 220W A4 = 350W	 96 TO 264 VOLT AC, 50 / 60 HZ A3 = 220W A4 = 350W
	T11	2	NEUTRAL		
	T11	3	LINE (HOT)		
FUSE	F1	NA	5 AMP	5A SLOW BLOW (20 X 5MM)	

3.0 How To Operate Flex-Pro

Flex-Pro V Series, Control Panel - Button Operation



Press and release to select a Run Mode.
Press and hold to enter the configuration menu for the currently active run mode only.

Press and release to prime the pump.

Press and release to change the roller rotation.



Press and release to enter the configuration menus.

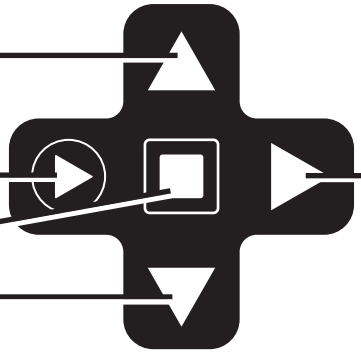
Press and release to confirm a menu selection.

Press and release to select menu items, increase menu values by one, and increase pump output in *Manual Speed Adjust* mode.
Press and hold to increase values progressively faster.

Press and release to start the pump.

Press and release to stop the pump.

Press and release to select menu items, decrease menu values by one, and decrease pump output in *Manual Speed Adjust* mode.
Press and hold to decrease values progressively faster.



Press and release to select menu items.
Press and release (when not in the configuration menu) to toggle the display units of measure and to display the current input signal values

DOWN Arrow + ENTER



Flex-Pro has a built in Pump Tube Timer. Timer starts when rotor is rotating and stops when rotor is idle. To view current Pump Tube Timer value, press ENTER and DOWN arrow at same time while in the normal operating mode. Screen will display current Pump Tube Time in run-time hours. While displayed, press ENTER button twice to reset Pump Tube Timer to zero.

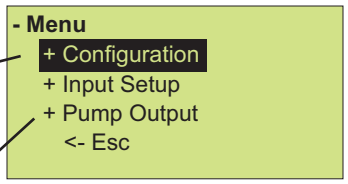
3.1 Menu Navigation

– Sample screen shots –

Use MENU button to enter menu for setting up pump.

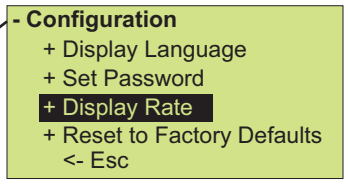
Use UP or DOWN arrows to navigate through menu.

Active option appears on pump display in inverse text.



Plus symbol **+** signifies top of a menu tree. This means you can go further within menu.

Within Menu of pump, each screen you enter will have a title located along top. This will display the menu that is currently active, or this will be the setting you are configuring.

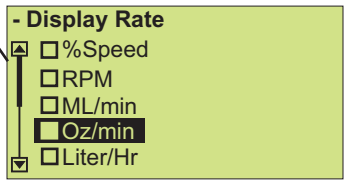


To back out of menu, select **<- Esc** line located at end of list. Then press ENTER button. This will take you back one level.

When menu list extends above or below height of display, a scroll bar will appear on left side. Press DOWN arrow to scroll down to end of list to see a list of all available options.

Scroll bar example:

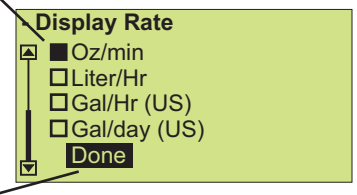




While making a selection where only one choice is allowed, you will see a radio button.

Radio button example: ■ Solid black means item is selected

☐ Outline with no fill means item is not selected

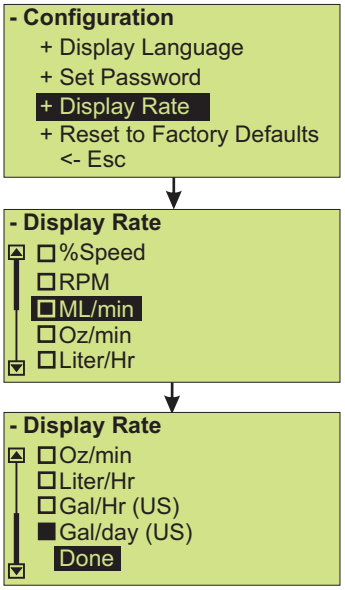


In a screen where you are making changes, you will see the word **Done** located at bottom of list. You must select **Done** in order to leave screen (whether you made a change or not). Selecting **Done** will take you back to parent level.

When inputting a numerical value, use UP or DOWN arrow to scroll through 0 - 9. To move over to next digit use RIGHT arrow. If you pass your desired digit, you can continuously press RIGHT arrow until you scroll reach to your desired digit.

Numeric value example: 0000

3.2.2 Display Rate (Units of Measure)



By default, pump will display %Speed (motor speed) and RPM. It is recommended you select an additional **Display Rate**. After selecting another **Display Rate** (such as ML/Min), pump will still display %Speed and RPM along with your selected Display Rate.

Press MENU button to enter menu structure for setting up pump.

Select **Configuration** and Press ENTER button.

Select **Display Rate** and Press ENTER button.

Select your desired Display Rate (unit of measure). Note: %Speed and RPM will always be active and available to view when pump is in operation.

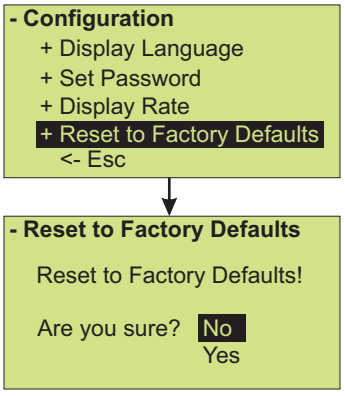
Select **Done** at bottom of list to confirm your selection and to return back to previous screen. Press ENTER button.

Select **<-Esc** on following screens to move back up to desired menu location.

Tip!

While pump is operating in any Run Mode, you can view %Speed, RPM, plus another Display Rate (depending on your selection above). Press RIGHT arrow while pump is in any Run Mode. RIGHT arrow is a convenient way to scroll through multiple read-only screens during normal operating mode of pump.
Note: This is a read-only feature, no changes can be made while in Run Mode.

3.2.3 Reset Factory Defaults



This will reset pump to factory defaults. This will restore pump to original configuration when it left the factory.

Press MENU button to enter menu structure for setting up pump.

Select **Configuration** and Press ENTER button.

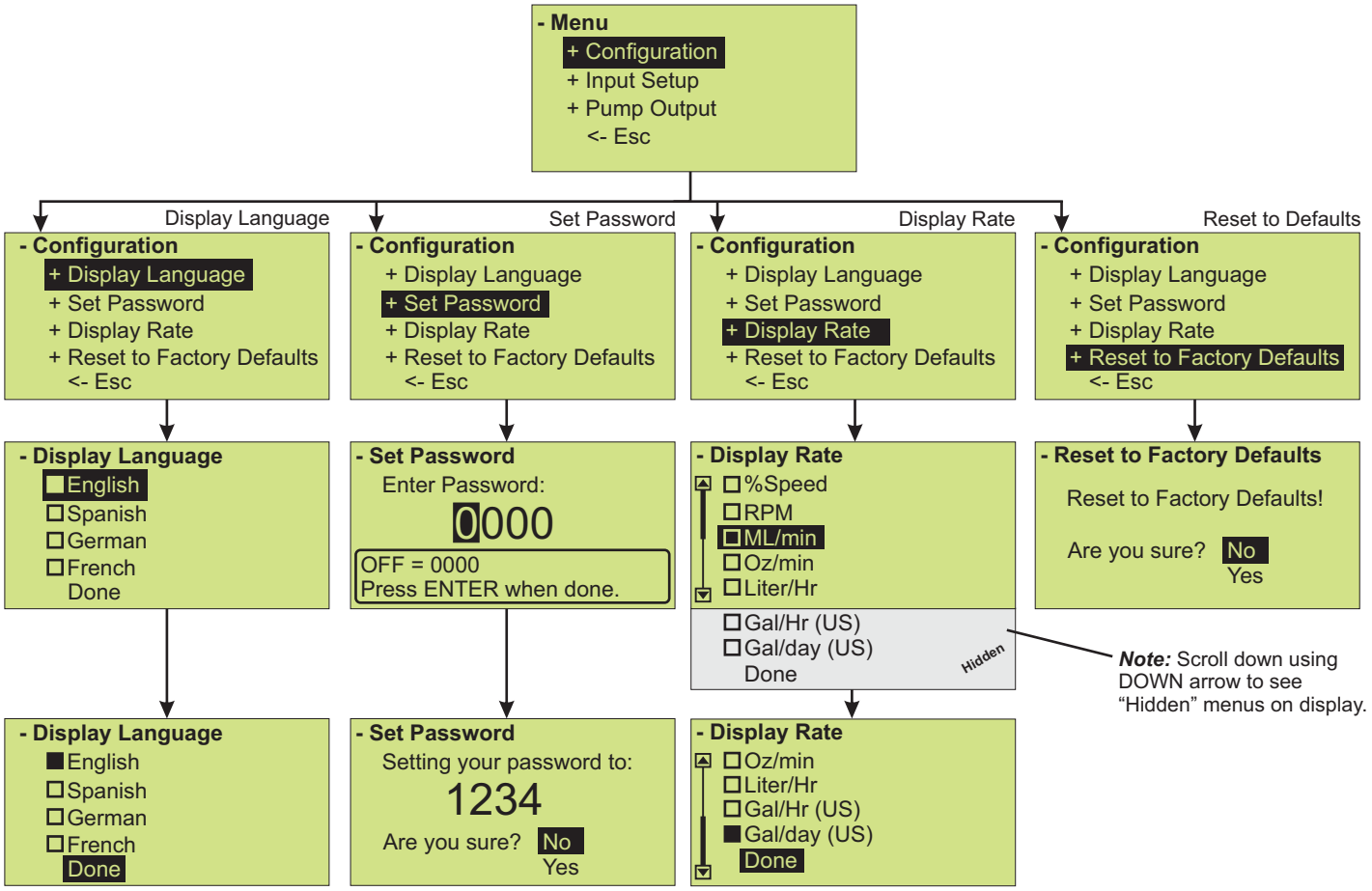
Select **Reset to Factory Defaults** and Press ENTER button.

Select **No** or **Yes**, then ENTER button.

Select **<-Esc** on the following screens to move back up to desired menu location.

3.2 Configuration Menu

Below is menu structure for Configuration screens.



3.2.1 Language Selection

Press MENU button to enter menu structure for setting up pump.

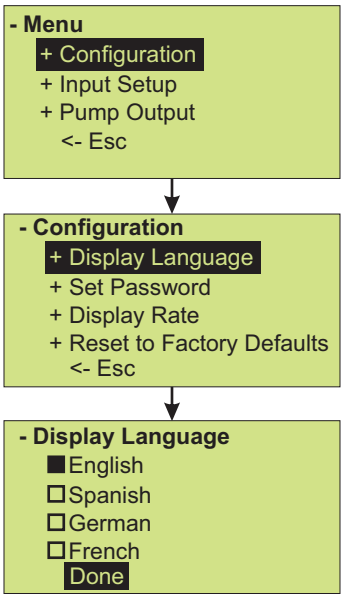
Select **Configuration** and Press ENTER button.

Select **Display Language** and Press ENTER button.

Select your desired language, then Press ENTER.
Note: English is default language.

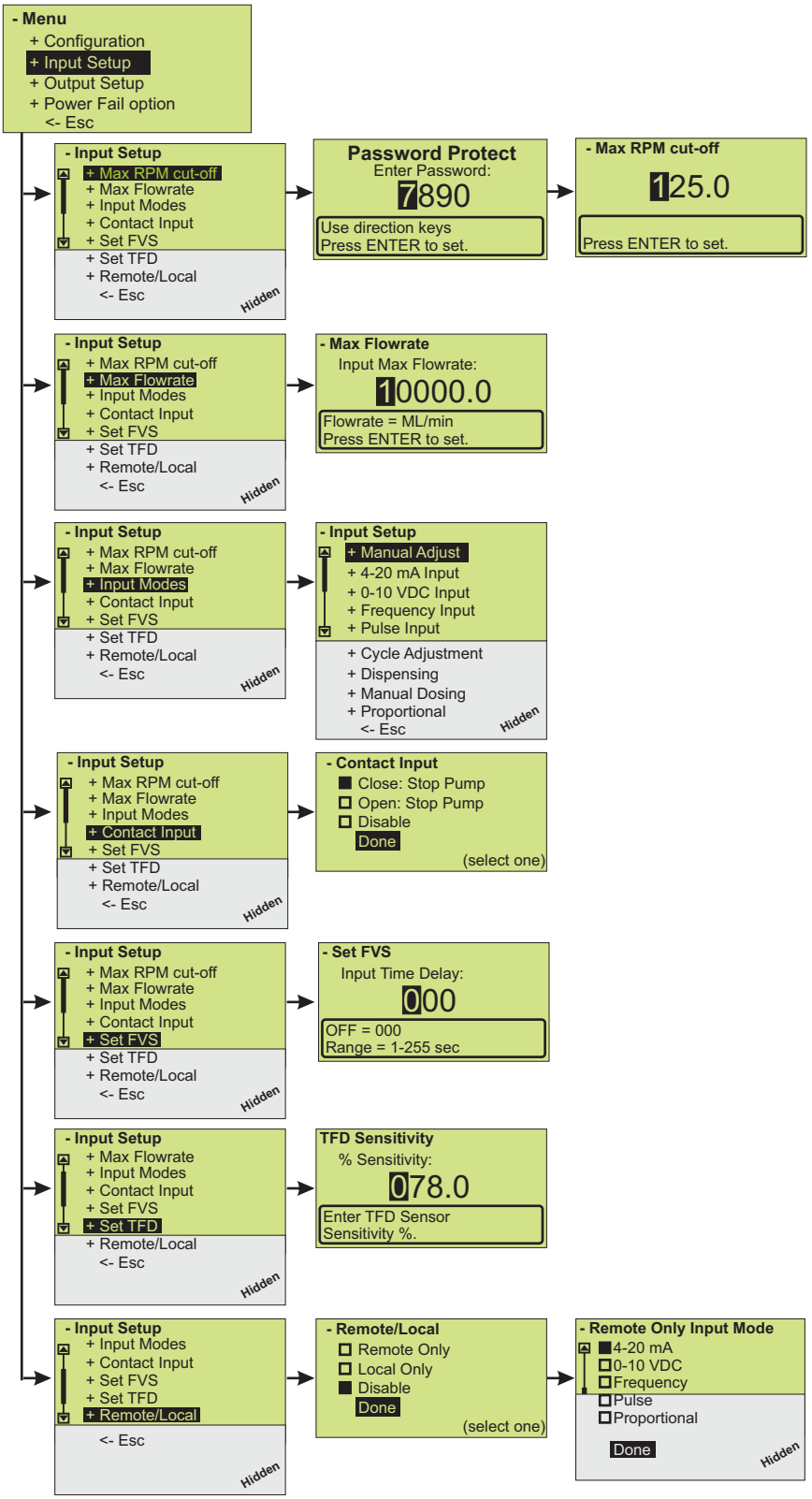
Select **Done** at bottom of list to confirm your selection. Press ENTER button.

