SERVICE & OPERATING MANUAL

Original Instructions

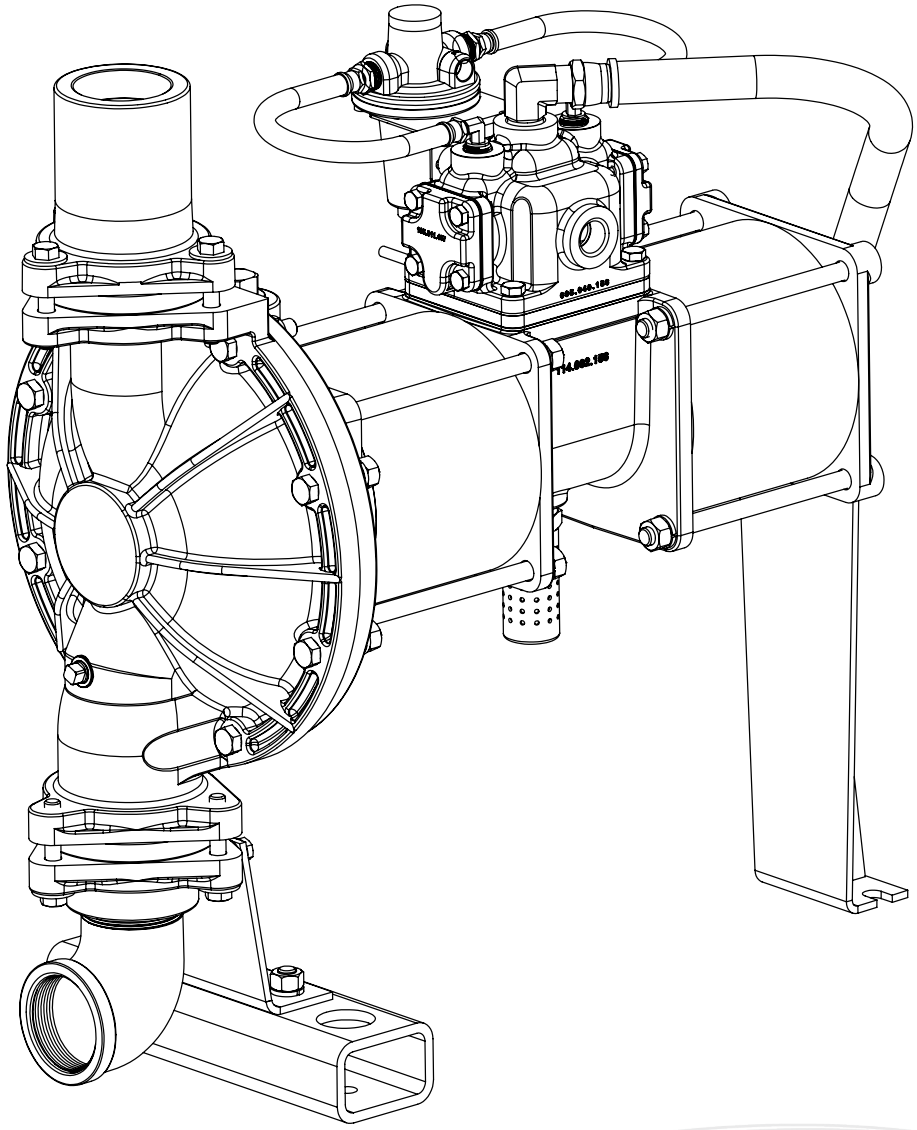
Certified Quality

SAI GLOBAL
ISO 9001 Certified
ISO 14001 Certified

Member of Hydraulic Institute

EH2-M

Heavy Duty - High Pressure
Design Level 4



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SANDPIPER®
A WARREN RUPP, INC. BRAND
SANDPIPERPUMP.COM

Safety Information

⚠ IMPORTANT



Read the safety warnings and instructions in this manual before pump installation and start-up. Failure to comply with the recommendations stated in this manual could damage the pump and void factory warranty.



When the pump is used for materials that tend to settle out or solidify, the pump should be flushed after each use to prevent damage. In freezing temperatures the pump should be completely drained between uses.

⚠ CAUTION



Before pump operation, inspect all fasteners for loosening caused by gasket creep. Retighten loose fasteners to prevent leakage. Follow recommended torques stated in this manual.



Nonmetallic pumps and plastic components are not UV stabilized. Ultraviolet radiation can damage these parts and negatively affect material properties. Do not expose to UV light for extended periods of time.



WARNING
The use of non-OEM replacement parts will void (or negate) agency certifications, including CE, ATEX, CSA, 3A and EC1935 compliance (Food Contact Materials). Warren Rupp, Inc. cannot ensure nor warrant non-OEM parts to meet the stringent requirements of the certifying agencies.

⚠ WARNING



When used for toxic or aggressive fluids, the pump should always be flushed clean prior to disassembly.



Before maintenance or repair, shut off the compressed air line, bleed the pressure, and disconnect the air line from the pump. Be certain that approved eye protection and protective clothing are worn at all times. Failure to follow these recommendations may result in serious injury or death.



Airborne particles and loud noise hazards. Wear eye and ear protection.



In the event of diaphragm rupture, pumped material may enter the air end of the pump, and be discharged into the atmosphere. If pumping a product that is hazardous or toxic, the air exhaust must be piped to an appropriate area for safe containment.



Take action to prevent static sparking. Fire or explosion can result, especially when handling flammable liquids. The pump, piping, valves, containers and other miscellaneous equipment must be properly grounded.



This pump is pressurized internally with air pressure during operation. Make certain that all fasteners are in good condition and are reinstalled properly during reassembly.



Use safe practices when lifting

RECYCLING

Many components of SANDPIPER® AODD pumps are made of recyclable materials. We encourage pump users to recycle worn out parts and pumps whenever possible, after any hazardous pumped fluids are thoroughly flushed.

ATEX Pumps - Conditions For Safe Use

1. Ambient temperature range is as specified in tables 1 to 3 on the next page *(per Annex I of DEKRA 18ATEX0094X)*

2. ATEX compliant pumps are suitable for use in explosive atmospheres when the equipment is properly grounded in accordance with local electrical codes

3. **Non-Metallic ATEX Pumps only — See Explanation of Pump Nomenclature / ATEX Details Page**
   Conductive Polypropylene, conductive Acetal or conductive PVDF pumps are not to be installed in applications where the pumps may be subjected to oil, greases and hydraulic liquids.

4. The optionally provided solenoids shall be protected by a fuse corresponding to its rated current (max 3*Irat according to EN 60127) or by a motor protecting switch with short circuit and thermal instantaneous tripping (set to the rated current) as short circuit protection. For solenoids with a very low rated current, a fuse with the lowest current value according to the indicated standard will be sufficient. The fuse may be accommodated in the associated supply unit or shall be separately arranged. The rated voltage of the fuse shall be equal or greater than the stated rated voltage of the solenoid. The breaking capacity of the fuse shall be as high as or higher than the maximum expected short circuit current at the location of the installation (usually 1500 A). The maximum permissible ripple is 20% for all dc solenoids.
   ***Not applicable for all pump models — See Explanation of Pump Nomenclature / ATEX Details Page**

5. When operating pumps equipped with non-conductive diaphragms that exceed the maximum permissible projected area, as defined in EN ISO 80079-36 : 2016 section 6.7.5 table 8, the following protection methods must be applied
   - Equipment is always used to transfer electrically conductive fluids or
   - Explosive environment is prevented from entering the internal portions of the pump, i.e. dry running.

6. Pumps provided with the pulse output kit and used in the potentially explosive atmosphere caused by the presence of the combustible dust shall be installed in such a way that the pulse output kit is protected against impact
   ***Not applicable for all pump models — See Explanation of Pump Nomenclature / ATEX Details Page**

Temperature Tables

Table 1. Category 1 & Category 2 ATEX Rated Pumps

Ambient Temperature Range [°C]	Process Temperature Range [°C][1]	Temperature Class	Maximum Surface Temperature [°C]
-20°C to +60°C	-20°C to +80°C	T5	T100°C
	-20°C to +108°C	T4	T135°C
	-20°C to + 160°C	T3	T200°C
	-20°C to +177°C	(225°C) T2	

[1]Per CSA standards ANSI LC6-2018 US & Canadian Technical Letter R14, G-Series Natural Gas Models are restricted to (-20°C to + 80°C) process temperature

Table 2. Category 2 ATEX Rated Pumps Equipped with Pulse Output Kit or Integral Solenoid:

Ambient Temperature Range [°C]	Process Temperature Range [°C]	Temperature Class	Maximum Surface Temperature [°C]	Options	
				Pulse Output Kit	Integral Solenoid
-20°C to +60°C	-20°C to +100°C	T5	T100	X	
-20°C to +50°C	-20°C to +100°C	T5	T100		X

[2]ATEX Pulse output or Intergral Solenoid Not Available For All Pump Models See Explanation of Pump Nomenclature / ATEX Details Page

Table 3. Category M1 ATEX Rated Pumps for Mining

Ambient Temperature Range [°C]	Process Temperature Range [°C]
-20°C to +60°C	-20°C to +150°C

Note: The ambient temperature range and the process temperature range should not exceed the operating temperature range of the applied non-metallic parts as listed in the manuals of the pumps.

