CALL TOLL FREE 877-742-2878 FOR SALE AND SUPPORT

Return to BurtProcess.com

AMERICAN LUBRICATION EQUIPMENT CORPORATION®

11212 A McCormick Road
Hunt Valley, MD 21031

ASSEMBLY INSTRUCTIONS FOR GRAVITY FEED SYSTEM

Prepared by:

American Liberation Equipment Corporation

Purpose:

The Purpose of the document is to outline the steps to be taken when assembling Cubetainer Stackable Gravity Feed (G.F Series) Tanks.

Tools Required:

- 1/2” Wrench or crescent wrench
- 9/16” Wrench or crescent wrench
- Utility Knife
- Flathead Screwdriver
- Channel Lock Pliers

Assembly	
Screw the threaded end of each pipe leg into the couplers on the under-side of the stand base	 

Assembly	
Attach drip tray to front of stand. Leave ample space for your container below for the drain valve.	 
NOTE: Handle drip tray screens with care outside edges are sharp. WEAR gloves when handling drip tray screens. Place drip tray insert pans w/ screen into the drip tray holder space.	 

Assembly	
Attach elbow kit(s) to front of the stand base, using a ½ wrench. *Repeat if necessary.	 
Stack all the tanks vertically on stand. Tanks will interlock snugly, resisting any pressure front-to-back, or side-to-side.	 

Assembly

NOTE: Openings on drain port and elbow kits are 1" NPT. All threaded fittings must be coated with sufficient pipe thread sealant to prevent leakage.

Install valve directly into bottom tank drain port. Install additional valves into elbow kits on stand.





NOTE: Sufficient coat of all-threaded should be applied to the fittings.

Install poly elbow(s) into stacked tank drain port(s). Angle the elbows to a 5 o'clock position





NOTE: Sufficient coat of all-threaded should be applied to the fittings.

Install poly union(s) into the elbow kit(s). The elbow should stop at a 11 o'clock position.





Assembly	
Cut to length and attach the clear poly tubing to the barbed ends of the poly elbow(s) and poly union(s). Secure the tubing using hose clamps on each end of the connection.	 
1/4 fill each tank MAKE SURE TO CHECK EACH FITTING FOR LEAKS. Fill each tank.	 

Assembly


If you have any question or concerns, please contact us at Customerservice@americanlub.com