Select **<-Esc** on following screens to move back up to desired menu location.



4.0 Input Setup

Below is the menu structure for the INPUT SETUP selection.



Max RPM cut-off - 4.1
To Select a maximum motor RPM. Input the maximum RPM value.

Max Flowrate - 4.2
To calibrate your pump. This setting is pre-configured at the factory based on the tube size supplied when ordered. Pump has been calibrated with water. You can re-calibrate pump. Input the calibrated ml/min at 100% motor speed.

Input Modes - 4.3
To configure your pump's Run Modes. Use this menu to setup your desired operating mode. This manual will cover each step in detail later.

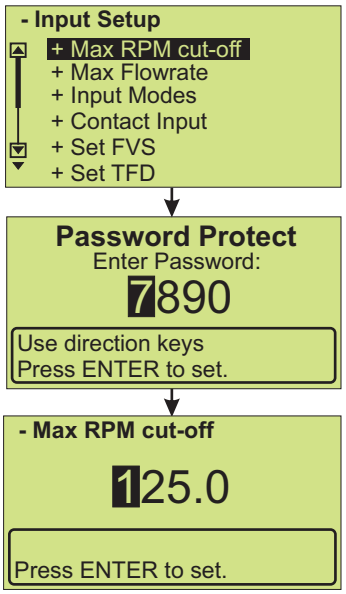
Contact Input - 4.4
(remote start/stop)
Contact Closure Input feature is used to Start and Stop pump remotely. Default setting is DISABLE.

Set FVS - 4.5
(Flow Verification System)
Set Flow Verification time delay. Use this feature if you are using a Blue-White flow verification sensor to monitor flow output. Default setting is OFF.

Set TFD - 4.6
(Tube Failure Detection)
Set Tube Failure Detection sensitivity. Use this feature to increase the sensitivity to your chemical. Default setting is 75%.

Set Remote/Local control - 4.7
(Control panel touch pad lockout)
Select remote to disable the touch pad buttons enabling input signal control only. When remote is selected, the user must select an input operating mode. Select Local to disable all input signals and allow local touch pad control only.

4.1 Max RPM cut-off



The maximum motor RPM can be limited to reduce the possibility of overfeeding chemical into the system. Note that the pump's display will still reference values calculated from the 100% motor speed MAX Flowrate value (see section 4.2). Also, the pump % motor speed will still be referenced from 125 RPM, the maximum possible motor RPM. For example, if the pump speed is set for 25%, the display will indicate 32.3 RPM. The prime mode RPM is limited to the Max RPM value.

Select **Max RPM cut-off** and Press ENTER button. Use the direction arrows to enter the password 7890.

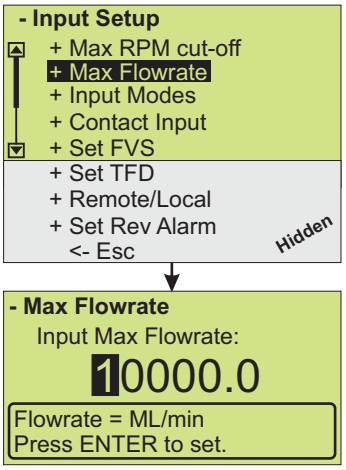
Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

Select **<-Esc** on the main menu screen to exit the menu and enter the run mode.

4.2 MAX Flowrate (output calibration)



The MAX Flowrate value is equal to the pump's measured fluid output in milliliters per minute, at the 100% motor speed adjustment setting. The pump uses the MAX flow rate value to calculate motor speed for various operating functions and to display output values.

Each Flex-Pro pump is calibrated at the factory and shipped with a calibrated pump tube assembly installed. The MAX flow rate value can be adjusted at any time. To achieve high accuracy, a field calibration under the actual operating conditions should be performed and the Max Flowrate value changed to reflect the calibrated amount. Multiply the **Max Flowrate** value by the percentage of error at your calibrated flow rate to obtain the new **Max Flowrate** value.

Select **Max Flowrate** and Press ENTER button.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

Select **<-Esc** on the main menu screen to exit the menu structure and enter the run mode.

To calculate the Max Flowrate:
To determine the amount of error at your output setting, divide the actual output amount by the indicated output. Then multiply the resulting percentage of error by the **Max Flowrate** value currently showing in the pump.

Example: If the pump display indicates the output is 170 ml/min but the actual measured output is 160 ml/min, calculate the percentage of error by: 160/170 = 0.941. Multiply the **Max Flowrate** value by 0.941 and enter this new value.

Every pump tube assembly model number has a published maximum flow rate value which is based on laboratory tests pumping water at room temperature at 36" suction lift against 0 psi back pressure. Your actual output may vary due to fluid viscosity, fluid temperature, suction lift height, piping system layout, manufacturing tolerances and to a lesser degree, variations in system pressure and tubing wear.

To achieve high accuracy, the pump's output should be measured (calibrated), and the MAX Flowrate value (in milliliters per minute) updated, whenever any of the following conditions exist:

- At the initial pump start up.
- When a new tube assembly is installed. *Run the pump with or without fluid for approximately 30 minutes prior to calibration.*
- When the piping system configuration is changed.
- When the suction lift height is changed.
- Periodically during the life of the tube. *Output variances are most noticeable prior to tube failure.*

4.3 Input Setup (operating mode configuration)

Tip!

MODE — Press and hold to enter Mode Setup

SELECT RUN MODE button also serves as a shortcut button.
Press and Hold SELECT RUN MODE button to enter program menu for currently displayed Run Mode.
Once you have programed your Run Mode, Press ENTER to save changes.
Press and Hold SELECT RUN MODE button to jump back to current Run Mode of the pump.
Then **Press** START button to start pump with new settings applied.

Run Mode
(operating Input Mode)

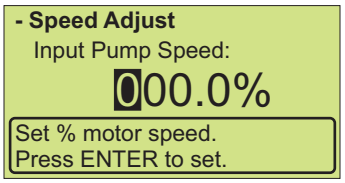


4.3.1 Manual Adjust (manual speed adjust)

Used to manually control speed of pump. Use up and down arrows to adjust the speed while the pump is running or set % (percent) Motor Speed in this menu.

Press SELECT RUN MODE button until **Manual Speed Adjust** is displayed in the top line of the display.

To configure the pump output speed, navigate to **Manual Speed Adjust** menu by using short-cut method described above, or by pressing MENU button, then selecting Input Setup, Input Modes, and then **Manual Adjust**.



Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

If you used short-cut to enter Manual Speed Adjust setup, then just press and hold Select Run Mode button until Run Mode screen is displayed.

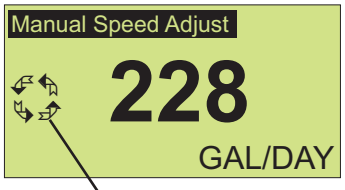
If you used Menu button to navigate to Manual Speed Adjust setup, you must navigate back out of menu structure. To do this you must select <-Esc at bottom of every screen menu until you see Run Mode screen displayed.

Tip! This feature can be combined with **Contact Input** feature to allow for remote Start and Stop of pump. Can be used with PLC, foot pedal, push button, or other external controls.

Tip!

▷

In Manual Speed Adjust mode, you can view pump output by pressing RIGHT arrow (see screen shot). RIGHT arrow is a convenient way to scroll through multiple read-only screens during normal operating mode of pump.



Displays current rotor direction

4.3.2 4 - 20 mA Input

Used to remotely control pump with an incoming 4-20 mA signal.

Default settings: 4 mA = 0% motor speed
20 mA = 100% motor speed

Press SELECT RUN MODE button until **4 - 20 mA Input** is displayed in the top line of the display.

To configure the pump, navigate to **4 - 20 mA Input** menu by using short-cut method described at beginning of section, or by pressing MENU button, then selecting Input Setup, Input Modes, and then **2 - 20 mA Input**.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

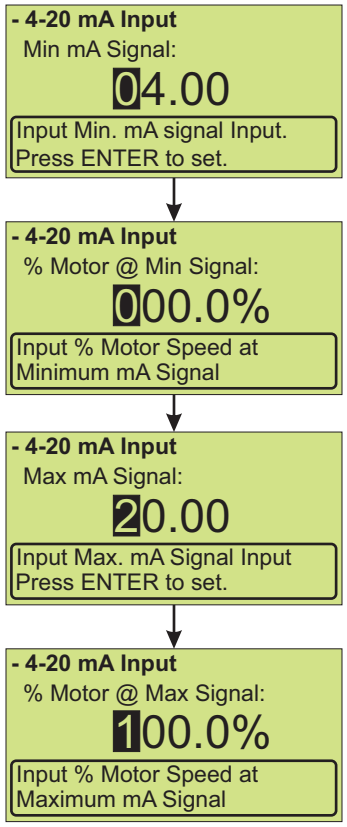
Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

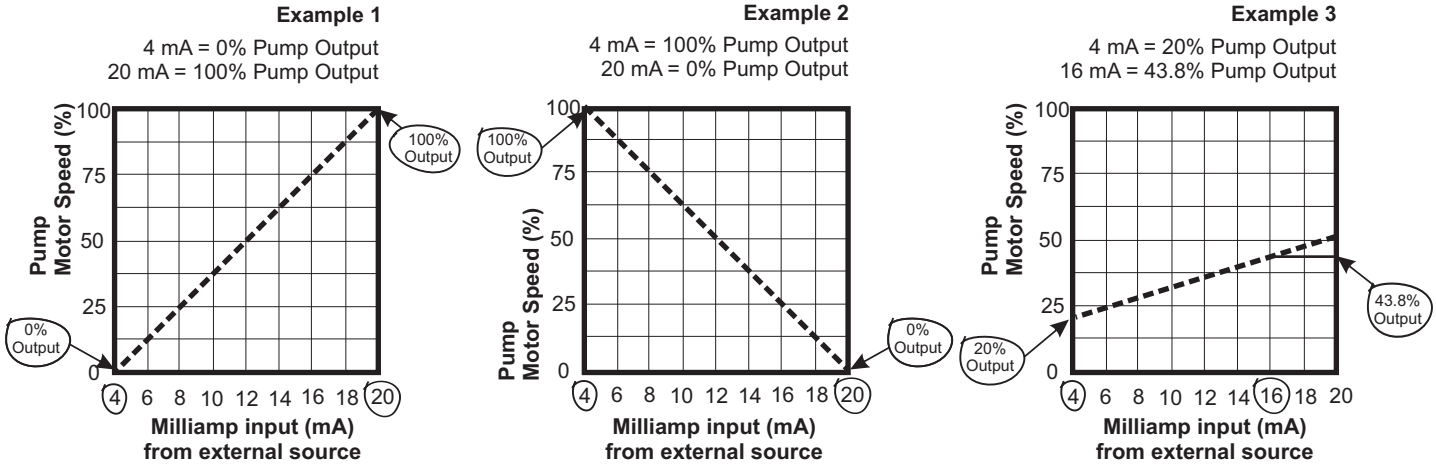
Press ENTER to save changes.

Continue this process until all four screens have been configured.

If you used short-cut to enter 4-20 mA input setup, then just press and hold Select Run Mode button until Run Mode screen is displayed.

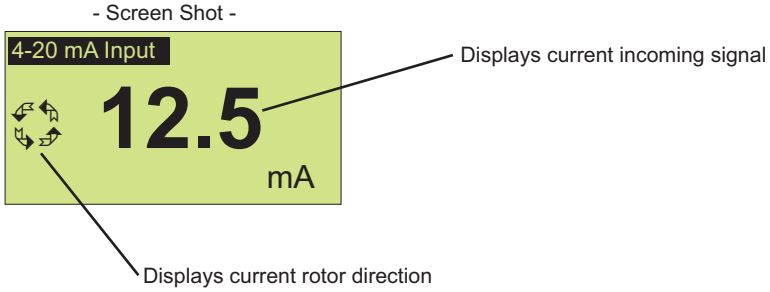
If you used Menu button to navigate to 4-20 mA input setup, you must navigate back out of menu structure. To do this you must select <-Esc at bottom of every screen menu until you see Run Mode screen displayed.





Tip!

In 4 - 20 mA mode, you can view current incoming signal by pressing RIGHT arrow (see screen shot). RIGHT arrow is a convenient way to scroll through multiple read-only screens during normal operating mode of pump.



4.3.3 0 - 10 VDC Input (Volt DC)

Used to remotely control pump with an incoming 0-10 VDC signal.

Default settings: 0 VDC = 0% motor speed
10 VDC = 100% motor speed

Press SELECT RUN MODE button until **0 - 10 VDC Input i**s displayed in the top line of the display.

To configure the pump, navigate to **0 - 10 VDC Input** menu by using short-cut method described at beginning of section, or by pressing MENU button, then selecting Input Setup, Input Modes, and then **0 - 10 VDC Input**.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

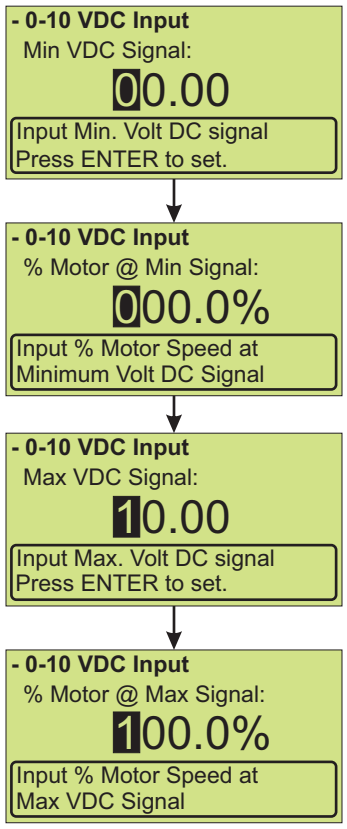
Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

Continue this process until all four screens have been configured.