Table of Contents

SECTION 1: PUMP SPECIFICATIONS.....1
- Explanation of Nomenclature
- Performance
- Materials
- Dimensional Drawings

SECTION 2: INSTALLATION & OPERATION ...5
- Principle of Pump Operation
- Recommended Installation Guide
- Troubleshooting Guide

SECTION 3: EXPLODED VIEW.....8
- Composite Repair Parts Drawing
- Composite Repair Parts List
- Down Ported Option Drawing
- Material Codes

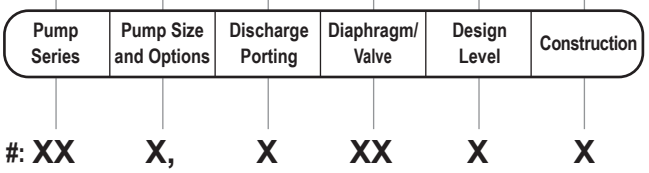
SECTION 4: AIR END 12
- Air Distribution Valve Assembly
- Pilot Valve Assembly

SECTION 5: WET END.....14
- Diaphragm Servicing

SECTION 7: WARRANTY & CERTIFICATES ..15
- Warranty
- CE Declaration of Conformity - Machinery
- ATEX Declaration of Conformity

Explanation of Pump Nomenclature

Your Model #:
(fill in from pump nameplate)



Model #: XX X, X XX X X

Pump Series
EH High Pressure

Pump Size & Options
2 2"

Discharge Porting Position
T Top

Diaphragm Check Valve Materials
B Nitrile
C FKM with PTFE
GN Neoprene Backup with PTFE Overlay and PTFE Check Balls
GS Santoprene Backup with PTFE overlay
I EPDM
N Neoprene
S Santoprene
V FKM (Stainless Wetted Only)

Design Level
4

Construction
I Cast Iron Wetted
S Stainless

Your Serial #: *(fill in from pump nameplate)* _____

ATEX Detail

	ATEX Detail	Construction	Options
Ex	II 2 G Ex h IIB T5...225°C (T2) Gb II 2 D Ex h IIIB T100°C...T200°C Db	I,S	N/A

Performance

EH2-M

SUCTION/DISCHARGE PORT SIZE
• EH2-M: 2" NPT

CAPACITY
• 0 to 74 gallons per minute
(0 to 280 liters per minute)

AIR DISTRIBUTION VALVE
• No-lube, no-stall design

SOLIDS-HANDLING
• Up to .25" in. (6.5 mm)

HEADS UP TO
• 250 psi or 577 ft. of water
(17 bar or 176 meters of water)

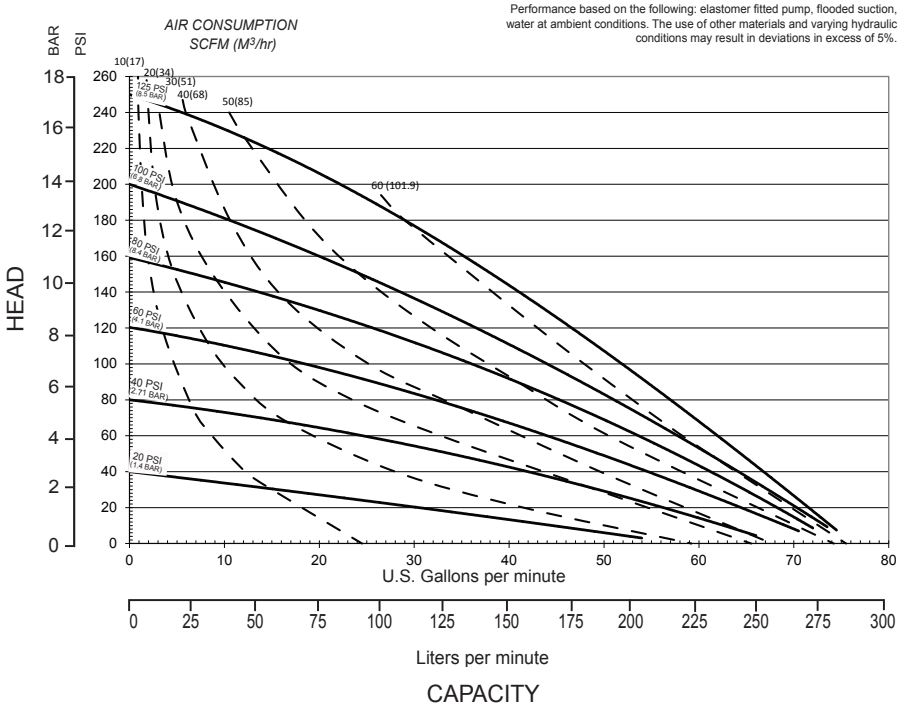
MAXIMUM OPERATING PRESSURE
• 125 psi (8.6 bar)

DISPLACEMENT/STROKE
• .36 Gallon / 1.3 liter

SHIPPING WEIGHT
• Cast Iron 172lbs. (78kg)
• Stainless Steel 176 lbs. (80kg)

MODEL EH2-M Performance Curve

Performance based on the following: elastomer fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.



Materials

Material Profile:	Operating Temperatures:	
⚠ *CAUTION! Operating temperature limitations are as follows:*	Max.	Min.
Conductive Acetal: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C
EPDM: Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C
FKM: (Fluorocarbon) Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM.	350°F 177°C	-40°F -40°C
Hytrel®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C
Neoprene: All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C
Nitrile: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C
Nylon: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C
Polypropylene: A thermoplastic polymer. Moderate tensile and flex strength. Resists stong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.	180°F 82°C	32°F 0°C
PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.	250°F 121°C	0°F -18°C
Santoprene®: Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.	275°F 135°C	-40°F -40°C
UHMW PE: A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.	180°F 82°C	-35°F -37°C
Urethane: Shows good resistance to abrasives. Has poor resistance to most solvents and oils.	150°F 66°C	32°F 0°C
Virgin PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.	220°F 104°C	-35°F -37°C

Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.

Metals:

Alloy C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.

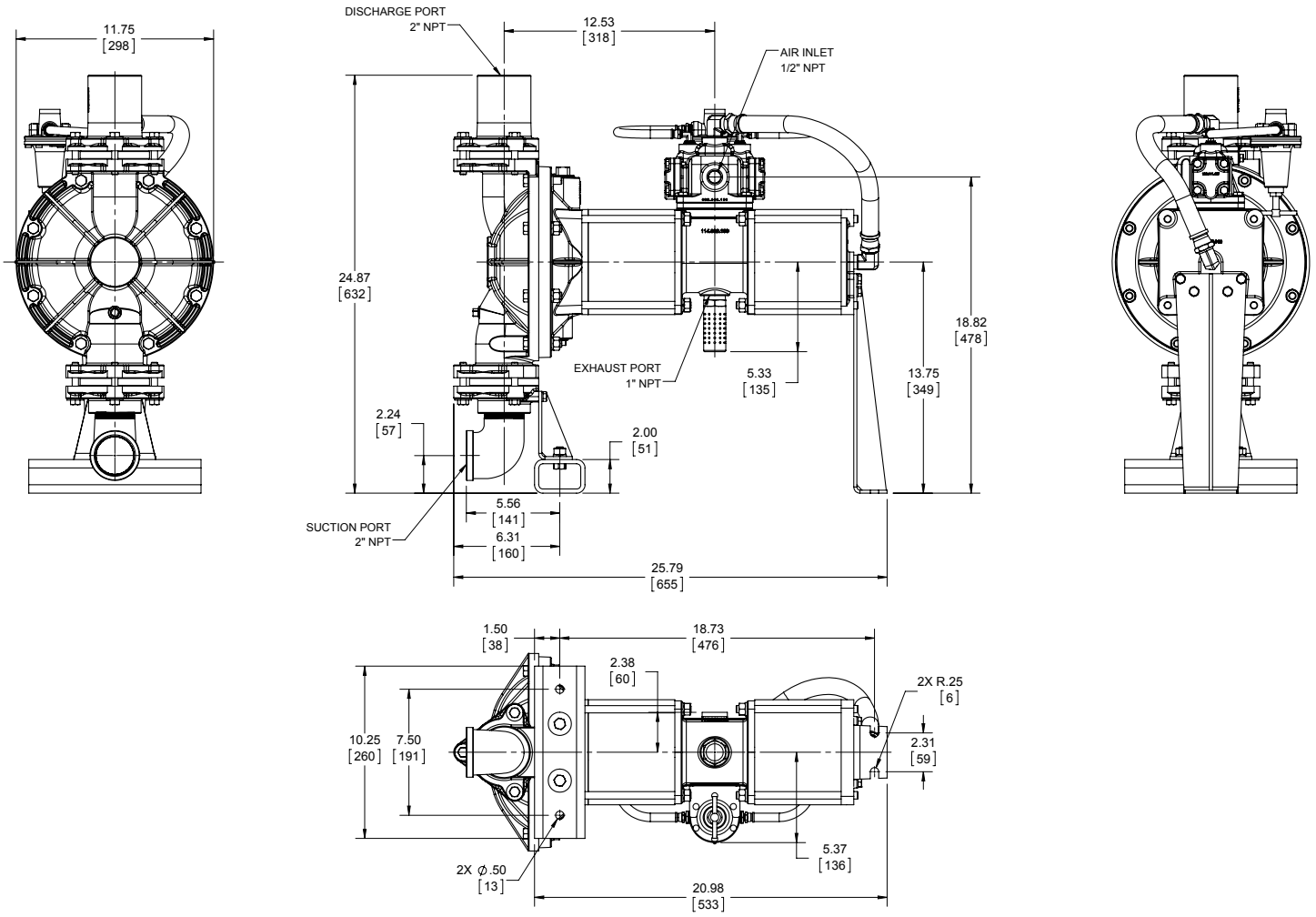
Stainless Steel: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.

For specific applications, always consult the Chemical Resistance Chart.

Dimensional Drawings

EH2-M, Cast Iron Wetted

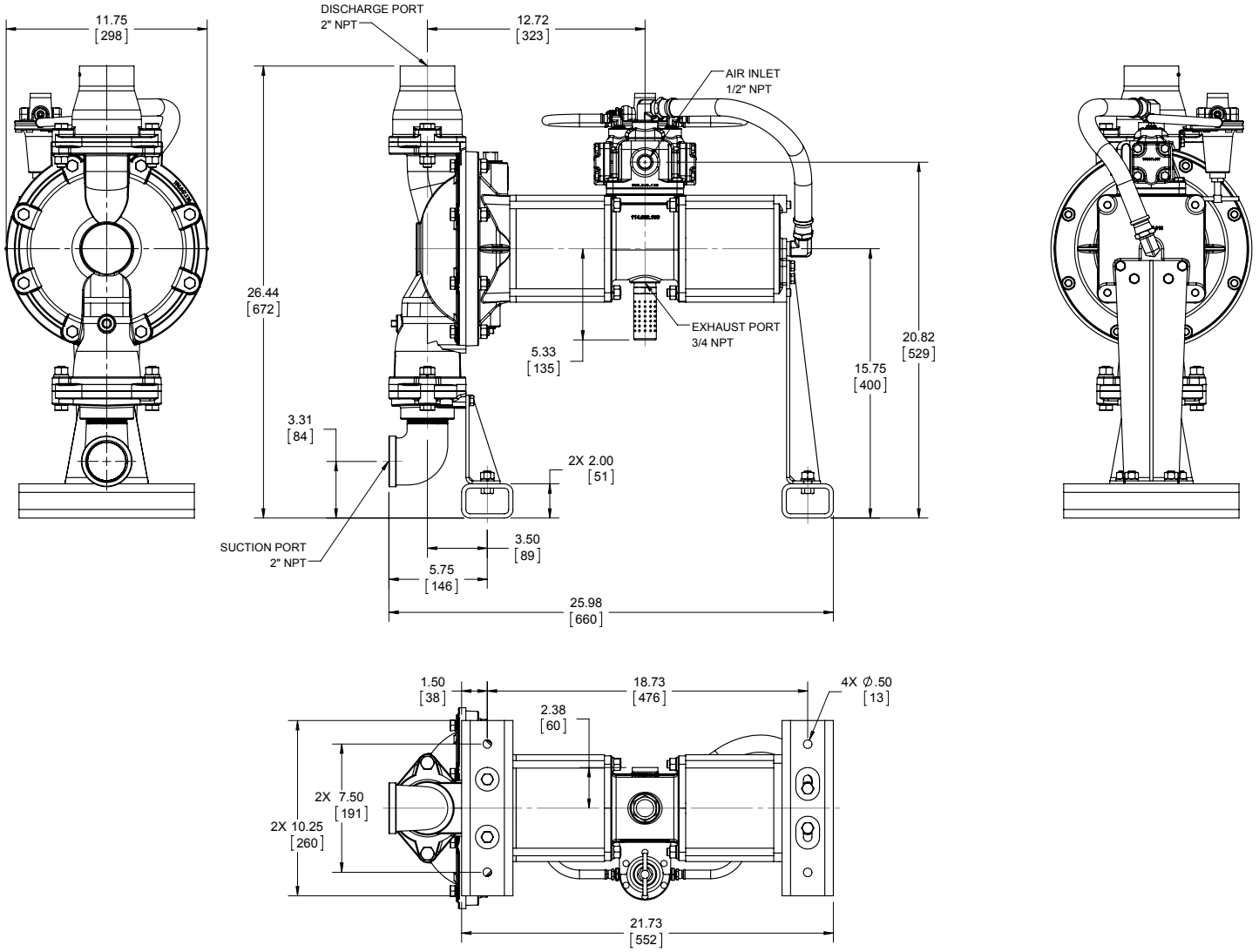
Dimensions are ± .13" (3mm). Figures in parenthesis = millimeters



Dimensional Drawings

EH2-M, Stainless Wetted

Dimensions are ± .13" (3mm). Figures in parenthesis = millimeters



Principle of Pump Operation

PRINCIPLE OF OPERATION

This pump is a 2:1 pressure ratio single acting pump powered by compressed air. The 2:1 ratio is achieved by simultaneously applying air pressure over a single end of each of two pistons connected in series by a shaft. The two pressurized ends are those most distant from the pumped fluid, with the force from the air pressure exerted in the direction of the pumped fluid. The combined force is transferred through to the single end of the piston nearer to the pumped fluid—the single piston end having an area equal to one-half that of the two "air" ends—and then through a fluid cell to a single pumping diaphragm.

On this single acting pump the suction stroke is independent of all discharge conditions and requires less air pressure than the discharge stroke. The suction stroke is accomplished through an air regulator which pressurizes the piston area in the rear cylinder adjacent to the intermediate bracket, while simultaneously exhausting the other two piston areas: one in the front cylinder, adjacent to the intermediate bracket, and the other behind the rear cylinder piston, adjacent to the cap end.

OPERATION

The regulator is factory preset to 30 psi. After the pump is installed and in operation, the operator should raise or lower the setting until maximum performance is determined by trial and error. A setting which is too high will result in excessively rapid and noisy operation, with a loss in performance and eventually shortened pump life. The hose assemblies deliver air to the non-wetted portions of the pump, and care should be taken that they are neither crimped nor cut.

INSTALLATION PROCEDURES

Position the pump as close as possible to the source of the liquid to be pumped. Avoid long or undersize suction lines and use the minimum number of fittings. For permanent installation involving rigid piping, install short flexible sections of hose between the pump and piping. This reduces strains and permits easier removal of the pump for service when required.

AIR SUPPLY

Do not connect the unit to an air supply in excess of 125 PSI (8.61 bars). Install a shutoff valve in the air supply line to permit removal of the unit for servicing. When connecting an air supply of rigid piping, mount a section of flexible line to the pump to eliminate piping strain. In permanent installations, an air-line filter is recommended.

FREEZING OR ICING OF EXHAUST

Icing of the air exhaust can occur under certain conditions of temperature and humidity on compressed air power equipment. Icing is more likely to occur at high discharge pressures. Use of the Warren Rupp Air Dryer should eliminate the problem.

MAINTENANCE AFTER USE

When the pump is used for materials that tend to settle out or transform from liquid to solid form, care must be taken after each use or during idle time to remove them and flush the pump as required to prevent damage. In freezing temperatures the pump must be completely drained when idle. This model must be tilted to allow the liquid from the chambers to run out of the discharge port.

CAUTION



The air exhaust should be piped to an area for safe disposition of the product being pumped, in the event of a diaphragm failure.

Troubleshooting Guide

TROUBLE SHOOTING

1. **Pump will not cycle**

   A. Check to make sure the unit has enough pressure to operate and that the air inlet valve is open.

   B. Check the discharge line to insure that the discharge line is neither closed nor blocked.

   C. If the spool in the air distribution valve is not shifting check the main spool. It must slide freely.

   D. Excessive air leakage in the pump can prevent cycling. Air leakage from the exhaust port indicates leakage in the air distribution valve. See further service instructions.

   E. Blockage in the liquid chamber can impede movement of diaphragm.

2. **Pump cycles but will not pump**

   A. Suction side of pump pulling in air. Check the suction line for air leaks and be sure that the end of the suction line is submerged. Check flange bolting. Check valve flanges and manifolds to chamber flange joints.

   B. Make certain the suction line or strainer is not plugged. Restriction at the suction is indicated by a high vacuum reading when a vacuum gauge is installed in the suction line.

   C. Check valves may not be seating properly. To check, remove the suction line and cover the suction port with your hand. If the unit does not pull a good suction (vacuum), the check valves should be inspected for proper seating.

   D. Static suction life may be too high. Priming can be improved by elevating the suction and discharge lines higher than the check valves and pouring liquid into the unit through the suction inlet. When priming at high suction lifts or with long suction lines operate the pump at maximum cycle rate.

3. **Low performance**

   A. Capacity is reduced as the discharge pressure increases. Performance capability varies with available inlet supply. Check air pressure at the pump inlet when the pump is operating to make certain that adequate air supply is maintained.

   B. Check vacuum at the pump suction. Capacity is reduced as vacuum increases. Reduced flow rate due to starved suction will be evident when cycle rate can be varied without change in capacity. This condition will be more prevalent when pumping viscous liquids. When pumping thick, heavy material the suction line must be kept as large in diameter and as short as possible, to keep suction loss minimal.