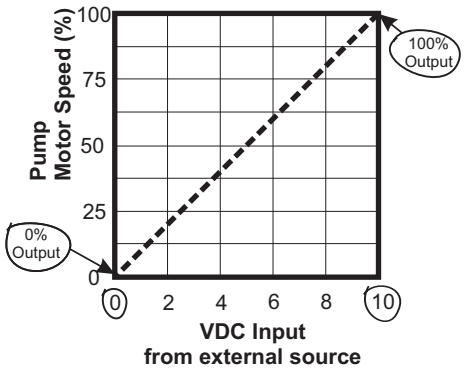
If you used short-cut to enter 0 - 10 VDC Input setup, then just press and hold Select Run Mode button until Run Mode screen is displayed.

If you used Menu button to navigate to 0 - 10 VDC Input setup, you must navigate back out of menu structure. To do this you must select <-Esc at bottom of every screen menu until you see Run Mode screen displayed.



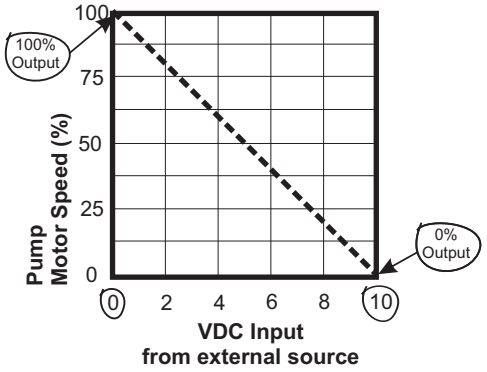
Example 1

0 VDC = 0% Pump Output
10 VDC = 100% Pump Output



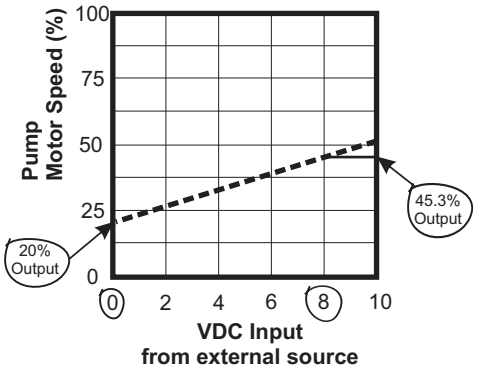
Example 2

0 VDC = 100% Pump Output
10 VDC = 0% Pump Output



Example 3

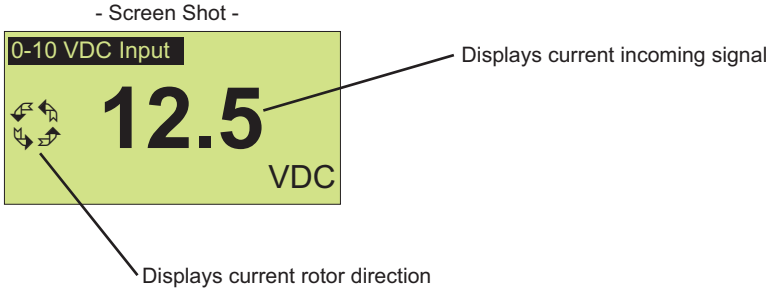
0 VDC = 20% Pump Output
8 VDC = 45.3% Pump Output



Tip!

In 0 - 10 VDC mode, you can view current incoming signal by pressing RIGHT arrow (see screen shot). RIGHT arrow is a convenient way to scroll through multiple read-only screens during normal operating mode of pump.

- Screen Shot -



4.3.4 Frequency Input (Hz)

Used to remotely control pump with an incoming high speed frequency signal. Typically used with flow meters or other external devices.

Default settings: 0 Frequency (Hz) = 0% motor speed
1000 Frequency (Hz) = 100% motor speed

Press SELECT RUN MODE button until **Frequency Input** is displayed in the top line of the display.

To configure the pump, navigate to **Frequency Input** menu by using short-cut method described at beginning of section, or by pressing MENU button, then selecting Input Setup, Input Modes, and then **Frequency Input**.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

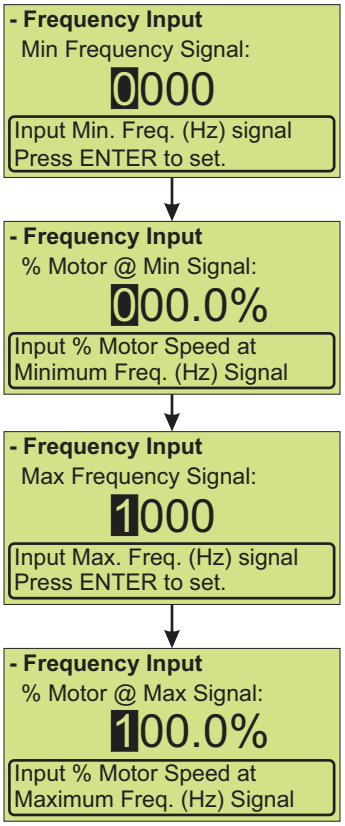
Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

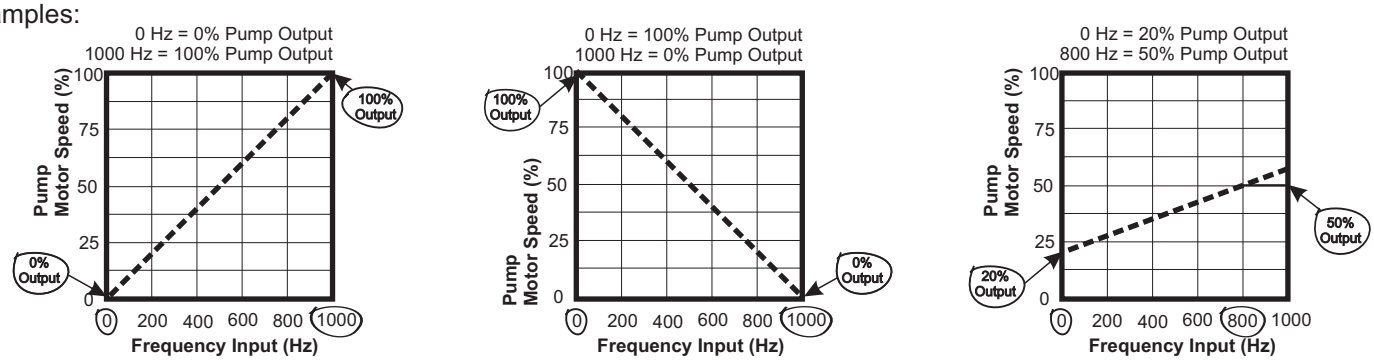
Continue this process until all four screens have been configured.

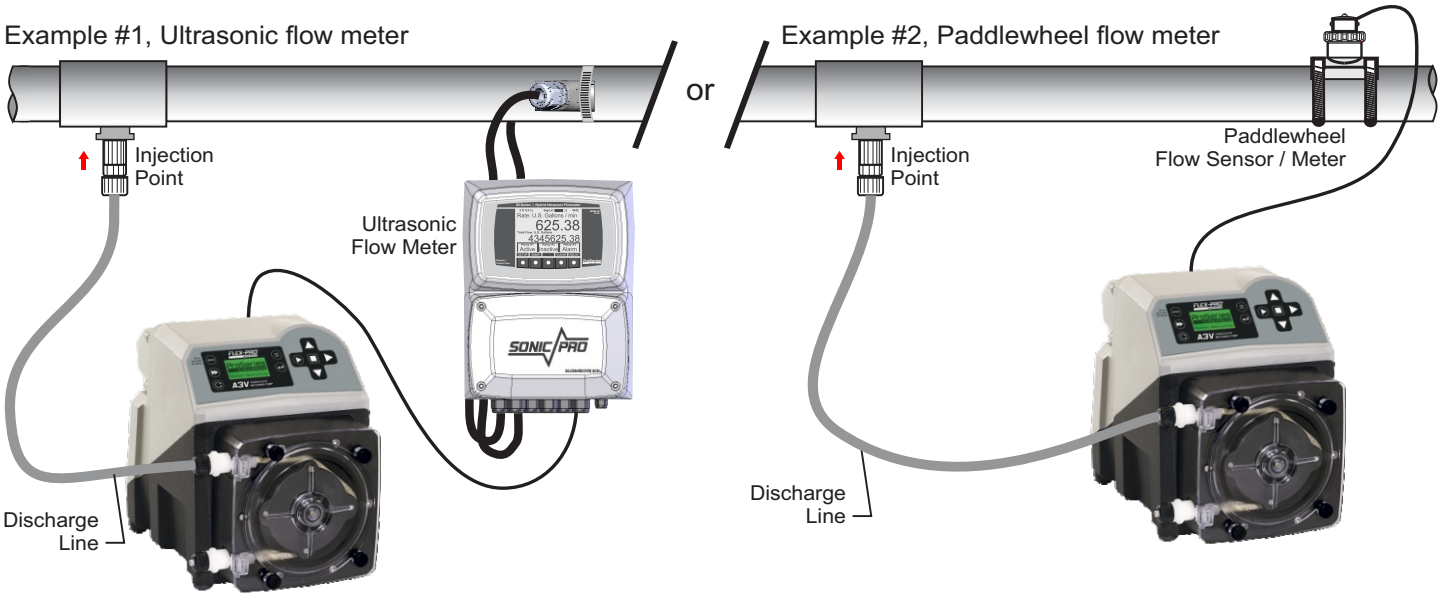
If you used short-cut to enter Frequency Input setup, then just press and hold Select Run Mode button until Run Mode screen is displayed.

If you used Menu button to navigate to Frequency Input setup, you must navigate back out of menu structure. To do this you must select <-Esc at bottom of every screen menu until you see Run Mode screen displayed.



Examples:

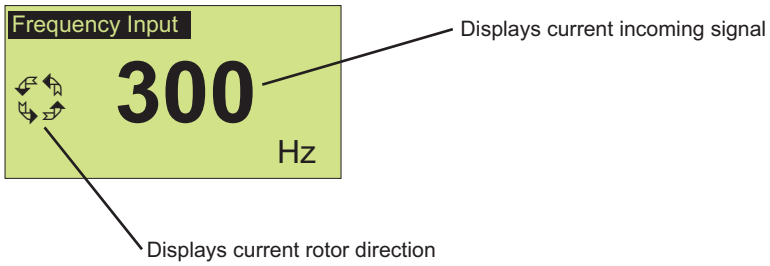




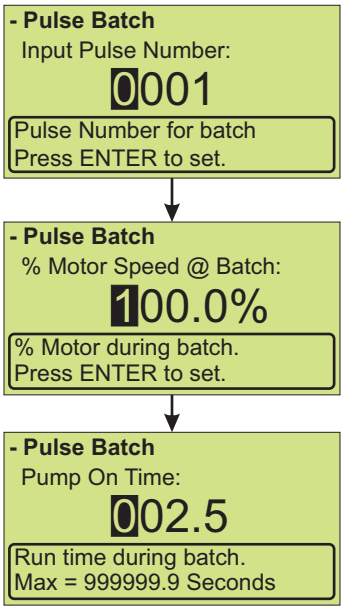
Tip!

In Frequency Input mode, you can view current incoming signal by pressing RIGHT arrow (see screen shot). RIGHT arrow is a convenient way to scroll through multiple read-only screens during normal operating mode of pump.

- Screen Shot -



4.3.5 Pulse Batch (low speed pulse)



Used to remotely control pump with an incoming pulse signal. Can be used with an external foot pedal, a water meter, a PLC, contact closure, or other low speed pulse devices.

Default settings: 1 Pulse = 100% motor speed for 2.5 seconds

Press SELECT RUN MODE button until **Pulse Batch** is displayed in the top line of the display.

To configure the pump, navigate to **Pulse Batch** menu by using short-cut method described at beginning of section, or by pressing MENU button, then selecting Input Setup, Input Modes, and then **Pulse Batch**.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

Continue this process until all four screens have been configured.

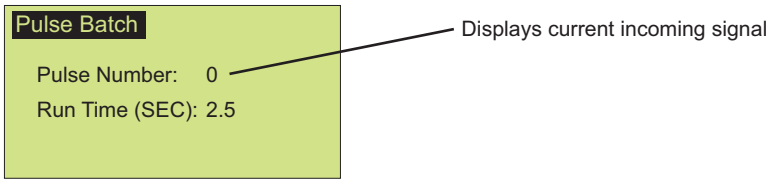
If you used short-cut to enter Pulse Batch setup, then just press and hold Select Run Mode button until Run Mode screen is displayed.

If you used Menu button to navigate to Pulse Batch setup, you must navigate back out of menu structure. To do this you must select <-Esc at bottom of every screen menu until you see Run Mode screen displayed.

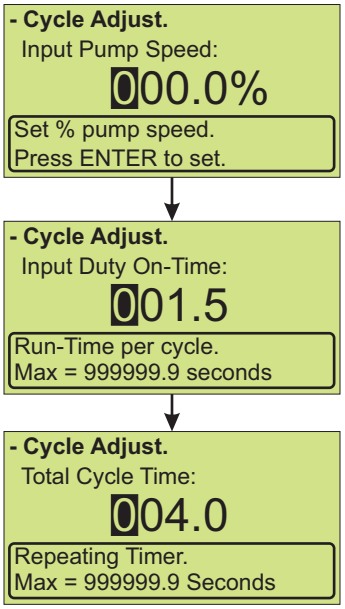
Tip!

In Pulse Batch mode, you can view current incoming signal count by pressing RIGHT arrow (see screen shot). RIGHT arrow is a convenient way to scroll through multiple read-only screens during normal operating mode of pump.

- Screen Shot -



4.3.6 Manual Cycle Adjust (repeating cycle timer)



Used to run at a pre-selected motor speed for a specified run time. This cycle will repeat itself using a repeating cycle timer.

Default settings: 100% motor speed for 1.5 seconds
Repeating cycle timer = 4 seconds

Press SELECT RUN MODE button until **Manual Cycle Adjust** is displayed in the top line of the display.