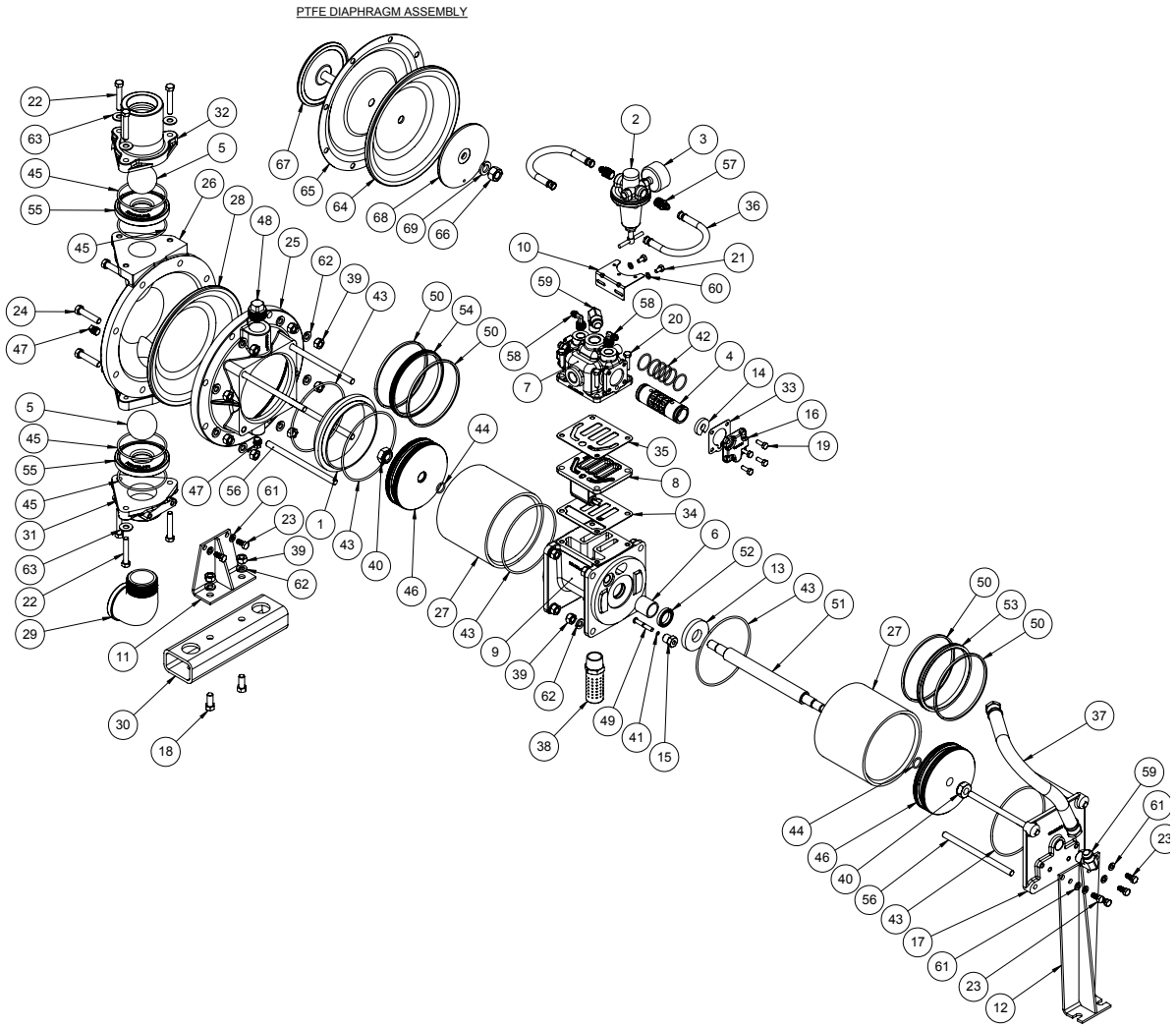
   C. Low flow rate and slow cycling rate indicate restricted flow through the discharge line. Low flow rate and fast cycling rate indicate restriction in the suction line or air leakage into suction. For more information, refer to the Warren Rupp Troubleshooting Guide.

WARRANTY: This unit is guaranteed for a period of five years against defective material and workmanship.
For high pressure pumps used in conjunction with another diaphragm pump in “skid mount” system: The EH2-M will not prime against the head created by the fill pump. Run both simultaneously at start-up.

RECOMMENDED WARREN RUPP® ACCESSORIES TO MAXIMIZE PUMP PERFORMANCE:

• Warren Rupp Air Dryer. For clean, dry compressed air.
• Warren Rupp Filter/Regulator. For modular installation and service convenience.
• Warren Rupp Speed Control. For manual or programmable process control. Manual adjustment or 4-20mA reception.
For more detailed information on these accessories, contact your local Warren Rupp Factory-Authorized Distributor, or Warren Rupp corporate headquarters.

Composite Repair Parts Drawing-Cast Iron



Service & Repair Kits-Cast Iron Wetted

476.247.000 **Air End Kit**
Sleeve and Spool Set, O-rings, Bumpers, U-Cup Seals, Gaskets and Pilot Valve Assembly

476.048.360 **Wet End Kit**
Buna Diaphragm, Buna Check Balls, Buna O-Rings and Carbon Steel Seats

476.048.363 **Wet End Kit**
FKM Diaphragm, FKM Check Balls, PTFE O-Rings and Carbon Steel Seats

476.048.364 **Wet End Kit**
EPDM Diaphragm, EPDM Check Balls, PTFE O-Rings and Carbon Steel Seats

476.048.365 **Wet End Kit**
Neoprene Diaphragm, Neoprene Check Balls, Buna O-Rings and Carbon Steel Seats

476.048.633 **Wet End Kit**
FKM Diaphragm, PTFE Check Balls, PTFE O-Rings and Carbon Steel Seats

476.048.635 **Wet End Kit**
Neoprene Backup Diaphragm, PTFE Overlay, PTFE Check Balls, PTFE O-Rings and Carbon Steel Seats

Composite Repair Parts List-Cast Iron Wetted

Item	Part Number	Description	Qty.
1	008.013.080	Adapter	1
2	020.008.000	Regulator (Includes Item #3)	1
3	020.054.000	Gauge, Pressure (Included with item #2)	1
(4)	031.012.000	Sleeve and Spool Set	1
[5]	050.005.354	Ball, Check - Santoprene	2
	050.005.360 W	Ball, Check - Buna Nitrile	2
	050.005.363	Ball, Check - FKM	2
	050.005.364	Ball, Check - EPDM	2
	050.005.365 W	Ball, Check - Neoprene	2
	050.010.600	Ball, Check - PTFE	2
6	070.006.170 H	Bearing, Sleeve (Included with item #9)	2
7	095.040.156	Body, Valve	1
(8)	095.073.001	Pilot Valve Assy	1
9	114.002.156 H	Intermediate (Includes item #6 and #38)	1
10	115.045.000	Bracket, Regulator	1
11	115.064.080	Bracket, Mounting (Cast Iron Wetted)	1
12	115.067.080	Bracket, Mounting	
13	132.002.360	Bumper, Diaphragm	2
(14)	132.014.358	Bumper, Air Valve	2
(15)	135.016.162	Bushing, Threaded	2
16	165.011.157	Cap, End	2
17	165.047.010	Cap, Cylinder	1
18	170.024.330	Capscrew, Hex-Hd 7/16-14 x 1 (Cast Iron Wetted)	2
19	170.032.330	Capscrew, Hx-Hd 1/4-20 x 3/4	8
20	170.045.330	Capscrew, Hx-Hd 5/16-18 x 1.25	4
21	170.050.330	Capscrew, Hx-Hd 1/4-20 x 1/2	2
22	170.052.330	Capscrew, Hx-Hd 3/8-16 x 2.25 (Cast Iron Wetted)	6
23	170.057.330	Capscrew, Hx-Hd 5/16-18 X .75	6
24	170.060.330	Capscrew, Hx-Hd 7/16-14 x 2.00	8
25	196.029.015	Chamber, Inner (Includes item #47)	1
26	196.053.010	Chamber, Outer (Cast Iron Wetted)	1
27	275.009.331	Cylinder	2
[28]	286.036.354	Diaphragm - Santoprene	1
	286.036.360	Diaphragm - Buna	1
	286.036.363	Diaphragm - FKM	1
	286.036.364	Diaphragm - EPDM	1
	286.036.365	Diaphragm - Neoprene	1
29	312.046.020	Elbow, 90° Street (Cast Iron Wetted)	1
30	326.003.080	Foot, Mounting	1
31	334.038.010	Flange, Suction (Cast Iron Wetted)	1
32	334.039.010	Flange, Discharge (Cast Iron Wetted)	1
(33)	360.010.425	Gasket, End Cap	2
(34)	360.041.379	Gasket, Air Valve	1
(35)	360.048.425	Gasket, Air Valve	1
36	426.009.000	Hose, Assembly	2
37	426.015.000	Hose, Assembly	1
38	530.033.000	Muffler (Included with item #9)	1
39	545.007.330	Nut, Hex 7/16-14 (Cast Iron Wetted)	18
40	547.009.080	Nut, Sealing	2
(41)	560.001.360	O-ring	2
(42)	560.020.360	O-ring	6
(43)	560.022.360	O-ring	5
(44)	560.076.360	O-ring	2
[45]	560.079.360	O-ring - Buna Nitrile	4
	560.079.611	O-ring - PTFE Encapsulated	4
46	605.012.151	Piston	2
47	618.003.330	Plug, NPT 1/4" (Included with item #25)	2
48	618.007.330	Plug, NPT 1"	1
(49)	620.011.114	Plunger, Actuator	2
50	677.001.542	Ring, Wear	4
51	685.043.120	Rod, Connecting	1
(52)	720.004.360	Seal, U-Cup	2
53	720.022.360	Seal, T Assembly with Backup Rings	1
54	720.034.000	Seal, PSP Assembly with Energizer Ring	1
[55]	722.042.080	Seat, Check Valve (Cast Iron Wetted)	2
56	807.047.080	Stud	8
57	866.025.162	Connector, Male	2
58	866.040.162	Fitting, Male 90° Elbow	2
59	866.041.162	Fitting, Male 90° Elbow	2
60	900.001.330	Washer, Lock 1/4"	2
61	900.004.330	Washer, Lock 5/16"	6
62	900.006.330	Washer, Lock 7/16" (Cast Iron Wetted)	18
63	901.005.330	Washer, Flat 1/2"	6

PTFE Diaphragm Assembly

[64]	286.005.365	Diaphragm	1
[65]	286.020.604	Diaphragm, Overlay	1
66	545.009.330	Nut, Hex 5/8-11	1
67	612.039.010	Plate, Outer Diaphragm (Includes stud)	1
68	612.047.330	Plate, Inner Diaphragm	1
69	900.007.330	Washer, Lock 5/8"	1

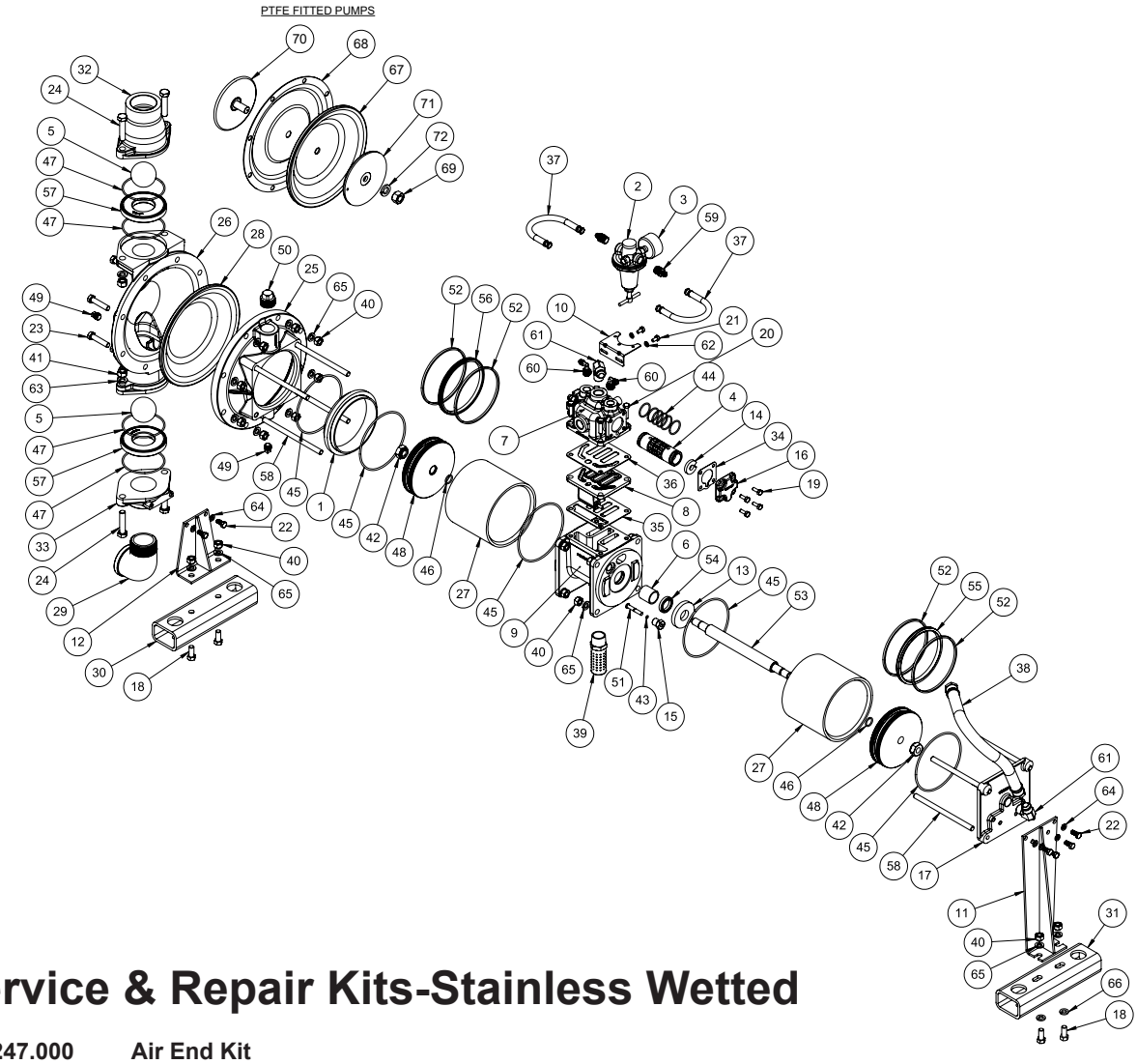
LEGEND:

(○) = Items contained within Air End Kits

[□] = Items contianed within Wet End Kits

Note: *Kits contain components specific to the material codes.*

Composite Repair Parts Drawing-Stainless



Service & Repair Kits-Stainless Wetted

476.247.000 **Air End Kit**
Sleeve and Spool Set, O-rings, Bumpers, U-Cup Seals, Gaskets and Pilot Valve Assembly

476.056.360 **Wet End Kit**
Buna Diaphragm, Buna Check Balls, Buna O-Rings and Stainless Steel Seats

476.056.364 **Wet End Kit**
EPDM Diaphragm, EPDM Check Balls, EPDM O-Rings and Stainless Steel Seats

476.056.365 **Wet End Kit**
Neoprene Diaphragm, Neoprene Check Balls, Neoprene O-Rings and Stainless Steel Seats

476.056.633 **Wet End Kit**
FKM Diaphragm, PTFE Check Calls, FKM O-Rings and Stainless Steel Seats

476.056.635 **Wet End Kit**
Neoprene Backup Diaphragm, PTFE Overlay, PTFE Check Balls, PTFE O-Rings and Stainless Steel Seats

476.056.649 **Wet End Kit**
Buna Backup Diaphragm, PTFE Overlay, PTFE Check Balls, PTFE O-Rings and Stainless Steel Seats