To configure the pump, navigate to **Manual Cycle Adjustment** menu by using short-cut method described at beginning of section, or by pressing MENU button, then selecting Input Setup, Input Modes, and then **Cycle Adjustment**.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

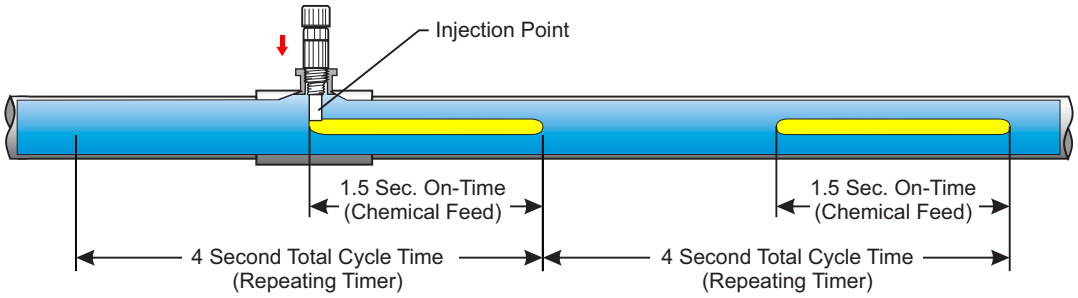
Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

Continue this process until all three screens have been configured.

If you used short-cut to enter Manual Cycle Adjustment setup, then just press and hold Select Run Mode button until Run Mode screen is displayed.

If you used Menu button to navigate to Cycle Adjustment setup, you must navigate back out of menu structure. To do this you must select <-Esc at bottom of every screen menu until you see Run Mode screen displayed.

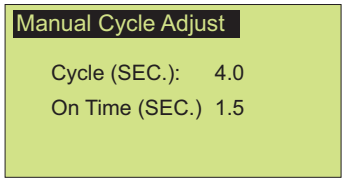


Graphical representation of Manual Cycle Adjust injection characteristics.
Note: Your chemical or solution is mixed in fluid. This image is only illustrating feed characteristics.

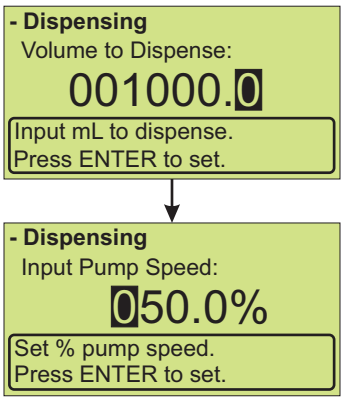
Tip!

In Manual Cycle Adjust mode, you can view current settings by pressing RIGHT arrow (see screen shot). RIGHT arrow is a convenient way to scroll through multiple read-only screens during normal operating mode of pump.

- Screen Shot -



4.3.7 Dispensing



Configure any dispensing amount or sample size and pump will repeat it on command by pressing START button. Great for accurate single shot dispensing of a pre-configured volume.

Default settings: 1000 milliliters
50% pump speed

Press SELECT RUN MODE button until **Dispensing** is displayed in the top line of the display.

To configure the pump, navigate to **Dispensing** menu by using short-cut method described at beginning of section, or by pressing MENU button, then selecting Input Setup, Input Modes, and then **Dispensing**.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

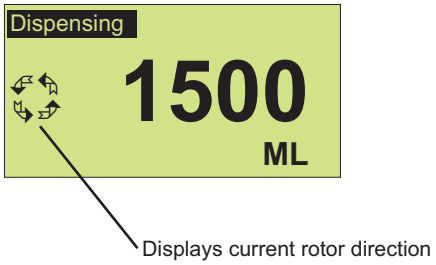
Continue this process until all two screens have been configured.

If you used short-cut to enter Dispensing setup, then just press and hold Select Run Mode button until Run Mode screen is displayed.

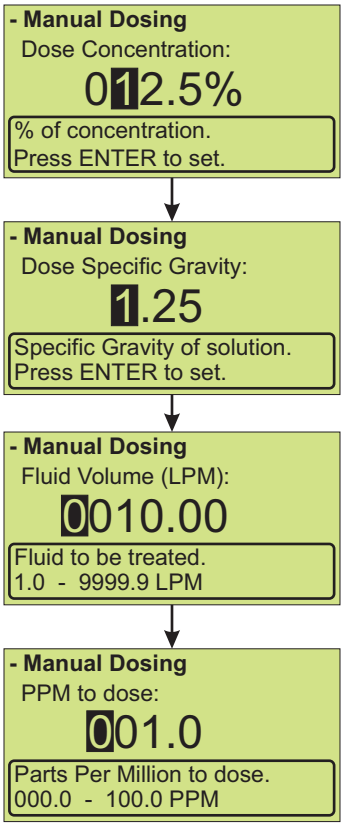
If you used Menu button to navigate to Dispensing setup, you must navigate back out of menu structure. To do this you must select <-Esc at bottom of every screen menu until you see Run Mode screen displayed.

Tip!

In Dispensing mode, you can view current incoming signal count by pressing RIGHT arrow (see screen shot). RIGHT arrow is a convenient way to scroll through multiple read-only screens during normal operating mode of pump.



4.3.8 Manual Dosing



Used to configure Parts Per Million dosing to a system. This method can be used if treated fluid volume is a fixed amount (in Liters Per Minute). If treated fluid volume is variable (continuous change), then use of a flow meter is recommended along with pumps Proportional Mode (next Run Mode).

Default settings: 12.5% dose solution concentration
1.25 dose solution Specific Gravity
10 LPM (liters per minute) fluid volume to be treated
1.0 Parts Per Million to dose

Press SELECT RUN MODE button until **Manual Dosing** is displayed in the top line of the display.

To configure the pump, navigate to **Manual Dosing** menu by using short-cut method described at beginning of section, or by pressing MENU button, then selecting Input Setup, Input Modes, and then **Manual Dosing**.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

Continue this process until all four screens have been configured.

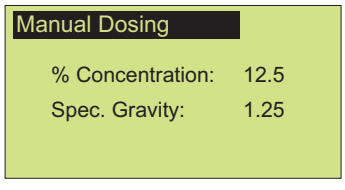
If you used short-cut to enter Manual Dosing setup, then just press and hold Select Run Mode button until Run Mode screen is displayed.

If you used Menu button to navigate to Manual Dosing setup, you must navigate back out of menu structure. To do this you must select <-Esc at bottom of every screen menu until you see Run Mode screen displayed.

Tip!

In Manual Dosing mode, you can view current settings by pressing RIGHT arrow (see screen shot). RIGHT arrow is a convenient way to scroll through multiple read-only screens during normal operating mode of pump.

- Screen Shot -



4.3.9 Proportional Dosing

Used to configure proportional Parts Per Million dosing to a system. This method of proportional dosing is based off input pump is receiving from an external flow meter. Flow meter must have a pulse output. You will need to refer to flow meter instruction manual to obtain K-factor for flow meter.

Default settings: 12.5% dose solution concentration
1.25 dose solution Specific Gravity
5.0 K-factor (Pulses Per Liter), see flow meter instruction manual
1.0 Parts Per Million to dose

Press SELECT RUN MODE button until **Proportional Dosing** is displayed in the top line of the display.

To configure the pump, navigate to **Proportional Dosing** menu by using short-cut method described at beginning of section, or by pressing MENU button, then selecting Input Setup, Input Modes, and then **Proportional**.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

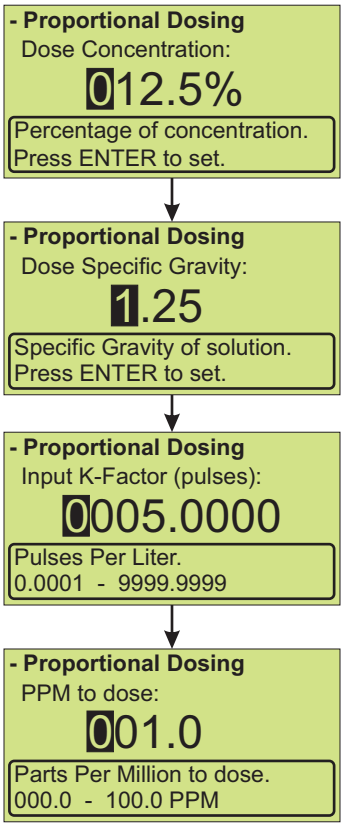
Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

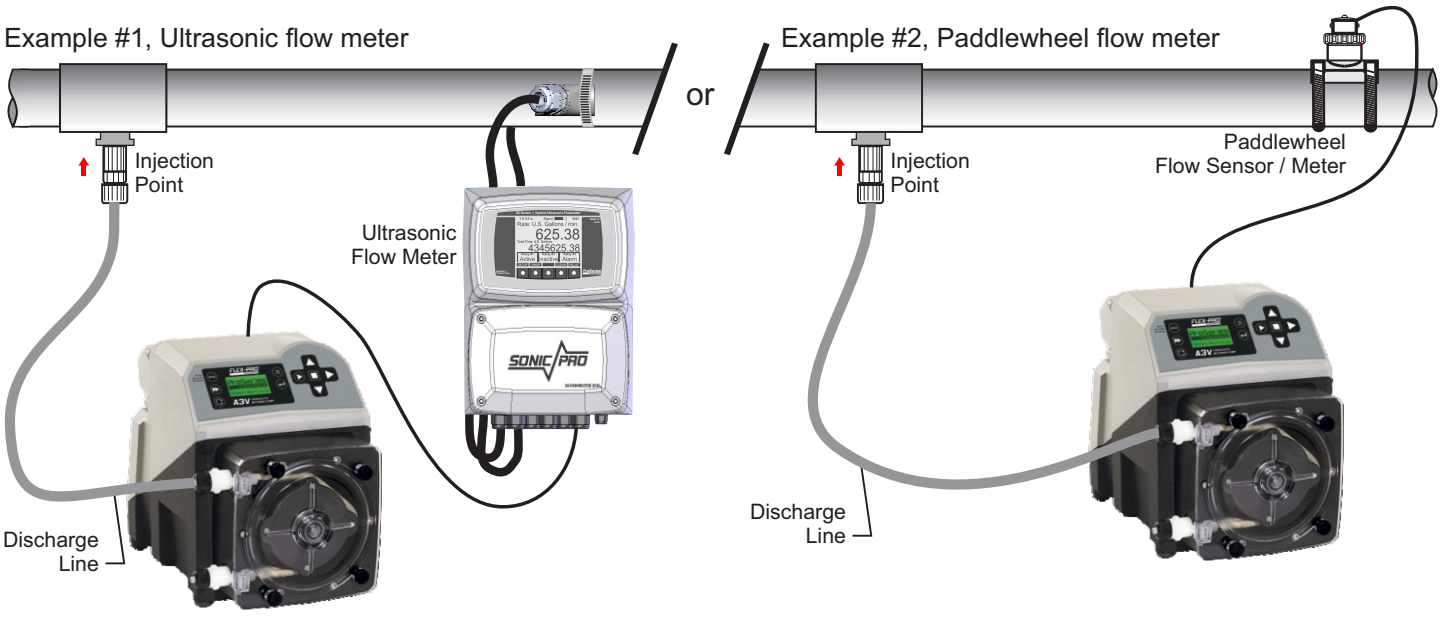
Press ENTER to save the changes.

Continue this process until all four screens have been configured.

If you used short-cut to enter Proportional Dosing setup, then just press and hold Select Run Mode button until Run Mode screen is displayed.

If you used Menu button to navigate to Proportional Dosing setup, you must navigate back out of menu structure. To do this you must select <-Esc at bottom of every screen menu until you see Run Mode screen displayed.

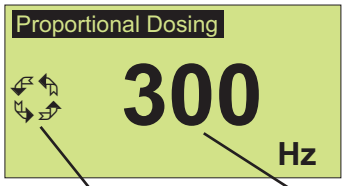




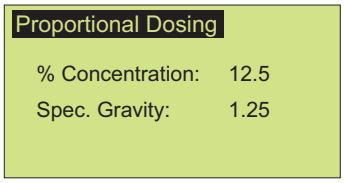
Tip!

In Proportional Dosing mode, you can view current incoming signal count and settings by pressing RIGHT arrow (see screen shots). RIGHT arrow is a convenient way to scroll through multiple read-only screens during normal operating mode of pump.

- Screen Shot -



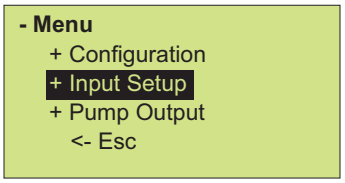
- Screen Shot -



Displays current incoming signal

Displays current rotor direction

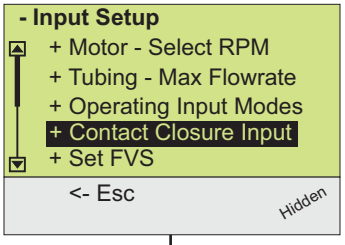
4.4 Contact Closure Input

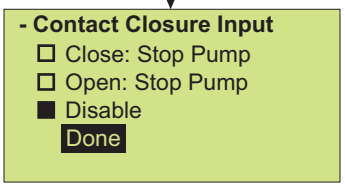


Used to remotely start and stop pump using a close=stop or open=stop signal. If pump should start on an open, then select “Close: Stop Pump” option. Can be used with an external foot pedal, a PLC, contact closure, or other similar external devices.

Default settings: Disable

CC Input Range: 6 - 30 VDC
or
Dry Contact Closure (no voltage required)
[See section 5.1 for wire connections]





Navigate to **Contact Input** menu by MENU button, then selecting Input Setup, and then **Contact Input**.

Press UP or DOWN arrow to scroll through your options.

Press ENTER to make a selection. You should then notice radio button (square box) is now filled in next to your selection.

Press DOWN arrow to scroll down to Done selection. Then press ENTER.

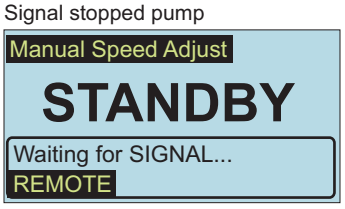
To navigate back out of menus, select <-Esc and press the ENTER button at bottom of every screen menu until you see Run Mode screen displayed.

IMPORTANT: If Contact Closure Input is enabled, pump will display STANDBY if pump is in Stop mode via the Contact Closure. **Please use caution in this mode. Pump can Start at anytime. If you must perform maintenance to the pump, Press STOP button.**

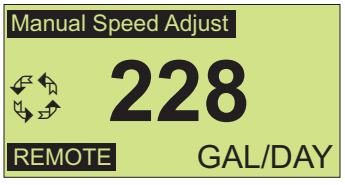
When Contact Closure Input is enabled, the word **Remote** will be displayed on lower left side of screen at all times.