Composite Repair Parts List-Stainless

Item	Part Number	Description	Qty.
1	008.013.080	Adapter	1
2	020.008.000	Regulator (Includes Item #3)	1
3	020.054.000	Gauge, Pressure (Included with item #2)	1
(4)	031.012.000	Sleeve and Spool Set	1
[5]	050.017.354	Ball, Check - Santoprene	2
	050.017.360 W	Ball, Check - Buna Nitrile	2
	050.017.364 W	Ball, Check - EPDM	2
	050.017.365 W	Ball, Check - Neoprene	2
	050.018.600	Ball, Check - PTFE	2
6	070.006.170 H	Bearing, Sleeve (Included with item #9)	2
7	095.040.156	Body, Valve	1
(8)	095.073.001	Pilot Valve Assy	1
9	114.002.156 H	Intermediate (Includes item #6 and #39)	1
10	115.045.000	Bracket, Regulator	1
11	115.067.080	Bracket, Mounting	1
12	115.072.080	Bracket, Mounting (Stainless Wetted)	1
13	132.002.360	Bumper, Diaphragm	2
(14)	132.014.358	Bumper, Air Valve	2
(15)	135.016.162	Bushing, Threaded	2
16	165.011.157	Cap, End	2
17	165.047.010	Cap, Cylinder	1
18	170.024.330	Capscrew, Hex-Hd 7/16-14 x 1 (Stainless Wetted)	4
19	170.032.330	Capscrew, Hx-Hd 1/4-20 x 3/4	8
20	170.045.330	Capscrew, Hx-Hd 5/16-18 x 1.25	4
21	170.050.330	Capscrew, Hx-Hd 1/4-20 x 1/2	2
22	170.057.330	Capscrew, Hx-Hd 5/16-18 X .75	6
23	170.060.330	Capscrew, Hx-Hd 7/16-14 x 2.00	8
24	170.066.330	Capscrew, Hx-Hd 1/2-13 x 2.25	4
25	196.029.015	Chamber, Inner (Includes item #49)	1
26	196.047.110	Chamber, Outer (Stainless Wetted)	1
27	275.009.331	Cylinder	2
[28]	286.036.354	Diaphragm - Santoprene	1
	286.036.360	Diaphragm - Buna	1
	286.036.363	Diaphragm - FKM	1
	286.036.364	Diaphragm - EPDM	1
	286.036.365	Diaphragm - Neoprene	1
29	312.046.110	Elbow, 90° Street (Stainless Wetted)	1
30	326.003.080	Foot, Mounting	1
31	326.006.080	Foot, Mounting	1
32	334.043.110	Flange, Discharge (Stainless Wetted)	1
33	334.044.110	Flange, Suction (Stainless Wetted)	1
(34)	360.010.425	Gasket, End Cap	2
(35)	360.041.379	Gasket, Air Valve	1
(36)	360.048.425	Gasket, Air Valve	1
37	426.009.000	Hose, Assembly	2
38	426.015.000	Hose, Assembly	1
39	530.033.000	Muffler (Included with item #9)	1
40	545.007.330	Nut, Hex 7/16-14 (Stainless Wetted)	20
41	545.008.330	Nut, Hex 1/2-13 (Stianless Wetted)	4
42	547.009.080	Nut, Sealing	2
(43)	560.001.360	O-ring	2
(44)	560.020.360	O-ring	6
45	560.022.360	O-ring	5
46	560.076.360	O-ring	2
[47]	560.106.360	O-ring - Buna Nitrile (Stainless Wetted)	4
	560.106.363	O-ring - FKM (Stainless Wetted)	4
	560.106.364	O-ring - EPDM (Stainless Wetted)	4
	560.106.365	O-ring - Neoprene (Stainless Wetted)	4
	720.060.608	Seal - PTFE (Stainless Wetted)	4
48	605.012.151	Piston	2
49	618.003.330	Plug, NPT 1/4" (Included with item #25)	2
50	618.007.330	Plug, NPT 1"	1
(51)	620.011.114	Plunger, Actuator	2
52	677.001.542	Ring, Wear	4
53	685.043.120	Rod, Connecting	1
(54)	720.004.360	Seal, U-Cup	2
55	720.022.360	Seal, T Assembly with Backup Rings	1
56	720.034.000	Seal, PSP Assembly with Energizer Ring	1
[57]	722.040.110	Seat, Check Valve (Stainless Wetted)	2
58	807.047.080	Stud	8
59	866.025.162	Connector, Male	2
60	866.040.162	Fitting, Male 90° Elbow	2
61	866.041.162	Fitting, Male 90° Elbow	2
62	900.001.330	Washer, Lock 1/4"	2
63	900.003.330	Washer, Lock 1/2"	4
64	900.004.330	Washer, Lock 5/16"	6
65	900.006.330	Washer, Lock 7/16" (Stainless Wetted)	20
66	901.005.330	Washer, Flat 3/8" (Stainless Wetted)	2
PTFE Diaphragm Assembly			
[67]	286.005.365	Diaphragm	1
[68]	286.020.604	Diaphragm, Overlay	1
69	545.009.330	Nut, Hex 5/8-11	1
70	612.097.110	Plate, Outer Diaphragm (Includes stud)	1
71	612.047.330	Plate, Inner Diaphragm	1
72	900.007.330	Washer, Lock 5/8"	1

LEGEND:

◯ = Items contained within Air End Kits

□ = Items contianed within Wet End Kits

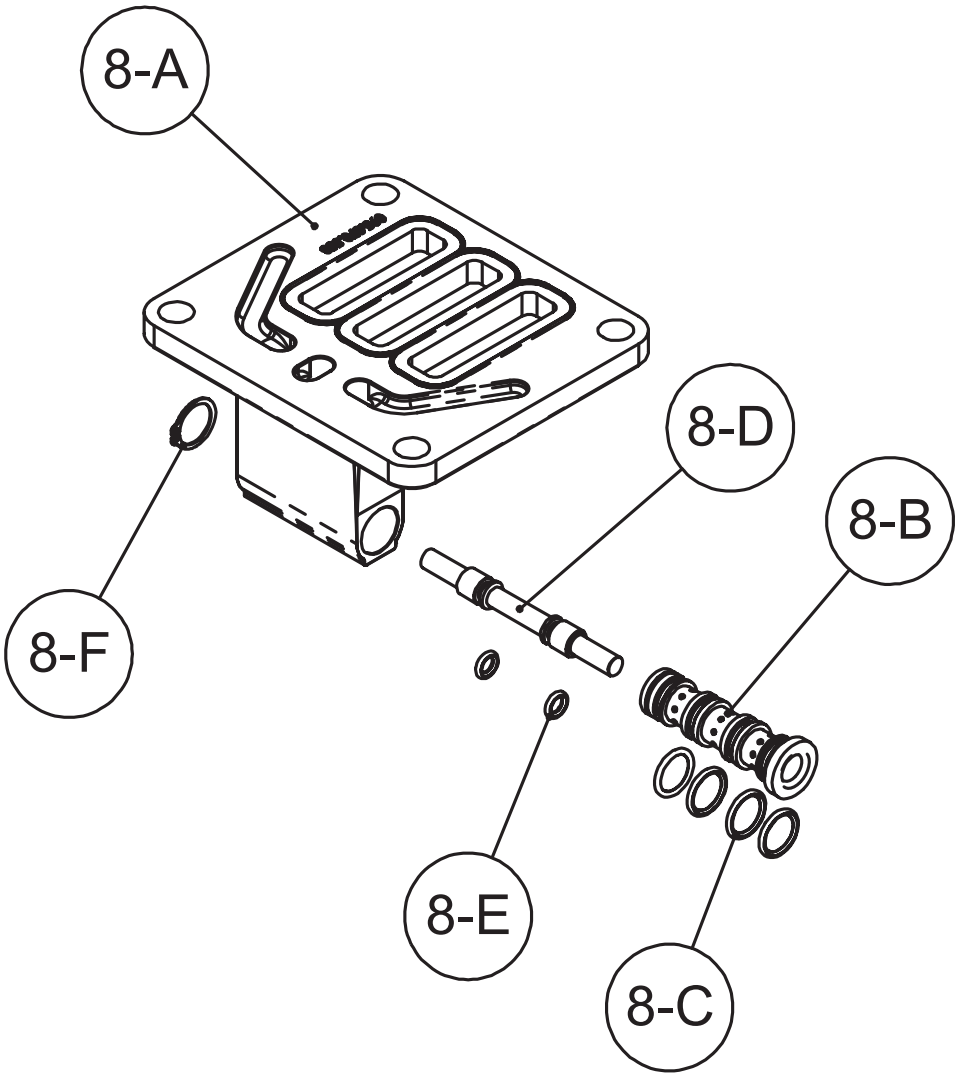
Note: *Kits contain components specific to the material codes.*

Material Codes - The Last 3 Digits of Part Number

000.....Assembly, sub-assembly; and some purchased items
010.....Cast Iron
015.....Ductile Iron
020.....Ferritic Malleable Iron
080.....Carbon Steel, AISI B-1112
110.....Alloy Type 316 Stainless Steel
111.....Alloy Type 316 Stainless Steel (Electro Polished)
112.....Alloy C
113.....Alloy Type 316 Stainless Steel (Hand Polished)
114.....303 Stainless Steel
115.....302/304 Stainless Steel
117.....440-C Stainless Steel (Martensitic)
120.....416 Stainless Steel (Wrought Martensitic)
148.....Hardcoat Anodized Aluminum
150.....6061-T6 Aluminum
152.....2024-T4 Aluminum (2023-T351)
155.....356-T6 Aluminum
156.....356-T6 Aluminum
157.....Die Cast Aluminum Alloy #380
158.....Aluminum Alloy SR-319
162.....Brass, Yellow, Screw Machine Stock
165.....Cast Bronze, 85-5-5-5
166.....Bronze, SAE 660
170.....Bronze, Bearing Type, Oil Impregnated
180.....Copper Alloy
305.....Carbon Steel, Black Epoxy Coated
306.....Carbon Steel, Black PTFE Coated
307.....Aluminum, Black Epoxy Coated
308.....Stainless Steel, Black PTFE Coated
309.....Aluminum, Black PTFE Coated
313.....Aluminum, White Epoxy Coated
330.....Zinc Plated Steel
332.....Aluminum, Electroless Nickel Plated
333.....Carbon Steel, Electroless Nickel Plated
335.....Galvanized Steel
337.....Silver Plated Steel
351.....Food Grade Santoprene®
353.....Geolast; Color: Black
354.....Injection Molded #203-40 Santoprene® Duro 40D +/-5; Color: RED
356.....Hytrel®
357.....Injection Molded Polyurethane
358.....Urethane Rubber (Some Applications) (Compression Mold)
359.....Urethane Rubber
360.....Nitrile Rubber Color coded: RED
363.....FKM (Fluorocarbon) Color coded: YELLOW
364.....EPDM Rubber Color coded: BLUE
365.....Neoprene Rubber Color coded: GREEN
366.....Food Grade Nitrile
368.....Food Grade EPDM
371.....Philthane (Tuftane)
374.....Carboxylated Nitrile
375.....Fluorinated Nitrile
378.....High Density Polypropylene
379.....Conductive Nitrile
408.....Cork and Neoprene
425.....Compressed Fibre
426.....Blue Gard
440.....Vegetable Fibre
500.....Delrin® 500
502.....Conductive Acetal, ESD-800
503.....Conductive Acetal, Glass-Filled
506.....Delrin® 150
520.....Injection Molded PVDF Natural color
540.....Nylon
542.....Nylon
544.....Nylon Injection Molded
550.....Polyethylene
551.....Glass Filled Polypropylene
552.....Unfilled Polypropylene
555.....Polyvinyl Chloride
556.....Black Vinyl
558.....Conductive HDPE
570.....Rulon II®
580.....Ryton®
600.....PTFE (virgin material) Tetrafluorocarbon (TFE)
603.....Blue Gylon®
604.....PTFE
606.....PTFE
607.....Envelon
608.....Conductive PTFE
610.....PTFE Encapsulated Silicon
611.....PTFE Encapsulated FKM
632.....Neoprene/Hytrel®
633.....FKM/PTFE
634.....EPDM/PTFE
635.....Neoprene/PTFE
637.....PTFE, FKM/PTFE
638.....PTFE, Hytrel®/PTFE
639.....Nitrile/TFE
643.....Santoprene®/EPDM
644.....Santoprene®/PTFE
656.....Santoprene® Diaphragm and Check Balls/EPDM Seats
661.....EPDM/Santoprene®
666.....FDA Nitrile Diaphragm, PTFE Overlay, Balls, and Seals
668.....PTFE, FDA Santoprene®/PTFE