- Sample Screen Shots -

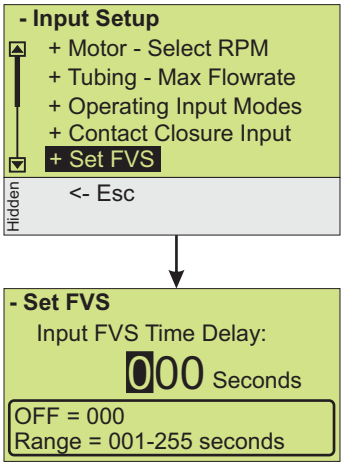
Signal stopped pump



Signal started pump



4.5 Set FVS (Flow Verification System)



Used to monitor pump output. If pump does not dispense fluid when pump head rotor is turning, pump will go into an alarm mode and stop pump. Blue-White offers a flow verification sensor that can easily attach to fitting on pump.

Default settings: 000 (off)

Navigate to **Set FVS** menu by pressing MENU button, then selecting Input Setup, and then **Set FVS**.

Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes and exit FVS screen.

To navigate back out of menus, select <-Esc and press ENTER button at bottom of every screen menu until you see Run Mode screen displayed.

Flow Verification System (sensor sold separately)
A3 is equipped with a *Flow Verification System* which is designed to stop pump and provide a contact closure output or 10 amp relay output (setup in software) in event sensor does not detect chemical during pump operation. This could indicate a clogged injection fitting, empty chemical solution tank, worn pump tube, loose tubing connection, etc.

To allow pump to clear any gasses that may have accumulated during stopper operation (such as with chlorine), an alarm delay time value from 1-255 seconds must be programmed (An alarm delay value of 000 seconds disables FVS system).

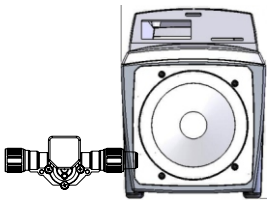
If FVS alarm occurs, pump will stop, send an external signal (if setup), and screen will flash FVS with an alarm icon.

When a FVS alarm occurs



To clear FVS alarm, you must press START button or re-cycle power (unplug power to pump, then plug back in).

Install FVS Flow Sensor - Flow Verification Sensor (FVS) should be installed on the inlet (suction) side of the pump tube. Sensor includes a PVC tubing insert, located inside sensors female thread connection, that is designed to seal sensor onto pump tube inlet adapter. Thread sensor onto pump tube until tubing insert is snug against pump tube inlet fitting - do not over-tighten.

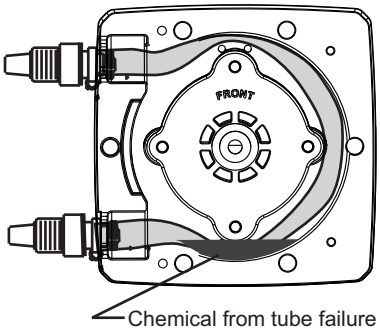


Confirm the FVS flow range - Flow Verification Sensor (FVS) will only function within its operating range. Sensor model FV-100 has an operating range of 30-300 ml/min (1-10 oz/min) when used as a flowmeter. However, due to pressure drop across the sensor, the pump's suction capability is limited to 14.7 psi. Therefore, when used with the peristaltic pump as a flow verification sensor, the effective operating range is reduced to 30-200 ml/min. Note that if the pump's output is less than 30 ml/min, the sensor will not detect chemical and a signal will not be sent to pump.

SENSOR MODEL NUMBER	PUBLISHED FLOW RANGE (ml/min)	ACTUAL WORKING RANGE WITH FLEX-PRO PUMP (ml/min)
FV-100	30-300	30-200
FV-200	100-1000	50-900
FV-300	200-2000	100-1800
FV-400	300-3000	300-3000
FV-500	500-5000	500-5000
FV-600	700-7000	700-7000



4.6 TFD (Tube Failure Detection)



Flex-Pro is equipped with a *Tube Failure Detection* System which is designed to stop pump and provide an output alarm (see Output menu) in the event pump tube should rupture and chemical enters pump head. This patented system is capable of detecting presence of a large number of chemicals including Sodium Hypochlorite (Chlorine), Hydrochloric (muriatic) Acid, Sodium Hydroxide, and many others. System will not be triggered by water (rain, condensation, etc.) or silicone oil (roller and tubing lubricant).

If system has detected chemical, pump tube must be replaced and pump head and roller assembly must be thoroughly cleaned. Failure to clean the roller assembly will void warranty.

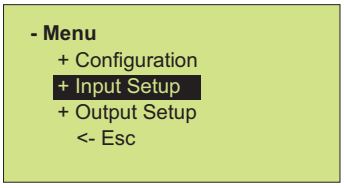
If TFD alarm occurs, pump will stop, close an alarm outputl (if configured), and screen will flash TFD with an alarm icon.

When a TFD alarm occurs



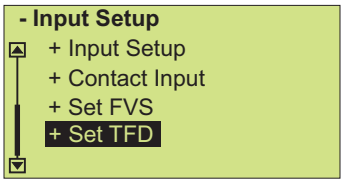
Confirm Chemical Detection - To determine if your chemical will be detected by system, remove pump tube and roller assembly. Place a small amount of chemical in bottom of pump head - just enough to cover sensors. Turn on pump. If TFD system detects chemical, pump will stop after a two second confirmation period and TFD Alarm screen will display. If TFD system does not detect chemical, pump will continue to run after confirmation period. Carefully clean chemical out of pump head being sure to remove all traces of chemical from sensor probes. Press START button to clear alarm condition and restart pump.

4.6.1 TFD Adjustment



Flex-Pro Tube Failure Detection (TFD) sensitivity can be adjusted through the menu. Default setting (75% sensitivity) will trigger an alarm with most water treatment chemicals with no false triggering.

TFD sensitivity range = 75% to 100%



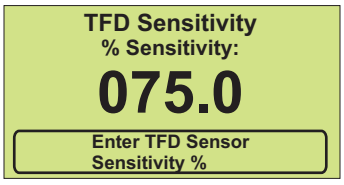
To set TFD sensitivity, press ENTER when INPUT SETUP is highlighted. Scroll down and highlight SET TFD and press ENTER

To increase sensitivity, press UP arrow.

To decrease sensitivity, press DOWN arrow.

CAUTION

It is recommended to leave default setting at 75% sensitivity. This will eliminate your chance of false triggers.
Only increase sensitivity if the solution your pumping does not trigger the TFD alarm at 75% sensitivity.

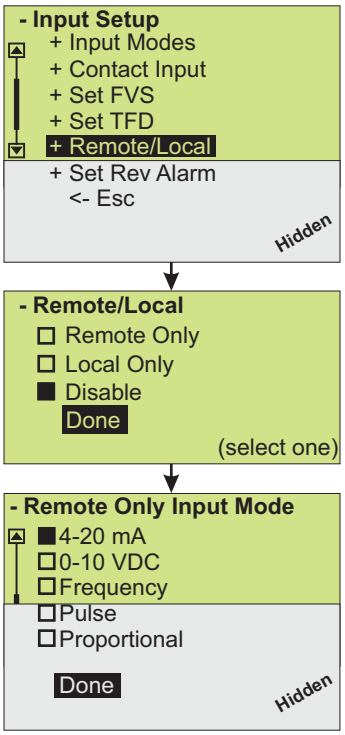


4.7 Remote/Local Control

The Flex-Pro can be configured for Remote control only, Local control only, or either (disabled).

When set for Remote control only, all touch pad buttons except the menu button are disabled. To completely lock out the menu, configure a password (see page 12, section 8). If REMOTE ONLY is selected, the user is prompted to select an input operating mode which must then be used when operating the pump.

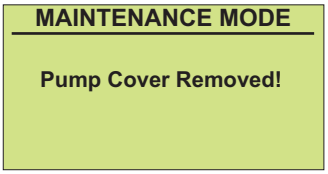
When set for local control only, all input signals including the remote start/stop are disabled. Note that the “contact closure input” menu setting (section 4.4) is switched to “disabled” while **LOCAL ONLY** is selected. This menu setting will return to the previous setting when **REMOTE ONLY** or **DISABLED** is selected.

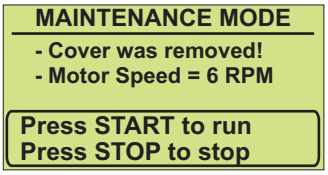


Tip!



Removing the pump head cover automatically puts the pump into “maintenance” mode, allowing the operator to replace the pump tube without changing the Remote/Local settings.

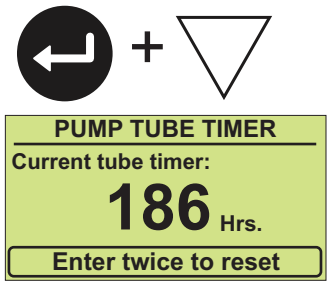




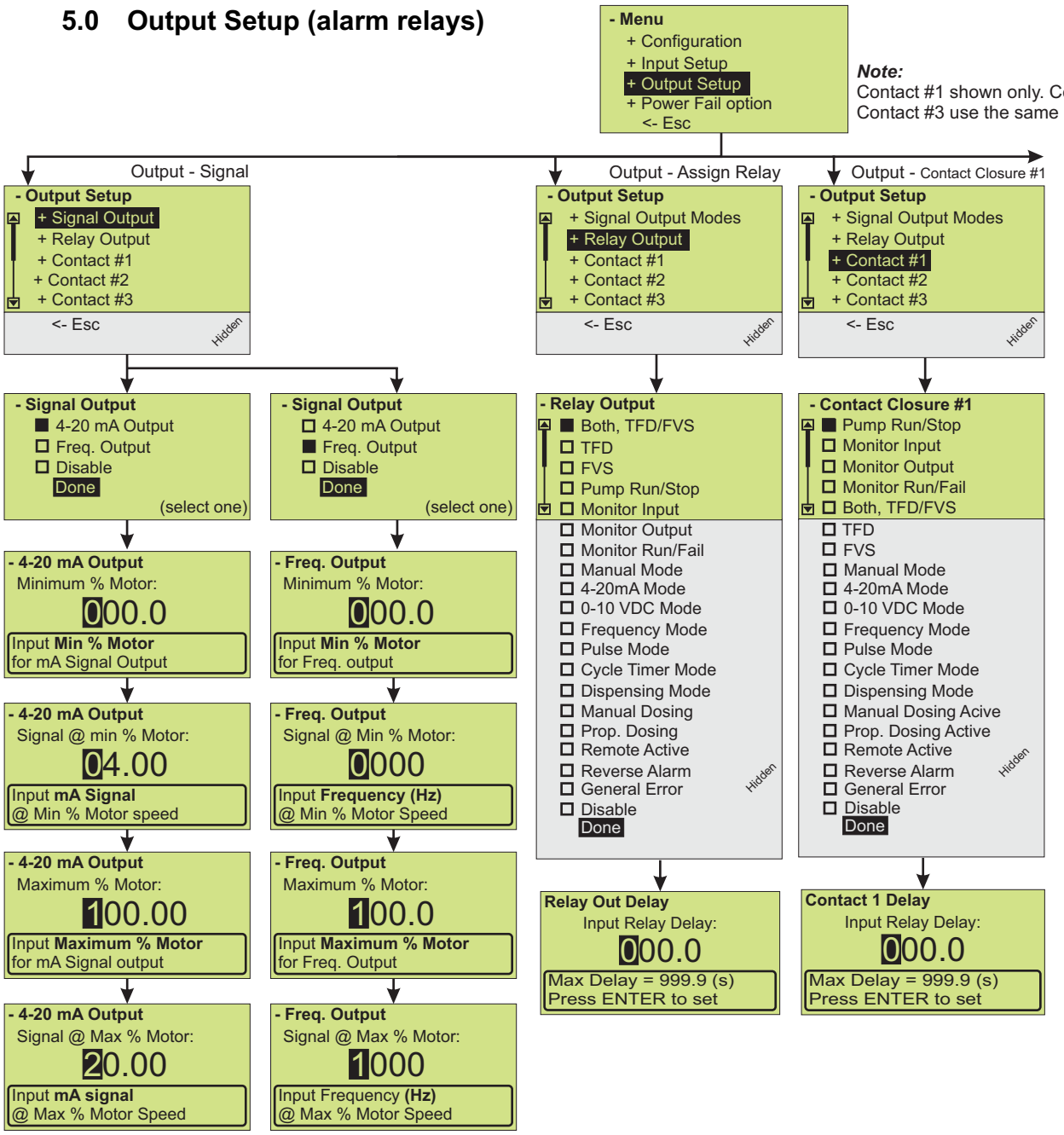
4.8 Pump Tube Timer

Flex-Pro has a built in Pump Tube Timer. Timer starts when rotor is rotating and stops when rotor is idle. To view current Pump Tube Timer value, press ENTER and DOWN arrow at same time while in the normal operating mode.

Screen will display current Pump Tube Time in run-time hours. While displayed, press ENTER button twice to reset Pump Tube Timer to zero.



5.0 Output Setup (alarm relays)



Note:
Contact #1 shown only. Contact #2, and Contact #3 use the same menu items.

Description of Relay and Contact Closure Output triggers

Selection:	Contact energizes when:
Pump Run/Stop	Motor turning (roller assembly is rotating).
Monitor Input	Incoming analog or digital signal is not received or is out of range.
Monitor Output	Outgoing analog or digital signal not transmitted or is out of range.
Monitor Run/Fail	Motor fails to respond to commands from the internal controller.
Both TFD/FVS	Either TFD or FVS system triggers.
FVS	After the programmed delay time, pulses are not received from flow sensor.
TFD	Tube failure is detected by sensors in the head.
Active Mode	The selected run mode is currently activated.
Remote Active	Energized when Remote only is activated.
Reverse Alarm	The motor revolution is reversed (turning clock-wise).
General Error	A motor overload or other internal error has occurred.
Disable	Output alarm contact is disabled.

5.1 Signal Output

Sends a configurable 4 - 20 mA or frequency (Hz) signal to another pump or external device. This feature can be used to control other pumps (in sync / proportionally), data logging systems, and other external devices for plant automation.

Default settings: Disable

Navigate to **Signal Output** menu by pressing MENU button, then selecting Output Setup, and then **Signal Output**.

Select your desired Signal output using UP or DOWN arrows.

Press ENTER to configure output signal.

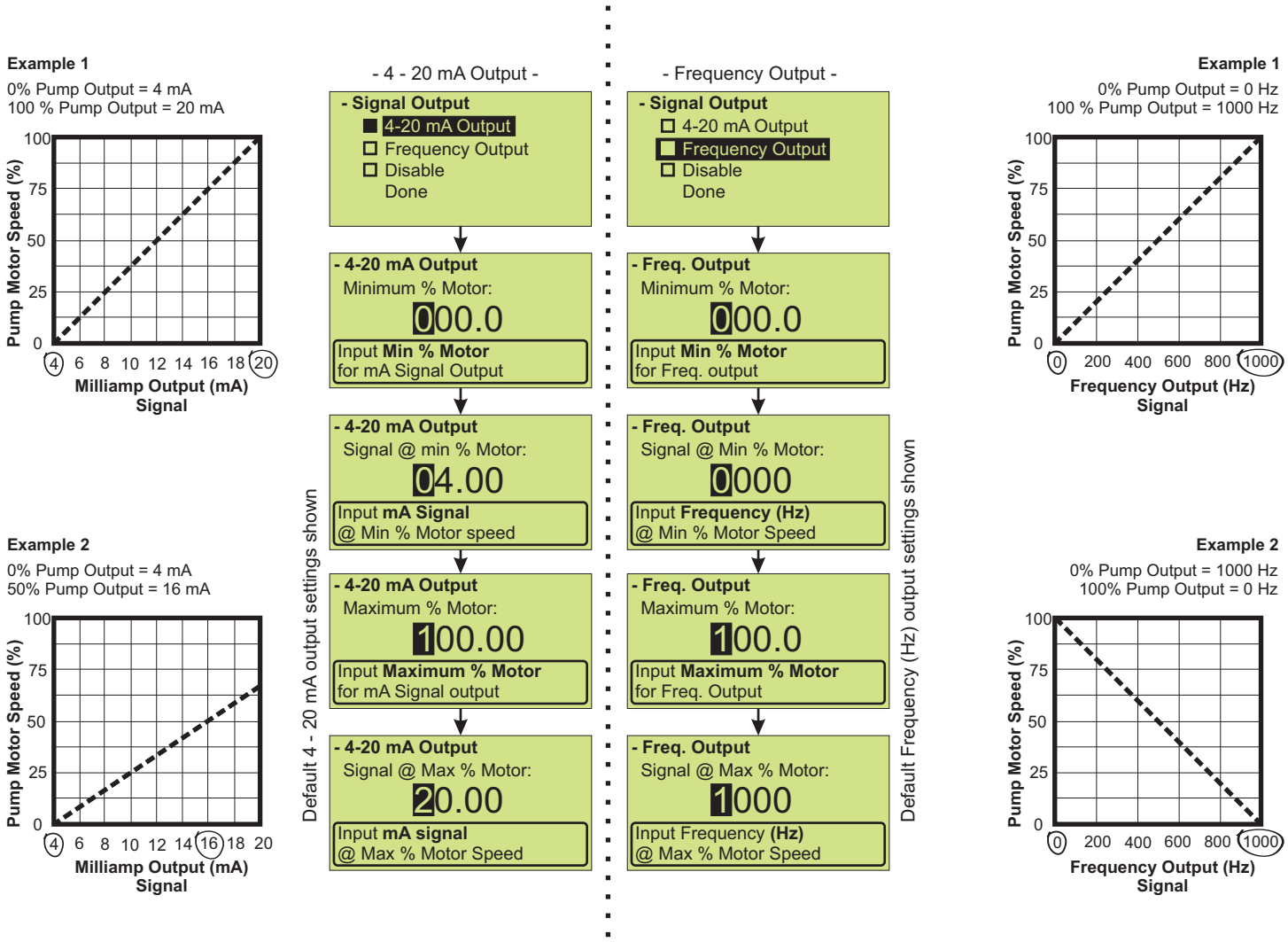
Press UP or DOWN arrow to scroll through 0 - 9 on selected digit.

Press RIGHT arrow to scroll over to next digit to right. If you pass your desired digit, you can easily scroll back by continuously pressing RIGHT button.

Press ENTER to save changes.

Continue this process until all four screens have been configured.

To navigate back out of menu structure you must select <-Esc at bottom of every screen menu until you see Run Mode screen displayed.



6.0 Pump Maintenance

CAUTION ⚠	Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.

6.1 Routine Inspection and Maintenance

The pump requires very little maintenance. However, the pump and all accessories should be checked weekly. This is especially important when pumping aggressive chemicals. Inspect all components for signs of leaking, swelling, cracking, discoloration or corrosion. Replace worn or damaged components immediately.

Cracking, crazing, discoloration and the like during first week of operation are signs of severe chemical attack. If this occurs, immediately remove chemical from pump. Determine which parts are being attacked and replace them with parts that have been manufactured using more suitable materials.

6.2 How to Clean and Lubricate the Pump

When changing the pump tube assembly, the pump head chamber, roller assembly and pump head cover should be wiped free of any dirt and debris.

100% silicone lubrication may be used on the roller assembly. Refer to **Blue-White.com/videos** for roller assembly maintenance video instructions.

Periodically clean the back flow prevention check valve assembly, especially when injecting fluids that calcify such as sodium hypochlorite. These lime deposits and other build ups can clog the fitting, increasing the back pressure at the pump (reducing tube life) and interfering with check valve operation.

The motor does not require maintenance or lubrication.

6.3 Reverse Rotor Rotation

The pump rotor can reverse rotation by pressing REVERSE ROTATION button.

In most applications, the tube will fail by developing a small leak in the outlet side (pressure side) of the tube assembly. By reversing the roller rotation, the wear point in the tube is moved to the opposite side ot the pump tube assembly, increasing the life of the tube.

Reversing rotation, moves the outlet side (pressure side) to the opposite side of the tube assembly, greatly increasing the tube life.

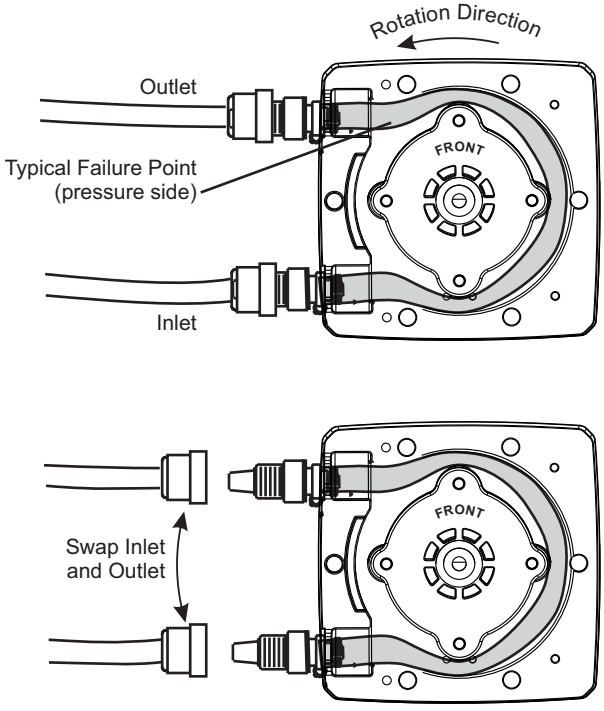
Stop the pump before the tube failure occurs.

Disconnect power from the pump. Carefully purge any pressure in the discharge line of the pump. Disconnect the suction end tubing/piping and the discharge end tubing/piping from the pump head tubing.

IMPORTANT! Swap sides of the suction (inlet) and discharge (outlet) tubing/piping. There is no need to remove the Pump Head Cover.

Double check all connections before starting the pump

NOTE: The pump tube will form a natural U-shaped curve. Do not attempt to install the pump tube against the natural U-shape direction as damage to the tube can result.

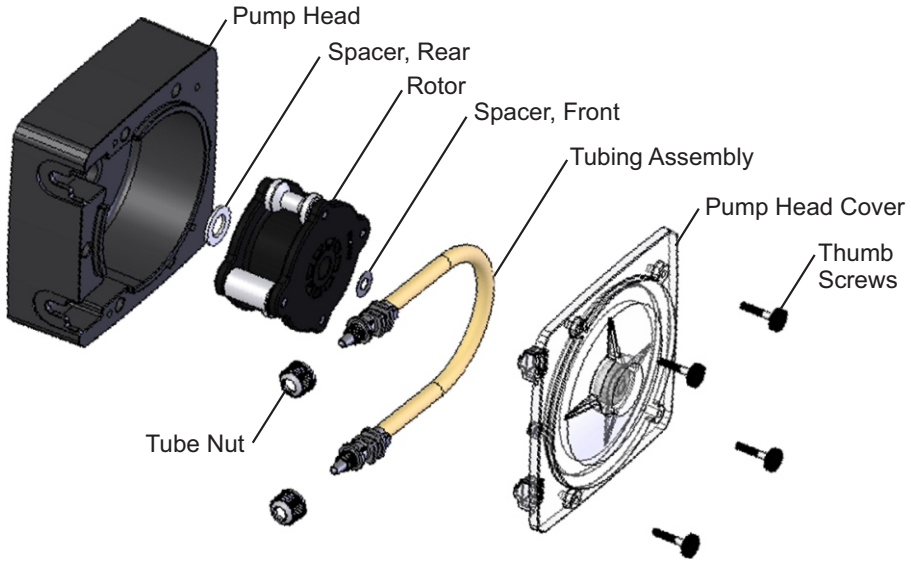


6.4 Tube Replacement

CAUTION ⚠	Prior to service, pump clean water through the pump and suction / discharge line to remove chemical.
CAUTION ⚠	Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.
CAUTION ⚠	Use provided Tube Installation Tool to leverage tubing into pump head, NOT YOUR FINGERS.
CAUTION ⚠	Use extreme caution when replacing pump tube. DO NOT place fingers near rollers.



Tube Installation Tool
90002-278



Remove **Pump Head Cover** by unscrewing four **Thumb Screws.** Pull out **Pump Head Cover.**

Pump will detect **Pump Head Cover** is removed and enter MAINTENANCE MODE.

Rotor will rotate at a maximum of 6 RPM for your safety.

Pull out suction side of **Tubing Assembly**.

Press START button. While rotor is rotating, pull out old **Tube Assembly**.

TIP! Let pump do the work for you. Just guide tubing out between two rollers located on **Rotor**.

Press STOP button at any time to stop the pump.

Pull out suction line adapter from Pump Head. Pull out **Tubing Assembly** as the **Rotor** rotates around.

Stop pump by pressing STOP button.

Thoroughly clean **Pump Head** and **Rotor**. **Rotor** can be removed by pulling straight out. After cleaning process, push **Rotor** back on shaft. See drawing above for proper assembly. IMPORTANT! **Rotor** direction; the word “FRONT” on **Rotor** must face front of pump.

Locate your new tubing and Tube Installation Tool. Please see next page on how to install new **Tube Assembly** into **Pump Head**.

MAINTENANCE MODE

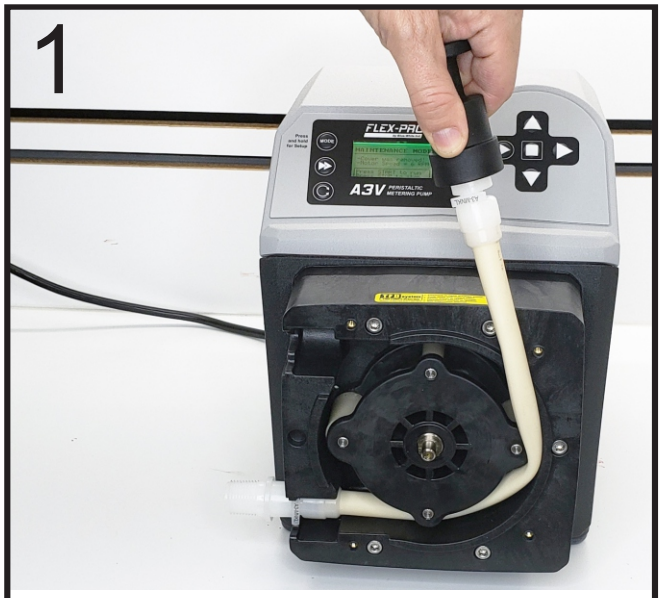
Pump Cover Removed!

MAINTENANCE MODE

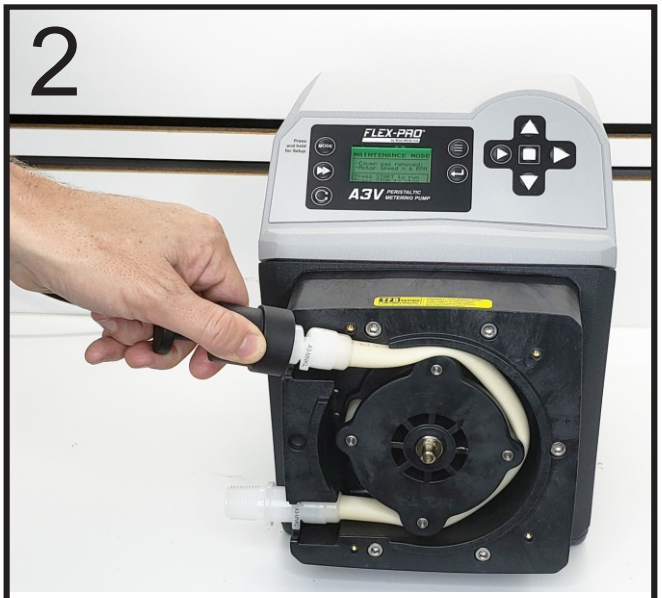
- Cover was removed!
- Motor Speed = 6 RPM

Press START to run
Press STOP to stop

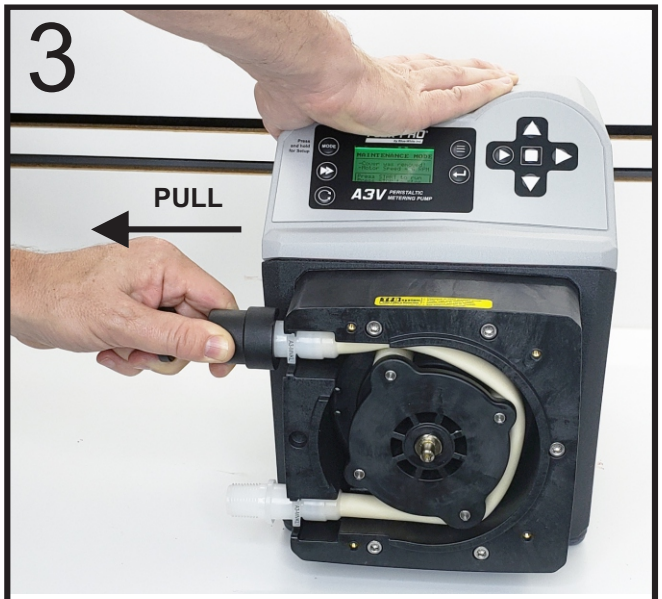
Tip! Apply silicone oil to the outside of Flex-A-Thane tubes for longer tube life.