- Delrin and Hytrel are registered tradenames of E.I. DuPont.
- Nylatron is a registered tradename of Polymer Corp.
- Gylon is a registered tradename of Garlock, Inc.
- Santoprene is a registered tradename of Exxon Mobil Corp.
- Rulon II is a registered tradename of Dixion Industries Corp.
- Ryton is a registered tradename of Phillips Chemical Co.
- Valox is a registered tradename of General Electric Co.

Pilot Valve Assembly



Pilot Valve Servicing

With Pilot Valve removed from pump.

Step 1: Remove snap ring (8-F).

Step 2: Remove sleeve (8-B), inspect O-Rings (8-C), replace if required.

Step 3: Remove spool (8-D) from sleeve (8-B), inspect O-Rings (8-E), replace if required.

Step 4: Lightly lubricate O-Rings (8-C) and (8-E).

Reassemble in reverse order.

PILOT VALVE ASSEMBLY PARTS LIST

Item	Part Number	Description	Qty
8	095.073.001	Pilot Valve Assembly	1
8-A	095.070.558	Valve Body	1
8-B	755.025.000	Sleeve (With O-Rings)	1
8-C	560.033.360	O-Ring (Sleeve)	4
8-D	775.026.000	Spool (With O-Rings)	1
8-E	560.023.360	O-Ring (Spool)	2
8-F	675.037.080	Retaining Ring	1

IMPORTANT

Read these instructions completely, before installation and start-up. It is the responsibility of the purchaser to retain this manual for reference. Failure to comply with the recommendations stated in this manual will damage the pump, and void factory warranty.

CHECK VALVE SERVICING
Need for inspection or service is usually indicated by poor priming, unstable cycling, reduced performance or the pump's cycling but not pumping. Inspect the surface of the check valve for surface imperfections. Replace as necessary.

DIAPHRAGM SERVICING/FILLING DRIVER FLUID
Motive power is delivered to the single diaphragm of the pump through a fluid cell located between the diaphragm and the drive piston. During preventative maintenance servicing (where the diaphragm has not ruptured, and the fluid cell is still filled), the fluid should be drained from the chamber by removing the pipe plug, in the lower most portion of inner chamber. To fill the fluid cell, the piston(s) must be on full discharge stroke. To do this and hold during fill procedure, remove the fitting from the cylinder cap and insert air pressure. This need not be more than 10 PSI. The pressure will move the piston(s) and hold them in the discharge position. Remove the pipe plug at the top of the fluid chamber, and fill the chamber with ethylene glycol (anti-freeze). The chamber will take 3000 ml (101.5 fluid ounces) of fluid. If the diaphragm is Teflon, use 2800 ml (95 fluid ounces). Tilt the pump to evacuate air pockets from the fluid chamber. A box wrench can be used to flex the diaphragm and purge air from the fluid chamber. Fill the chamber to the top of the fill hole, and re-insert the pipe plug, using thread compound. If the glycol cell fluid is not compatible with the pumped product or would form a potentially dangerous mixture if the diaphragm ruptured, consult the factory before choosing an alternative fluid.

CYLINDER PISTON SERVICING
The driver fluid must be drained (see above) to service the cylinder piston. The piston seals are different on the air side versus the driver fluid side. Typically, the fluid side will require replacement before the air side. Remove the nuts and washers that secure the air side piston cap and inner fluid chamber to the intermediate bracket. The cylinders may now be removed. Inspect the cylinder wall carefully. Scratches can cause driver fluid to leak to the air side of the pump, which can find its way to the exhaust muffler. Scratches on the air cylinder will cause too much air to leak when on pressure stroke. The locknuts holding the cylinder to the rod can now be removed. Carefully inspect the piston for scratches, burrs and wear, especially if the piston seals are worn. The piston seals can now be inspected or replaced. AIR SIDE–The air side piston has a T-Seal. If the seal is worn showing flat areas or gouges, it will require replacement. Remove seal and back-up (spacer). Remove wear rings and carefully inspect for wear. During reassembly make sure the ends of the backup spacer and wear ring end are not across from each other. WET SIDE–The wet side piston has a yellow PSP seal. Inspect for flat spots and gouges. Behind the seal is an energizer ring that helps to load the seal against the cylinder wall. (The energizer ring is included with the new seal.) The wear rings are the same as on the air side. Again, make sure the ends are not across from each other. Reassembly of both pistons is the opposite of removal. Make sure the side of the **locknut with the seal is next to the piston.** The groove in the piston or o-ring must be toward the pump center (o-ring seals next to the rod). Apply a heavy oil, such as STP or 50W gear oil, to the piston seals when sliding on the cylinder. The piston/nut should be torqued at 500 in-lbs. (56.49 Newton meters). The studs that secure the cylinders to the intermediate should be torqued at 250 in-lbs. (28.24 Newton meters).
IMPORTANT NOTE: Reassembly of the wet side piston/seal assembly differs from the air side in that it must be carefully pressed into the cylinder. An arbor press is commonly used for this task.

AIR VALVE LUBRICATION
The SANDPIPER pump's pilot valve and main air valve assemblies are designed to operate WITHOUT lubrication. This is the preferred mode of operation. There may be instances of personal preference or poor quality air supplies when lubrication of the compressed air supply is required. The pump air distribution system will operate with a properly lubricated compressed air supply. Proper lubrication of the compressed air supply would entail the use of an air-line lubricator available from Warren Rupp, set to deliver one drop of 10 wt., non-detergent oil for every 20 SCFM of air the pump consumed at its point of operation. Consult the pump's published performance curve to determine this. It is important to remember to inspect the sleeve and spool set routinely. It should move back and forth freely. This is most important when the air supply is lubricated. If a lubricator is used, oil accumulation will, over time, collect any debris from the compressed air. This can prevent the pump from operating properly. Water in the compressed air supply can create problems such as icing or freezing of the exhaust air causing the pump to cycle erratically, or stop operating. This can be addressed by using a point of use air dryer (available from Warren Rupp) to supplement a plant's air drying equipment. This device will remove excess water from the compressed air supply and reduce the frequency of icing or freezing.

ESADS: Externally Serviceable Air Distribution System
Please refer to the exploded view drawing and parts list in the Service Manual supplied with your pump. If you need replacement or additional copies, contact your local Warren Rupp Distributor, or the visit the Warren Rupp website. To receive the correct manual, you must specify the MODEL and TYPE information found on the name plate of the pump.

Main Air Valve

The main air valve sleeve and spool set is located in the valve body mounted on the pump with four hex head capscrews. The valve body assembly is removed from the pump by removing these four hex head capscrews.
With the valve body assembly off the pump, access to the sleeve and spool set is made by removing four hex head capscrews (each end) on the end caps of the valve body assembly. With the end caps removed, slide the spool back and forth in the sleeve. The spool is closely sized to the sleeve and must move freely to allow for proper pump operation. An accumulation of oil, dirt or other contaminants from the pump's air supply, or from a failed diaphragm, may prevent the spool from moving freely. This can cause the spool to stick in a position that prevents the pump from operating. If this is the case, the sleeve and spool set should be removed from the valve body for cleaning and further inspection. Remove the spool from the sleeve. Using an arbor press or bench vise (with an improvised mandrel), press the sleeve from the valve body. Take care not to damage the sleeve. At this point, inspect the o-rings on the sleeve for nicks, tears or abrasions. Damage of this sort could happen during assembly or servicing. A sheared or cut o-ring can allow the pump's compressed air supply to leak or bypass within the air valve assembly, causing the pump to leak compressed air from the pump air exhaust or not cycle properly. This is most noticeable at pump dead head or high discharge pressure conditions. Replace any of these o-rings as required or set up a routine, preventive maintenance schedule to do so on a regular basis. This practice should include cleaning the spool and sleeve components with a safety solvent or equivalent, inspecting for signs of wear or damage, and replacing worn components. To re-install the sleeve and spool set, lightly lubricate the o-rings on the sleeve with an o-ring assembly lubricant or lightweight oil (such as 10 wt. air-line lubricant). Press the set into the valve body easily, without shearing the o-rings. Re-install one end cap, gasket and bumper on the valve body. Using the arbor press or bench vise that was used in disassembly, press the sleeve back into the valve body. You may have to clean the surfaces of the valve body where the end caps mount. Material may remain from the old gasket. Old material not cleaned from this area may cause air leakage after reassembly. Take care that the bumper stays in place allowing the sleeve to press in all the way. Reinstall the spool, the opposite end cap, gasket and bumper on the valve body. After inspecting and cleaning the gasket surfaces on the valve body and intermediate, reinstall the valve body on the pump using new gaskets. Tighten the four hex head capscrews evenly and in an alternating cross pattern.