Insert suction fitting into pump head. Remove your fingers from pump head. Start pump by pressing START button. Grab hold of Tube Installation Tool and use it to leverage tubing into pump head.



Introduce tubing into pump head while the rotor is rotating. Avoid using fingers to guide the tubing. Stop pump at anytime by pressing STOP button. Start pump by pressing START button.



Continue to follow rotation of rotor while directing tube into pump head. At this point, you may need to pull Tube Installation Tool to stretch tubing into position. Let rotor spin a few rotations while pulling Installation tool so fitting can be properly installed.



Continue to pull Tube Installation Tool to allow enough room to slide discharge fitting into pump head tongue and groove. Once discharge fitting is secured in pump head, stop pump by pressing STOP button. Replace pump head cover. Pump will ask you if you'd like to reset tube timer. If you choose yes, current tube time will display for 5 seconds before resetting to zero. Make note of your displayed tube life. Select Yes again to reset tube life timer.

Re-attach **Pump Head Cover** using the four **Thumb Screws**.

Pump will detect **Pump Head Cover** is installed and begin to exit MAINTENANCE MODE.

Pump will ask you if Tube was replaced. Yes / No

If Yes is selected, pump ask you to reset Tube Timer. Yes / No

If Yes is selected, pump will display Current Tube Timer briefly (5 seconds) before resetting to zero.

The pump can now begin normal operation.

MAINTENANCE MODE

Pump Cover Detected!

MAINTENANCE MODE

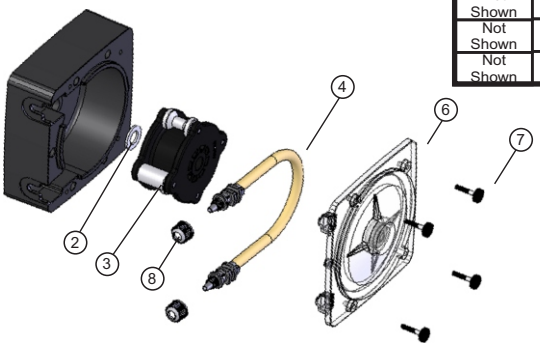
Was Tube Replaced?

NO **YES**

Up/Down to select
Press ENTER to set

6.5 Flex-Pro Model A3 replacement parts list

		Item	Description	Part Number	QTY
		2	Spacer, Back	90011-184	1
Flex-A-Prene®	Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assembly Complete (Rotor), For ND Tubes	A3-SND-R	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Prene® ND (.075 ID)	A3-SND-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Prene® ND (.075 ID)	A3-MND-T	1
Flex-A-Prene®	Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assembly Complete (Rotor), For NJ, NK, NE, and NGG Tubes	A3-SNGG-R	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Prene® NJ (.312 ID)	A3-SNJ-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Prene® NJ (.312 ID)	A3-MNJ-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Prene® NK (.375 ID)	A3-SNK-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Prene® NK (.375 ID)	A3-MNK-T	1
		3	Roller Assembly Complete (Rotor), For NKL Tubes	A3-STH-R	1
		4	Tube Assy, 3/8" OD tube comp, Flex-A-Prene® NKL (.375 ID) **Low Pressure (30 psi max)**	A3-SNKL-T	1
		4	Tube Assy, 1/2" Male NPT, Flex-A-Prene® NKL (.375 ID) **Low Pressure (30 psi max)**	A3-MNKL-T	1
Flex-A-Prene®	Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assembly Complete (Rotor), For NJ, NK, NEE and NGG Tubes	A3-SNGG-R	1
		4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NEE (0.093 ID)*	A3-QNEE-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Prene® NEE (0.093 ID)*	A3-SNEE-T	1
		4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NEE (0.093 ID)	A3-MNEE-T	1
		4	Tube Assembly, 1/2" Hose Barb, Flex-A-Prene® NEE (0.093 ID)	A3-BNEE-T	1
		4	Tube Assembly, 1/2" - 3/4" tri-clamp (Sanitary Fitting), Flex-A-Prene® NEE (0.093 ID)	A3-CNEE-T	1
		4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NGG (0.187 ID)*	A3-QNGG-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Prene® NGG (0.187 ID)	A3-SNGG-T	1
		4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NGG (0.187 ID)	A3-MNGG-T	1
		4	Tube Assembly, 1/2" Hose Barb, Flex-A-Prene® NGG (0.187 ID)	A3-BNGG-T	1
		4	Tube Assembly, 1/2" - 3/4" tri-clamp (Sanitary Fitting), Flex-A-Prene® NGG (0.187 ID)	A3-CNGG-T	1
Flex-A-Chem®	Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assembly Complete (Rotor), For TH Tubes	A3-STH-R	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Chem® TH (.250 ID)	A3-STH-T	1
		4	Tube Assembly, 1/2" Male NPT, Flex-A-Chem® TH (.250 ID)	A3-MTH-T	1
		3	Roller Assembly Complete (Rotor), For TK Tubes	A3-SNGG-R	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Chem® TK (.375 ID)	A3-STK-T	1
		4	Tube Assembly, 1/2" Male NPT, Flex-A-Chem® TK (.375 ID)	A3-MTK-T	1
Flex-A-Thane®	Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assembly Complete (Rotor), For GE, GG, GH, GK. G2G Tubes	A3-SGE-R	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Thane® GE (.125 ID)	A3-SGE-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Thane® GE (.125 ID)	A3-MGE-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Thane® GG (.187 ID)	A3-SGG-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Thane® GG (.187 ID)	A3-MGG-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Thane® GH (.250 ID)	A3-SGH-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Thane®GH (.250 ID)	A3-MGH-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Thane®GK (.375 ID)	A3-SGK-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Thane® GK (.375 ID)	A3-MGK-T	1
		4	Tube Assembly, 3/8" OD tube compression fitting, Flex-A-Thane® G2G (.187 ID)	A3-SG2G-T	1
		4	Tube Assembly, 1/2" Male NPT connect, Flex-A-Thane® G2G (.187 ID)	A3-MG2G-T	1
		6	Pump Head Cover, Polycarbonate - New design, backwards compatible	A3-SXX-C	1
		7	Thumb Screw	90011-183	4
		8	Tube Nut, Compression, For 3/8" Tubing	C-330-6	2
		Not Shown	Stainless Steel mounting bracket kit (pair)	72000-379	1
		Not Shown	Stainless Steel extended mounting bracket kit (pair)	72000-380	1
		Not Shown	Rubber feet	90003-561	4



Flex-A-Prene® Upgrade Kit

Model #	Description
72000-537	Roller Assembly and Pump Head Cover

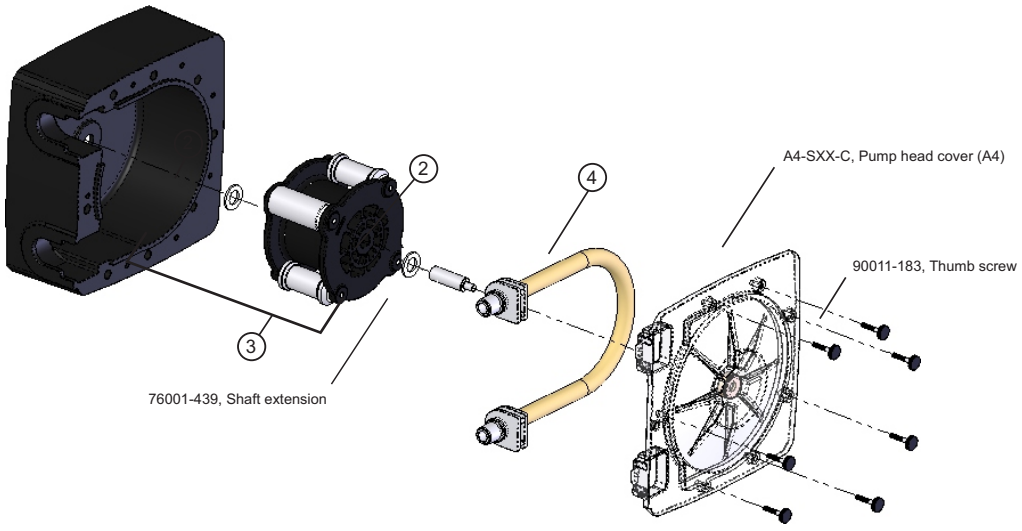
Upgrade existing A3 pumps with Flex-A-Prene® Upgrade Kit to be compatible with all new Flex-A-Prene® tubes.

*Quick Disconnect valves sold separately.

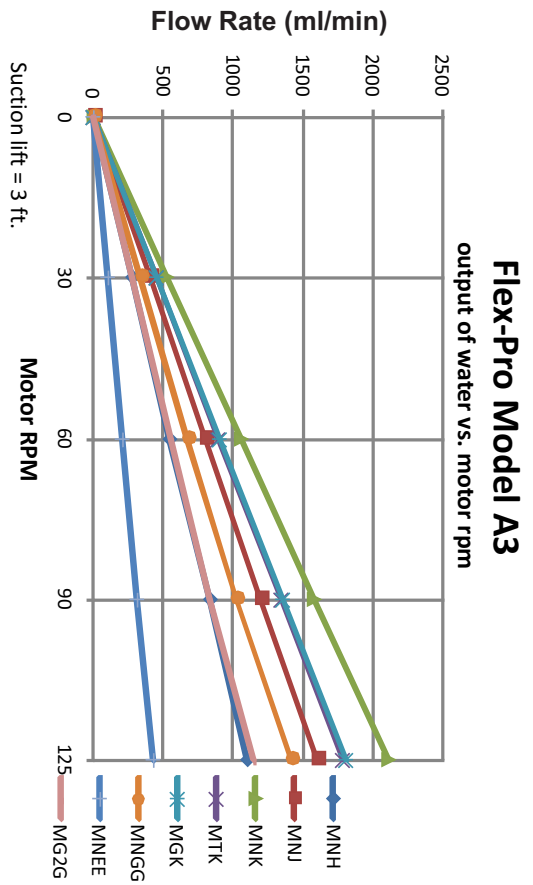
Note: ND and NKL tube assemblies are also available in "B", "C" and "Q" connection types.

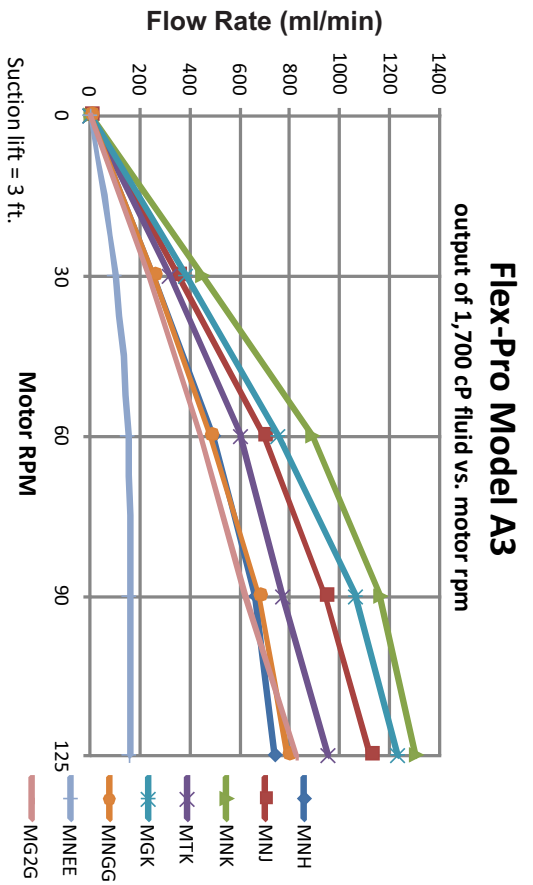
6.6 Flex-Pro Model A4 replacement parts list