PILOT VALVE ACTUATOR SERVICING
The bushings for the pilot valve actuators are threaded into the intermediate bracket from the outside. The plunger may be removed for inspection or replacement from the inside by removing the air distribution valve body and the pilot valve body from the pump. The plungers should be visible as you look into the intermediate from the top. Depending on their position, you may find it necessary to use a fine piece of wire to pull them out. Under rare circumstances, it may become necessary to replace the o-ring seal. The bushing can be pushed through the inner chamber by removing the outer chamber the assembly to reach the bushing.

5 - YEAR Limited Product Warranty

Warren Rupp, Inc. ("Warren Rupp") warrants to the original end-use purchaser that no product sold by Warren Rupp that bears a Warren Rupp brand shall fail under normal use and service due to a defect in material or workmanship within five years from the date of shipment from Warren Rupp's factory. Warren Rupp brands include Warren Rupp®,SANDPIPER®, SANDPIPER Signature Series™, MARATHON®, Porta-Pump®, SludgeMaster™ and Tranquilizer®.

The use of non-OEM replacement parts will void (or negate) agency certifications, including CE, ATEX, CSA, 3A and EC1935 compliance (Food Contact Materials). Warren Rupp, Inc. cannot ensure nor warrant non-OEM parts to meet the stringent requirements of the certifying agencies.

~ See complete warranty at https://www.sandpiperpump.com/

SANDPIPER®

EC Declaration of Conformity

Manufacturer:
Warren Rupp, Inc.
800 N. Main Street
Mansfield, Ohio, 44902 USA

Certifies that Air-Operated Double Diaphragm Pump Models: DSB Series, DMF Series, G Series, HDB Series, HDF Series, HP Series, F Series, MS Series, S Series, SL Series, SP Series, SSB Series, T Series, U1F Series, WR Series; High Pressure Pump Models: EH Series, GH Series, SH Series; Submersible Pump Models: SMA3 Series, SPA Series; and Surge Dampener/ Suppressor Models: DA Series, TA Series comply with the European Community Directive 2006/42/EC on Machinery, according to Annex VIII. This product has used Harmonized Standard EN809:2012, Pumps and Pump Units for Liquids - Common Safety Requirements, to verify conformance.

October 3, 2022
DATE/APPROVAL/TITLE:

Technical File on record with:
DEKRA Certification B.V.
Meander 1051
6825 MJ Arnhem
The Netherlands

Signature of authorized person

Dennis Hall
Printed name of authorized person

Engineering Manager
Title

IDEX

CE

SANDPIPER®

EC Declaration of Conformity

Manufacturer:
Warren Rupp, Inc.
800 N. Main Street
Mansfield, Ohio, 44902 USA

Certifies that Air-Operated Double Diaphragm Pump Models: DSB Series, DMF Series, G Series, HDB Series, HDF Series, HP Series, F Series, MS Series, S Series, SL Series, SP Series, SSB Series, T Series, U1F Series, WR Series; High Pressure Pump Models: EH Series, GH Series, SH Series; Submersible Pump Models: SMA3 Series, SPA Series; and Surge Dampener/ Suppressor Models: DA Series, TA Series comply with the United Kingdom Statutory Instruments 2008 No. 1597, The Supply of Machinery (Safety) Regulations 2008, according to Annex VIII. This product has used Designated Standard EN809:2012, Pumps and Pump Units for Liquids - Common Safety Requirements, to verify conformance.

October 17, 2022
DATE/APPROVAL/TITLE:

Technical File on record with:
DEKRA Certification UK Limited
Stokenchurch House
Oxford Road
Stokenchurch
HP14 3SX

Signature of authorized person

Dennis Hall
Printed name of authorized person

Engineering Manager
Title

IDEX

UK CA

SANDPIPER®

ATEX

EU Declaration of Conformity

Manufacturer:
Warren Rupp, Inc.
A Unit of IDEX Corporation
800 North Main Street
Mansfield, OH 44902 USA

This declaration of conformity is issued under the sole responsibility of the manufacturer. Warren Rupp, Inc. declares that Air Operated Double Diaphragm Pumps (AODD) and Surge Suppressors listed below comply with the requirements of Directive **2014/34/EU** and applicable harmonized standards.

Harmonized Standards:
- EN ISO 80079-36: 2016
- EN ISO 80079-37: 2016
- EN 60079-25: 2010

1. AODD Pumps and Surge Suppressors - Technical File on record with: DEKRA Certification B.V.
Meander 1051
6825 MJ Arnhem
The Netherlands

Hazardous Location Applied:

Ⓔx II 2 G Ex h IIC T5...225°C (T2) Gb
II 2 D Ex h IIIC T100°C...T200°C Db
- Metallic pump models with external aluminum components (DMF Series, EH Series, F Series, G & GH Series, HDB Series, HDF Series, MS Series, S Series, SH Series, SL Series, SP Series, ST Series, T Series, and U1F Series)
- Conductive plastic pump models with integral muffler (PB Series, S Series, SL Series, SP Series)
- Tranquilizer® surge suppressors (TA Series)

Ⓔx II 2 G Ex h IIB T5...225°C (T2) Gb
II 2 D Ex h IIIB T100°C...T200°C Db
- ST Series with sight tubes (VL) and HP Series because of the projected area of non-conductive external components

2. AODD Pumps - EU Type Examination Certificate No.: DEKRA 18ATEX0094X - DEKRA Certification B.V. (0344)
Meander 1051
6825 MJ Arnhem
The Netherlands

Hazardous Location Applied:

Ⓔx I M1 Ex h I Ma
II 1 G Ex h IIC T5...225°C (T2) Ga
II 1 D Ex h IIIC T100°C...T200°C Da
- Metallic pump models with no external aluminum (S series, HDB Series, HDF Series, G Series)
- Conductive plastic pumps equipped with metal muffler (S series, PB Series)

Ⓔx II 2 G Ex h ia IIC T5 Gb
II 2 D Ex h ia IIIC T100°C Db
- All pump model series excluding G15, G20,G30 equipped with ATEX rated pulse output option

Ⓔx II 2 G Ex h mb IIC T5 Gb
II 2 D Ex h mb tb IIIC T100° Db
- Pump model series S05, S1F, S15, S20, S30 equipped with ATEX rated integral solenoid option

➢ See “ATEX Details” page in user’s manual for more information
➢ See “Safety Information” page for conditions of safe use

DATE/APPROVAL/TITLE:
03 OCT 2022

Dennis Hall
Engineering Manager

SANDPIPER®

UKEx

EU Declaration of Conformity

Manufacturer:

Warren Rupp, Inc.
A Unit of IDEX Corporation
800 North Main Street
Mansfield, OH 44902 USA

This declaration of conformity is issued under the sole responsibility of the manufacturer.
Warren Rupp, Inc declares that Air Operated Double Diaphragm Pumps (AODD) and Surge Suppressors listed below comply with the requirements of United Kingdom Statutory Instruments **2016 No. 1107** and all the applicable standards.

Designated Standards:

- EN ISO 80079-36: 2016
- EN ISO 80079-37: 2016
- EN 60079-25: 2010

1. AODD Pumps and Surge Suppressors - Technical File on record with: DEKRA Certification UK Limited
Stokenchurch House
Oxford Road
Stokenchurch
HP14 3SX

Hazardous Location Applied:

II 2 G Ex h IIC T5...225°C (T2) Gb
II 2 D Ex h IIIC T100°C...T200°C Db

- Metallic pump models with external aluminum components (DMF Series, EH Series, F Series, G & GH Series, HDB Series, HDF Series, MS Series, S Series, SH Series, SL Series, SP Series, ST Series, T Series, and U1F Series)
- Conductive plastic pump models with integral muffler (PB Series, S Series, SL Series, SP Series)
- Tranquilizer® surge suppressors (TA Series)

II 2 G Ex h IIB T5...225°C (T2) Gb
II 2 D Ex h IIIB T100°C...T200°C Db

- ST Series with sight tubes (VL) and HP Series because of the projected area of non-conductive external components

➢ See “ATEX Details” page in user’s manual for more information
➢ See “Safety Information” page for conditions of safe use

DATE/APPROVAL/TITLE:
17 OCT 2022

Dennis Hall
Engineering Manager