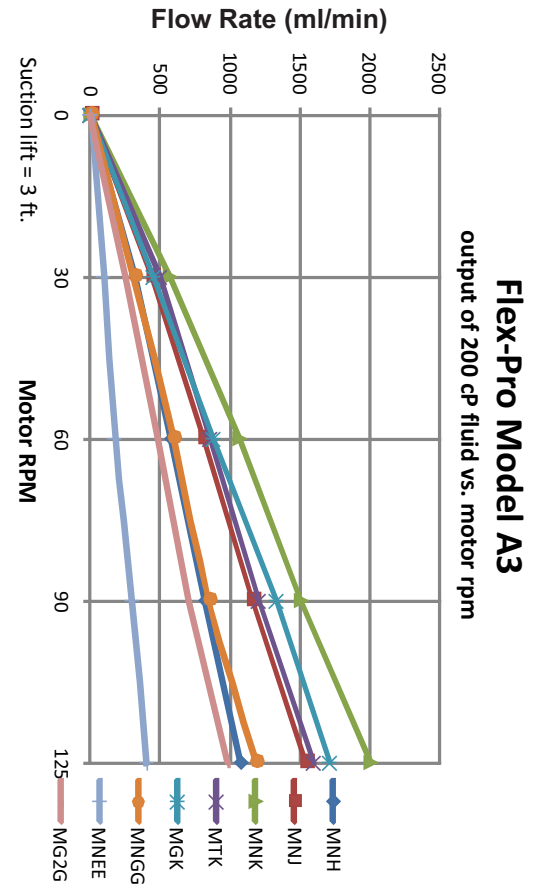
	Item	Description	Part Number	QTY
	2	Spacer, two spacers required, A4 (replaces 90011-184)	90011-217	1
Flex-A-Prene® Tubing in this group are interchangeable with single roller assembly (rotor). Dual tube designs are Patent Pending	3	Roller Assy Complete (A4 Rotor), For NH, NJ, NK, NHH Tubes	A4-MNH-R	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Prene® NH (.25 ID)	A4-BNH-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NH (.25 ID)	A4-MNH-T	1
	4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NH (0.25 ID)*	A4-QNH-T	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Prene® NJ (.31 ID)	A4-BNJ-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NJ (.31 ID)	A4-MNJ-T	1
	4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NJ (0.31 ID)*	A4-QNJ-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NK (0.38 ID)	A4-MNK-T	1
	4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NK (0.38 ID)*	A4-QNK-T	1
	4	Tube Assembly, 1/2" Male NPT, Multi-Tube Flex-A-Prene® NHH (.25 + .25 ID)	A4-MNHH-T	1
	4	Tube Assembly, 1/2" Male NPT, Multi-Tube Flex-A-Prene® NHH (.25 + .25 ID)	A4-MNHH-T	1
Flex-A-Prene® Tubing in this group are interchangeable with single roller assembly (rotor).	3	Roller Assy Complete (A4 Rotor), For NL, NP Tubes	A4-MNL-R	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Prene® NL (.50 ID)	A4-BNL-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NL (.50 ID)	A4-MNL-T	1
	4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NL (.50 ID)*	A4-QNL-T	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Prene® NP (.75 ID)	A4-BNP-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Prene® NP (.75 ID)	A4-MNP-T	1
	4	Tube Assembly, Quick Disconnect, Flex-A-Prene® NP (.75 ID)*	A4-QNP-T	1
Flex-A-Chem® Tubing in this group are interchangeable with single roller assembly (rotor). Dual tube designs are Patent Pending	3	Roller Assy Complete (A4 Rotor), For TH, TK, THH, TKK Tubes	A4-MTH-R	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Chem® TK (.38 ID)	A4-BTK-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Chem® TK (.38 ID)	A4-MTK-T	1
	4	Tube Assy, 1/2" hose barb, Multi-Tube Flex-A-Chem® TK & TK (.38 +.38 ID)	A4-BTKK-T	1
	4	Tube Assy, 1/2" Male NPT, Multi-Tube Flex-A-Chem® TK & TK (.38 + .38 ID)	A4-MTKK-T	1
Flex-A-Thane® Tubing in this group are interchangeable with single roller assembly (rotor). Dual tube designs are Patent Pending	3	Roller Assy Complete (A4 Rotor), For GH, GK, GHH, GKK Tubes	A4-MGH-R	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Thane® GH (.25 ID)	A4-BGH-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Thane® GH (.25 ID)	A4-MGH-T	1
	4	Tube Assembly, 1/2" hose barb, Flex-A-Thane® GK (.38 ID)	A4-BGK-T	1
	4	Tube Assembly, 1/2" Male NPT, Flex-A-Thane® GK (.38 ID)	A4-MGK-T	1
	4	Tube Assy, 1/2" hose barb, Multi-Tube Flex-A-Thane® GH & GH (.25 + .25 ID)	A4-BGHH-T	1
	4	Tube Assy, 1/2" Male NPT, Multi-Tube Flex-A-Thane® GH & GH (.25 + .25 ID)	A4-MGHH-T	1
	4	Tube Assy, 1/2" hose barb, Multi-Tube Flex-A-Thane® GK & GK (.38 + .38 ID)	A4-BGKK-T	1
	4	Tube Assy, 1/2" Male NPT, Multi-Tube Flex-A-Thane® GK & GK (.38 + .38 ID)	A4-MGKK-T	1
	Not Shown	Stainless Steel mounting bracket kit (pair)	72000-379	1
	Not Shown	Stainless Steel extended mounting bracket kit (pair)	72000-380	1
	Not Shown	Rubber feet (4 required per pump, sold individually)	90003-561	1

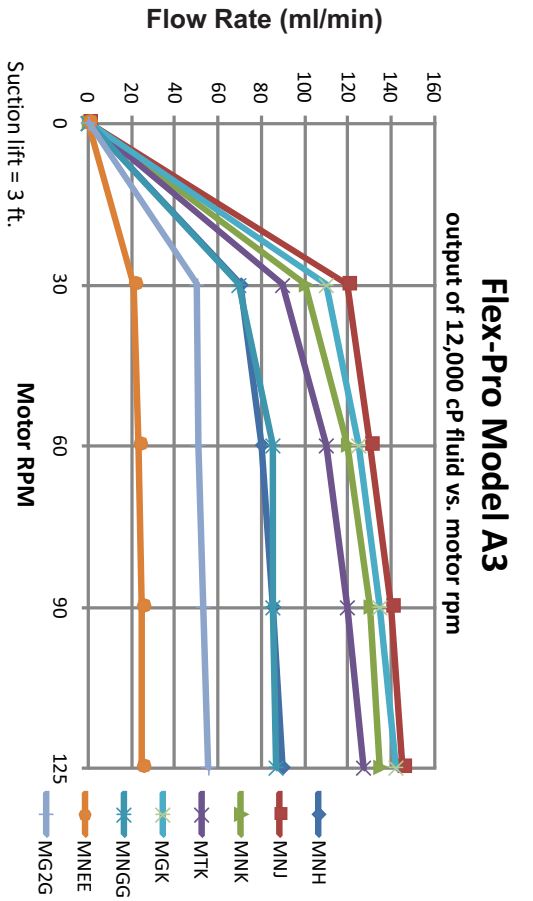


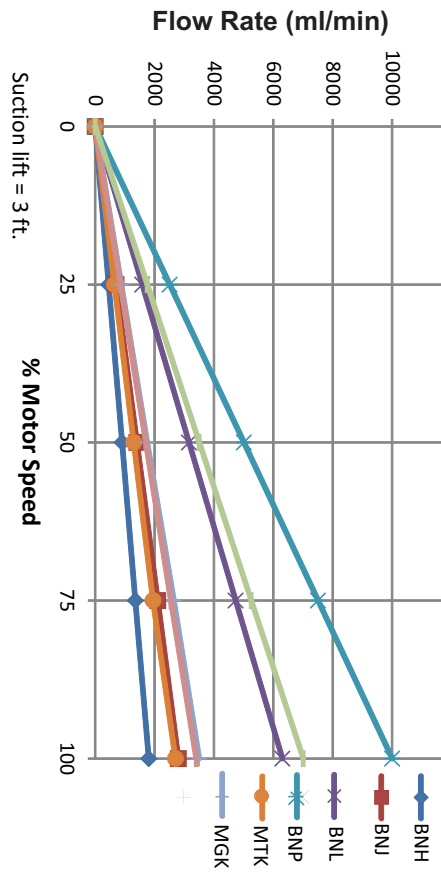
7.2 Output Versus Fluid Viscosity

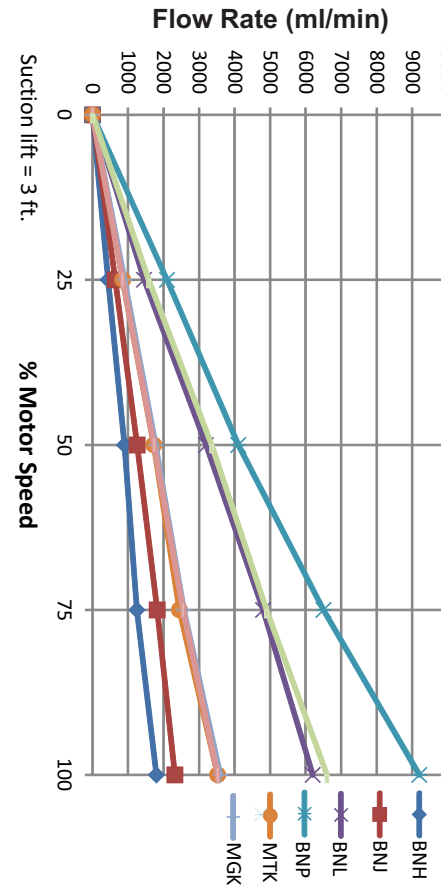


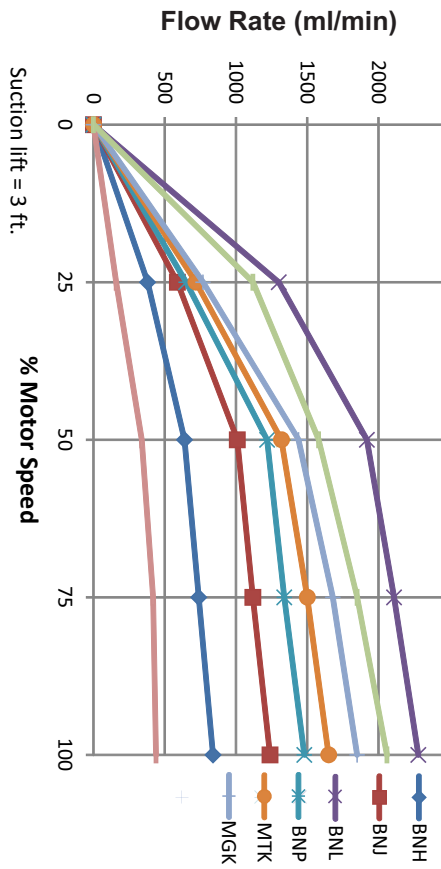


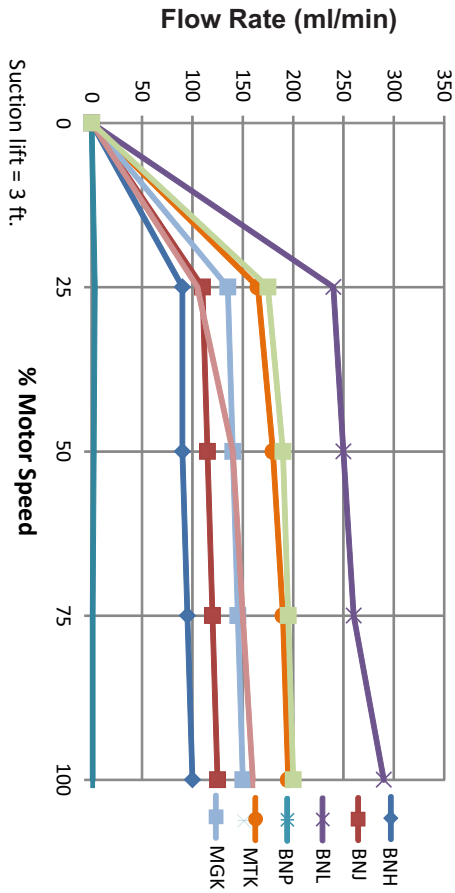





Flex-Pro Model A4
output of water vs. % motor speed
Flow Rate (ml/min)
0
2000
4000
6000
8000
10000
12000
Suction lift = 3 ft.
0
25
50
75
100
% Motor Speed
BNH
BNJ
BNL
BNP
MTK
MGK


Flex-Pro Model A4
output of 200 cP fluid vs. % motor speed
Flow Rate (ml/min)
0
1000
2000
3000
4000
5000
6000
7000
8000
9000
10000
Suction lift = 3 ft.
0
25
50
75
100
% Motor Speed
BNH
BNJ
BNL
BNP
MTK
MGK


Flex-Pro Model A4
output of 1,700 cP fluid vs. % motor speed
Flow Rate (ml/min)
0
500
1000
1500
2000
2500
Suction lift = 3 ft.
0
25
50
75
100
% Motor Speed
BNH
BNJ
BNL
BNP
MTK
MGK


Flex-Pro Model A4
output of 12,000 cP fluid vs. motor speed
Flow Rate (ml/min)
0
50
100
150
200
250
300
350
Suction lift = 3 ft.
0
25
50
75
100
% Motor Speed
BNH
BNJ
BNL
BNP
MTK
MGK

LIMITED WARRANTY

Your new Flex-Pro pump is a quality product and is warranted for 24 months from date of purchase (proof of purchase is required). The pump will be repaired or replaced at our discretion. Pump Head and roller assembly is warrantied against damage from chemical attack when proper TFD (Tube Failure Detection) system instructions and maintenance procedures are followed.

WHAT IS NOT COVERED

- **Pump Tube Assemblies and rubber components – They are perishable and require periodic replacement.**
- **Pump removal, or re-installation, and any related labor charge.**
- **Freight to the factory, or ProSeries service center.**
- **Pumps that have been tampered with, or in pieces.**
- **Damage to the pump that results from misuse, carelessness such as chemical spills on the enclosure, abuse, lack of maintenance, or alteration which is out of our control.**
- **Pumps damaged by faulty wiring, power surges or acts of nature.**

Blue-White Industries does not assume responsibility for any loss, damage, or expense directly or indirectly related to or arising out of the use of its products. Failure must have occurred due to defect in material or workmanship and not as a result of operation of the product other than in normal operation as defined in the pump manual.
Warranty status is determined by the pump's serial label and the sales invoice or receipt. The serial label must be on the pump and legible. The warranty status of the pump will be verified by Blue-White or a factory authorized service center.

OTHER IMPORTANT WARRANTY INFORMATION

Please be advised; injection and metering devices are not intended as a means of treating water to render it suitable for human consumption. When used as hypochlorinators, they are meant to destroy bacteria and algae contamination, before its removal by filtration. Acid and soda injectors are used for PH control (balance). Blue-White injectors are factory tested with water only for pressure and performance. Installers and operators of these devices must be well informed and aware of the precautions to be taken when injecting various chemicals -especially those considered hazardous or dangerous, eye protection must be worn when working around this product or any other metering type of pump.
Should it become necessary to return the pump for repair or service, you must attach information regarding the chemical used as some residue may be present within the unit which could be a hazard to service personnel.
Blue-White Industries will not be liable for any damage that may result by the use of chemicals with their injectors and its components.
Thank you.

PROCEDURE FOR IN WARRANTY REPAIR

Contact the factory to obtain a RMA (Return Material Authorization) number. Carefully pack the pump to be repaired. It is recommended to include foot strainer and injection/check valve fitting since these devices may be clogged and part of the problem. Please enclose a brief description of the problem as well as the original invoice or sales receipt, or copy showing the date of purchase. Prepay all shipping costs. COD shipments will not be accepted. Warranty service must be performed by the factory or an authorized ProSeries service center. Damage caused by improper packaging is the responsibility of the sender. When In-Warranty repair or replacement is completed, the factory pays for return shipping to the dealer or customer.



Users of electrical and electronic equipment (EEE) with the WEEE marking per Annex IV of the WEEE Directive must not dispose of end of life EEE as unsorted municipal waste, but use the collection framework available to them for the return, recycle, recovery of WEEE and minimize any potential effects of EEE on the environment and human health due to the presence of hazardous substances. The WEEE marking applies only to countries within the European Union (EU) and Norway. Appliances are labeled in accordance with European Directive 2002/96/EC.
Contact your local waste recovery agency for a *Designated Collection Facility* in your area.

ProSeries®
by Blue-White Ind.

5300 Business Drive, Huntington Beach, CA 92649 USA
Phone: 714-893-8529 **FAX:** 714-894-9492
E mail: sales@blue-white.com **or** techsupport@blue-white.com **URL:** www.blue-white.com

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